



PIAGGIO&C.s.p.a.



SPARE PARTS CATALOGUE



Vespa GTV 250 ie (USA) (2008)

Chassis prefix: ZAPM459L

Engine prefix: M452M

Vespa GTV 250

EVG4000US5



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Products

Code	Validity
EVG4000US5	
EVG4EPAU5	Color: Avio Grey[780/A]
EVG4M4AU5	Color: Crayon Ivory[552]
EVG4VGAU5	Color: Green[305/A]



Code	Drawing Nr.	Pos.	Code	Drawing Nr.	Pos.	Code	Drawing Nr.	Pos.
000097	01.21	10	020106	06.06	11	217280	05.01	14
000674	01.05	7	020108	04.02	69	223605	03.06	2
002440	02.25	5	021108	04.10	12	231590	04.02	60
002440	04.01	10	021114	04.02	17	232108	02.25	5
002440	04.10	10	021210	04.02	20	232108	04.01	10
002440	04.10	5	030115	02.25	4	232108	04.10	10
003056	01.45	17	031056	06.03	23	232108	04.10	5
003056	01.45	9	031058	04.02	28	239388	01.05	10
003058	05.01	10	031091	01.36	7	239388	01.05	4
004021	02.33	25	031091	02.47	4	239388	01.15	4
004021	04.02	76	031119	04.02	70	239687	02.33	19
006078	06.03	17	031153	04.10	23	239687	04.02	79
006416	04.01	15	063435	01.10	16	241936	01.45	19
006422	04.02	26	071671	06.06	15	241936	02.32	11
006635	01.15	2	080341	06.06	13	241936	02.33	13
006635	04.02	41	092517	04.02	58	241936	02.46	17
006731	04.02	52	119219	04.02	53	241936	02.55	2
006966	02.33	5	122637	01.21	2	241936	02.61	3
006966	02.44	3	127927	05.01	13	250522	06.03	12
006966	06.03	5	127927	05.01	3	250522	06.04	13
006975	04.02	27	140435	06.08	17	252420	02.30	6
006976	02.33	17	145298	01.19	10	252945	06.08	12
006976	04.02	77	145298	01.42	14	253327	06.03	2
006976	06.04	4	145298	02.46	25	253937	02.46	8
008375	01.20	7	145298	02.53	6	254485	01.45	11
008457	06.03	15	145298	02.55	41	254485	02.31	5
008457	06.04	15	145298	02.61	8	254485	02.33	6
011109	04.02	1	145298	06.08	18	254485	02.37	3
012112	02.33	27	145298	06.08	22	254485	02.47	9
012528	01.23	13	145298	06.08	23	254485	02.55	30
012528	04.02	3	149104	04.02	21	254485	02.55	5
012533	01.45	16	149104	04.10	17	254485	02.55	9
012533	01.45	8	149104	04.11	4	254485	04.02	80
012533	02.34	4	149104	05.01	19	254485	06.05	2
012533	02.44	4	156205	06.08	8	257134	05.01	15
012535	04.02	19	164634	03.02	2	257134	06.08	19
012543	03.06	3	168077	02.55	25	257404	02.55	10
012554	06.06	7	174085	04.02	22	257614	02.30	7
012789	04.02	16	174088	04.02	23	258146	01.15	8
012789	04.10	15	174874	04.02	24	258146	01.45	6
013763	02.37	7	177408	04.02	29	258160	02.47	11
013776	04.10	16	177414	04.02	30	258249	02.30	26
013777	02.34	5	177436	04.02	39	258249	02.31	6
013777	02.44	5	177442	04.02	43	259166	01.45	15
013880	02.47	2	177443	04.02	44	259348	02.33	9
013880	06.06	9	177445	04.02	31	259348	04.02	13
013962	04.10	9	177451	04.02	54	259349	02.30	8
013963	02.33	18	177494	04.02	40	259349	04.02	14
014754	02.30	24	177521	04.02	32	259349	04.02	61
015330	03.06	5	177609	04.02	18	259372	02.30	30
016404	02.37	6	177610	04.02	45	259372	02.30	32
016405	06.03	21	178150	04.10	13	259577	03.01	4
016406	02.47	3	178790	03.06	4	259830	02.31	7
016406	06.05	6	179230	03.02	4	259830	06.05	7
016406	06.06	10	181351	02.32	4	259832	02.47	10
016408	04.02	68	181351	02.32	8	260918	01.36	3
016408	04.10	11	181351	02.33	3	260918	01.45	2
018538	01.11	18	182302	02.37	14	265451	05.01	2
018575	01.05	16	194423	04.10	18	266841	04.02	33
018575	01.21	11	195482	02.33	26	266845	04.01	6
018575	01.21	4	198513	04.02	55	267038	04.10	14
018591	02.37	5	199190	02.26	4	267958	02.26	3
018603	03.02	6	199190	02.30	25	267958	02.32	14
018640	01.45	7	199190	02.31	4	268158	04.10	6
020003	06.06	8	199190	02.32	18	268418	04.02	81
020008	04.10	4	199190	06.05	9	268596	02.30	5
020104	02.37	8	214191	03.02	3	268596	02.30	9



Code	Drawing Nr.	Pos.	Code	Drawing Nr.	Pos.	Code	Drawing Nr.	Pos.
268808	02.33	24	432142	01.05	3	56391R	04.02	47
269118	04.02	35	433232	01.14	16	564053	04.02	37
269755	01.25	13	433800	06.03	18	56440R	02.25	1
270793	01.15	10	434541	01.18	27	564629	01.18	10
270793	02.55	3	434541	06.05	3	564761	05.01	4
270793	03.01	3	434885	01.13	9	564878	04.01	18
271147	04.02	46	435629	01.10	2	567642	02.37	10
271451	06.08	20	436438	01.10	7	57313R	02.55	11
271477	04.02	59	436695	01.18	6	573422	02.46	6
271740	04.01	7	436788	02.39	5	574646	02.32	12
271807	04.01	8	436947	01.42	10	575249	02.30	27
272426	02.25	8	463195	02.32	9	575249	02.31	8
272750	04.10	27	478115	01.05	6	575249	02.33	12
272836	02.37	11	478115	01.07	10	575249	02.37	2
272836	02.55	6	478184	01.07	11	575249	02.46	11
272836	05.01	23	478985	01.15	3	575249	02.55	31
272836	06.04	5	479132	01.45	12	575607	02.30	11
272836	06.08	7	479515	01.21	7	575819	02.30	12
273460	04.10	26	479986	01.18	12	576189	02.30	28
273693	04.02	36	479986	01.23	8	576189	02.31	13
273754	02.25	3	480853	01.10	3	576189	02.32	17
274246	01.14	18	482305	01.14	15	576189	02.33	16
277916	01.05	21	483164	02.01	6	576189	06.05	10
277916	01.07	9	483226	01.14	3	576454	02.61	15
277916	01.18	9	483711	01.10	6	576464	02.38	1
285536	01.23	17	483767	01.05	19	576468	02.61	1
285846	01.10	10	483785	01.05	14	576542	02.53	7
287913	01.18	4	483914	01.10	9	576546	02.53	8
288245	02.37	12	483918	01.18	18	576702	02.38	9
288474	01.23	19	484034	01.05	11	576704	02.38	12
289731	01.15	15	484123	01.11	10	576705	02.38	8
289731	01.15	18	484123	01.23	12	576708	02.38	4
289731	01.15	5	484739	01.11	1	576953	02.38	7
289731	01.18	8	484740	01.11	4	577005	02.30	13
289731	02.33	7	484819	01.11	2	577128	02.46	19
289731	06.06	2	484819	01.11	5	577129	02.46	15
290860	06.08	12	484908	01.07	5	577131	02.46	16
291017	06.05	11	485047	01.05	24	5771695	02.26	1
292022	06.03	20	485080	01.19	3	577175	02.30	2
292022	06.03	3	485655	01.05	18	57717500EP	02.30	2
292022	06.04	2	485703	01.25	14	57717500M4	02.30	2
292507	06.08	12	485868	01.18	21	57717500VG	02.30	2
296141	02.30	10	485912	01.05	5	577180	02.31	2
296456	02.39	2	485912	01.25	5	577181	02.31	3
297027	01.10	18	486075	01.23	23	577182	02.31	11
297498	06.03	13	486081	01.05	13	577183	02.55	1
298581	02.46	1	486324	01.13	10	577187	02.55	16
298594	02.46	3	486324	01.14	19	577195	02.55	29
298604	02.01	10	486331	01.11	13	577201	02.55	18
298731	02.46	7	486336	01.11	12	577384	02.55	19
298838	02.46	4	486343	01.11	7	577395	02.30	29
298903	02.46	2	486363	01.07	4	577395000C	02.30	29
299557	02.01	9	486974	01.11	15	577396000C	02.30	31
299972	02.30	34	487211	01.25	12	577399	02.30	14
299972	02.46	14	487832	01.11	11	577400	02.30	15
319532	05.01	8	487833	01.11	14	577405000C	02.32	19
319538	02.44	6	487936	01.14	11	577433	02.55	21
411296	01.10	11	487989	01.12	7	577436	02.55	12
414837	01.18	20	497550	01.02	3	577437	02.31	9
414837	01.20	2	497551	01.02	2	577447	02.30	16
414838	01.11	19	560173	03.01	8	577453	02.30	37
414838	01.23	14	561433	04.02	62	577454	02.46	5
414838	02.47	5	56234R	04.10	1	577456	02.46	10
430264	01.15	12	56286R	04.02	57	577468	02.30	17
430585	01.14	9	56330R	04.01	1	577471	02.46	13
431065	01.05	26	56331R	04.01	11	577473	02.32	16
431089	01.14	8	563728	04.10	19	57747300EP	02.32	16



Code	Drawing Nr.	Pos.	Code	Drawing Nr.	Pos.	Code	Drawing Nr.	Pos.
57747300M4	02.32	16	597679	04.12	3	62291450EP	02.01	1
57747300VG	02.32	16	597758	04.02	38	62291450M4	02.01	1
577474	02.32	15	597857	04.01	4	623013	02.55	23
57747400EP	02.32	15	597914	04.01	5	623162	02.47	7
57747400M4	02.32	15	597944	04.11	2	623205	02.38	2
57747400VG	02.32	15	598134	04.02	71	623361	06.06	6
577492	02.39	3	598143	04.10	3	623438	02.55	24
577594	02.30	18	598237	04.01	16	623563	02.37	4
577620	02.30	35	598277	04.11	2	623575	02.32	10
577620	02.33	28	598278	04.12	2	623576	02.44	2
577620	02.46	22	598615	04.02	63	623673	02.55	8
577856	02.30	19	59861500EP	04.02	63	623743	02.53	5
577857	02.30	20	59861500M4	04.02	63	623749	02.55	20
577861	02.30	21	59861500VG	04.02	63	623776	02.30	36
580160	02.55	28	598715	04.12	7	623920	02.44	7
580160	05.01	5	598917	04.01	2	623977	02.44	1
580160	06.08	5	599059	04.01	19	624258	02.38	3
580645	06.01	7	599077	04.01	17	624384	02.61	6
580653	06.08	11	599208	01.42	7	624402	02.55	7
58070R	01.21	1	599246	04.01	11	624682	03.01	1
58071R	01.21	3	599250	04.01	14	62468200EP	03.01	1
58086R	06.06	1	599593	04.10	28	62468200M4	03.01	1
58099R	06.05	12	600161	04.01	3	62468200VG	03.01	1
58115R	06.05	8	601815	04.10	25	624683	03.01	2
58120R	06.06	5	601978	02.25	1	62468300EP	03.01	2
58142R	01.20	1	620236	02.37	9	62468300M4	03.01	2
581440	06.08	12	620333	02.38	11	62468300VG	03.01	2
581957	02.33	20	620334	02.38	10	624685	03.06	1
582034	03.06	9	620335	02.38	13	624700	05.03	3
582041	06.01	4	620395	02.01	3	624701	03.01	5
582298	02.25	2	620395	02.01	5	624702	02.55	13
582691	02.37	13	620415	02.46	18	624703	02.55	14
582787	04.02	10	620452	02.30	33	624966	02.39	1
582828	03.06	15	620529	02.38	6	624998	06.08	6
582850	02.25	7	620693	02.30	22	638534	02.46	9
582851	02.25	6	620737	02.47	6	638536	06.04	3
582951	06.01	5	620966	02.61	2	638715	06.03	8
582988	06.01	6	621137	02.32	5	638716	06.03	10
582990	02.46	20	62113700EP	02.32	5	638717	06.04	6
583236	06.06	14	62113700M4	02.32	5	638718	06.04	9
583921	02.61	4	62113700VG	02.32	5	638733	06.05	4
584002	03.02	7	621138	02.32	1	638792	06.08	21
584083	02.33	2	62113800EP	02.32	1	638934	06.08	9
584084	02.33	4	62113800M4	02.32	1	638949	01.36	5
584121	02.46	21	62113800VG	02.32	1	639026	06.08	6
584332	06.03	11	621141	02.34	2	639028	01.20	3
584332	06.03	9	6211434	02.26	2	639180	01.36	6
584332	06.04	11	62114340M4	02.26	2	639205	01.12	8
584332	06.04	8	62114350EP	02.26	2	639357	02.53	10
584344	01.42	11	62114350VG	02.26	2	639682	06.04	1
584520	06.01	3	621145	02.33	8	639843	06.08	4
584669	02.55	4	621155	02.34	1	639846	06.03	1
584678	06.04	10	621157	06.06	3	639849	06.01	9
584679	06.04	7	621365	02.55	26	63984900EP	06.01	9
584726	06.03	19	621498	02.39	4	63984900M4	06.01	9
584925	02.32	2	621581	02.53	9	63984900VG	06.01	9
584926	02.32	6	621585	02.53	3	639853	02.31	10
584995	02.32	3	621830	06.05	5	639858	06.01	10
584995	02.32	7	622357	06.04	12	63985800EP	06.01	10
597149	04.10	7	622824	02.37	1	63985800M4	06.01	10
597317	04.01	12	62282400EP	02.37	1	63985800VG	06.01	10
597374	04.01	13	62282400M4	02.37	1	640017	02.55	15
597418	01.15	17	62282400VG	02.37	1	640025	06.08	3
597528	04.10	21	622838	06.06	4	640026	06.08	2
597564	04.12	5	622839	02.55	17	64017100EP	06.01	8
597565	04.12	6	62291400VG	02.01	1	64017100M4	06.01	8
597679	04.11	3	62291401	02.01	1	64017100VG	06.01	8



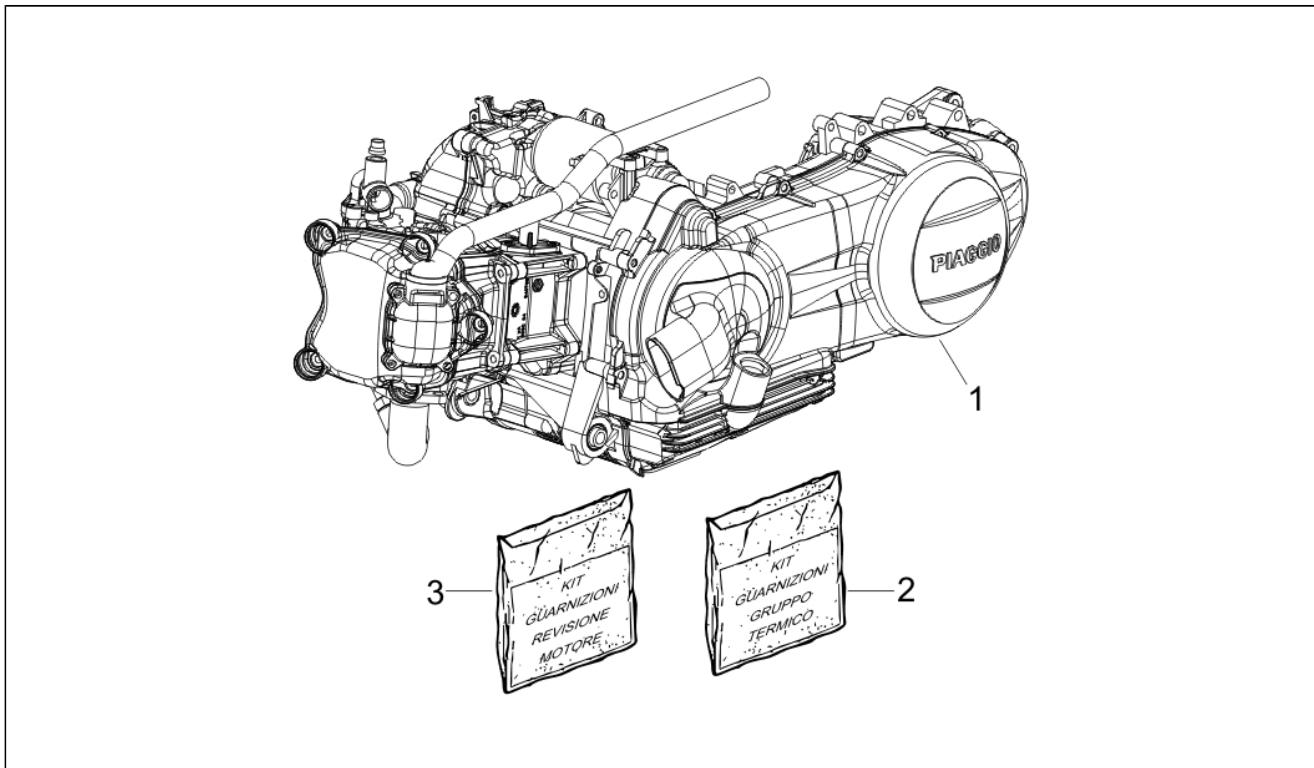
Code	Drawing Nr.	Pos.	Code	Drawing Nr.	Pos.	Code	Drawing Nr.	Pos.
640183	03.02	1	709047	04.10	22	833669	01.14	2
640280	06.03	4	709047	04.11	5	833673	01.14	12
640289	06.01	2	709047	05.01	20	833674	01.14	13
640485	01.10	14	709047	05.01	9	833701	01.05	8
640530	03.02	5	709532	01.36	8	833722	01.18	5
640771	06.08	1	709646	04.10	24	833989	01.13	11
647078	05.01	7	82518R	01.14	4	834044	01.14	10
647161	05.01	18	82539R	01.05	9	834187	01.42	8
647846	02.33	10	82545R	04.10	29	834266	01.15	11
64784600EP	02.33	10	82548I	01.42	13	840193	01.13	6
64784600M4	02.33	10	825758	01.25	11	840332	01.05	2
64784600VG	02.33	10	82580R	01.23	22	840344	01.18	19
647886	02.33	11	825952	01.18	17	840504	01.23	15
647887	02.33	23	82635R	01.23	20	840507	01.23	21
647891	02.33	1	826388	01.42	6	840533	01.13	8
64789100EP	02.33	1	826396	01.11	17	8410015	01.25	6
64789100M4	02.33	1	82649R	01.18	15	8410035	01.25	8
64789100VG	02.33	1	82650R	01.18	26	841130	01.19	4
647892	02.33	14	82659R	01.25	3	841379	01.13	7
647893	02.33	15	827085	01.05	23	841774	01.14	7
647894	06.03	16	82723R	01.18	22	841782	01.42	5
647971	04.11	1	82737R	01.20	4	842090	01.15	7
647971	04.12	1	82753R	01.14	5	842093	01.15	9
647975	05.01	11	82782R	01.18	23	842204	01.13	3
648025	04.02	34	82783I	01.45	13	8423835001	01.06	1
648031	04.02	48	82783R	01.18	16	8423835002	01.06	1
648059	02.33	21	828146	01.07	8	842385	01.21	9
648060	02.33	22	828147	01.07	8	842388	01.21	8
648061	04.02	75	828148	01.07	8	842389	01.23	6
648160	05.03	1	82817R	01.11	3	842390	01.19	9
648162	05.01	1	82817R	01.11	6	842595	01.23	3
648163	05.01	22	828210	06.06	16	842683	01.42	15
648173	03.06	7	828217	01.13	12	842703	01.20	5
648174	05.03	4	82823R	01.23	16	842870	01.13	2
64831100EP	03.06	6	82831R	01.10	20	842908	01.42	3
64831100VG	03.06	6	82842I	01.12	5	843028	01.13	4
648336	05.01	12	828480	01.10	8	843517	01.07	1
648349	06.03	7	828653	01.12	6	8435190001	01.07	2
648378	03.06	12	828662	01.19	2	8435190002	01.07	2
648378	03.06	14	828717	01.14	6	8435190003	01.07	2
6483975	04.02	56	82871R	01.23	5	8435190004	01.07	2
648415	04.02	51	82877R	01.18	1	843568	01.23	18
648550	03.06	16	82881R	01.14	1	843963	01.13	5
648551	03.06	8	828961	04.11	6	844049	01.14	17
649083	02.39	6	828961	05.01	21	844094	01.12	9
649223	04.12	4	82897R	01.23	5	844160	01.10	12
649471	05.03	1	829040	01.23	7	844160	01.23	10
652706	06.01	1	829139	01.11	16	844352	01.18	1
652772	05.03	2	829206	01.25	4	844483	04.10	8
652812	02.30	1	829529	01.07	7	844582	01.05	12
65281200EP	02.30	1	829534	01.12	1	844669	01.25	10
65281200M4	02.30	1	829536	01.12	4	844730	01.23	2
65281200VG	02.30	1	829593	01.18	2	844758	01.45	3
652857	02.38	5	829661	01.05	17	8447595	01.23	4
653003	02.47	1	830056	01.45	10	844864	01.42	2
653019	03.06	10	830056	06.03	6	844927	01.42	4
653230	02.31	1	830057	01.45	18	844964	01.15	6
65323000EP	02.31	1	830061	01.05	20	845212	01.05	15
65323000M4	02.31	1	830061	01.36	4	845604	01.10	15
65323000VG	02.31	1	830071	01.25	7	845605	01.10	17
653501	02.55	22	830249	01.12	3	845753	01.10	19
654222	02.53	1	830486	01.07	3	845861	01.05	25
654224	02.53	2	831174	01.10	13	846096	01.18	7
654341	02.61	5	831995	01.45	5	846098	01.18	13
709047	02.01	8	831997	01.45	4	8462415001	01.05	1
709047	02.55	40	832130	01.05	22	8462415002	01.05	1
709047	04.02	25	833308	01.11	9	846734	01.19	1



Code	Drawing Nr.	Pos.	Code	Drawing Nr.	Pos.
846819	01.18	11	CM017201	02.01	2
847116	01.18	14	CM017202	02.01	4
847266	01.45	1	CM017406	06.03	14
847516	01.18	25	CM017406	06.04	14
847679	01.21	6	CM017408	02.30	23
847716	01.23	9	CM017410	02.30	4
847717	01.23	11	CM017410	02.31	12
847718	01.19	5	CM017410	02.32	13
847791	01.11	8	CM017410	04.02	11
8477975	01.21	5	CM017410	04.02	12
847928	01.18	28	CM017413	04.02	78
847929	01.18	3	CM023703	02.46	12
847931	01.25	9	CM024102	02.61	11
847974	01.42	12	CM025709	02.47	8
848039	04.10	2	CM028201	02.61	14
8481875	01.25	1	CM061303	04.02	2
8482385	01.42	1	CM061304	04.02	7
8483785	01.23	1	CM067801	04.01	9
848452	01.42	9	CM068301	05.01	6
848724	01.20	6	CM071805	06.05	1
849243	01.36	2	CM073413	02.45	2
871458	01.15	14	CM073414	02.45	1
8714725	01.15	1	CM074101	05.01	17
872493	01.15	16	CM078201	01.36	1
872635	01.12	2	CM079901	03.06	13
872849	01.10	1	CM080801	03.06	11
872999	01.10	5	CM1425735	01.02	1
873009	01.10	4	CM144407	01.13	1
873351	01.25	2	CM155106	01.15	13
873980	01.25	11	CM177906	02.61	16
949625	02.55	27	CM177906	02.61	18
951685	02.34	3	CM177920	02.61	17
963486	01.07	6			
969224	02.53	4			
969224	04.02	15			
969224	06.06	12			
969296	06.08	10			
969348	06.06	17			
975855	02.01	7			
CM001903	02.55	32			
CM001904	01.12	10			
CM001904	01.12	11			
CM001904	01.19	7			
CM001904	01.19	8			
CM001904	02.55	33			
CM001905	02.55	34			
CM001907	02.55	35			
CM001908	02.55	36			
CM001914	02.61	10			
CM001914	02.61	12			
CM001914	02.61	7			
CM001915	02.55	37			
CM001922	01.19	6			
CM001922	02.55	39			
CM002920	01.45	14			
CM006307	02.30	3			
CM006903	02.55	38			
CM006903	06.08	13			
CM006904	06.08	14			
CM006906	06.08	15			
CM006910	05.01	16			
CM012811	02.46	24			
CM012813	02.46	23			
CM013201	02.61	13			
CM013201	02.61	9			
CM013202	06.08	16			
CM013203	06.03	22			

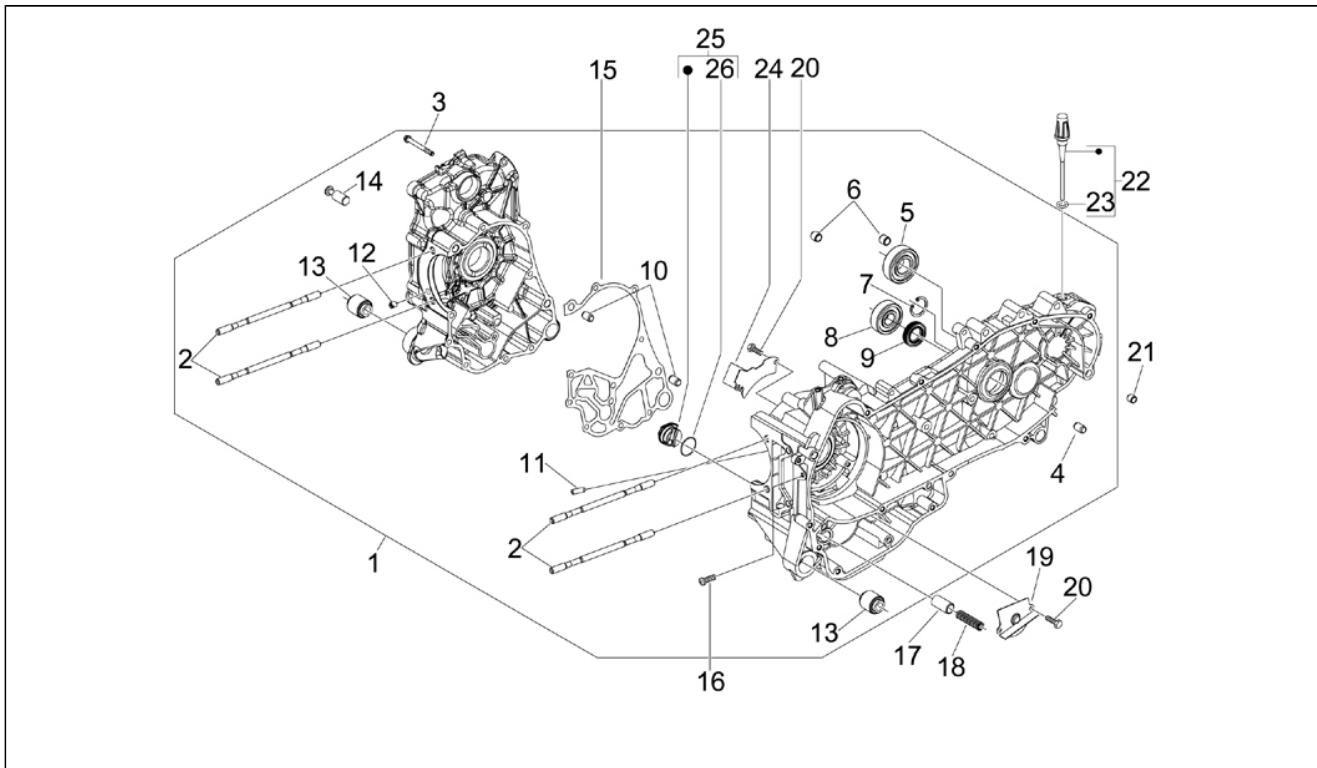


Assembly	Engine
Code	01.02
Description	Engine, assembly
Revision	1



Pos.	Code	Description	Q.ty	Variants
1	CM1425735	MOT.250 4T/4V E3 GTS USA	1	
2	497551	Oil seal and gask.set	1	
3	497550	Oil seal and gask.set	1	

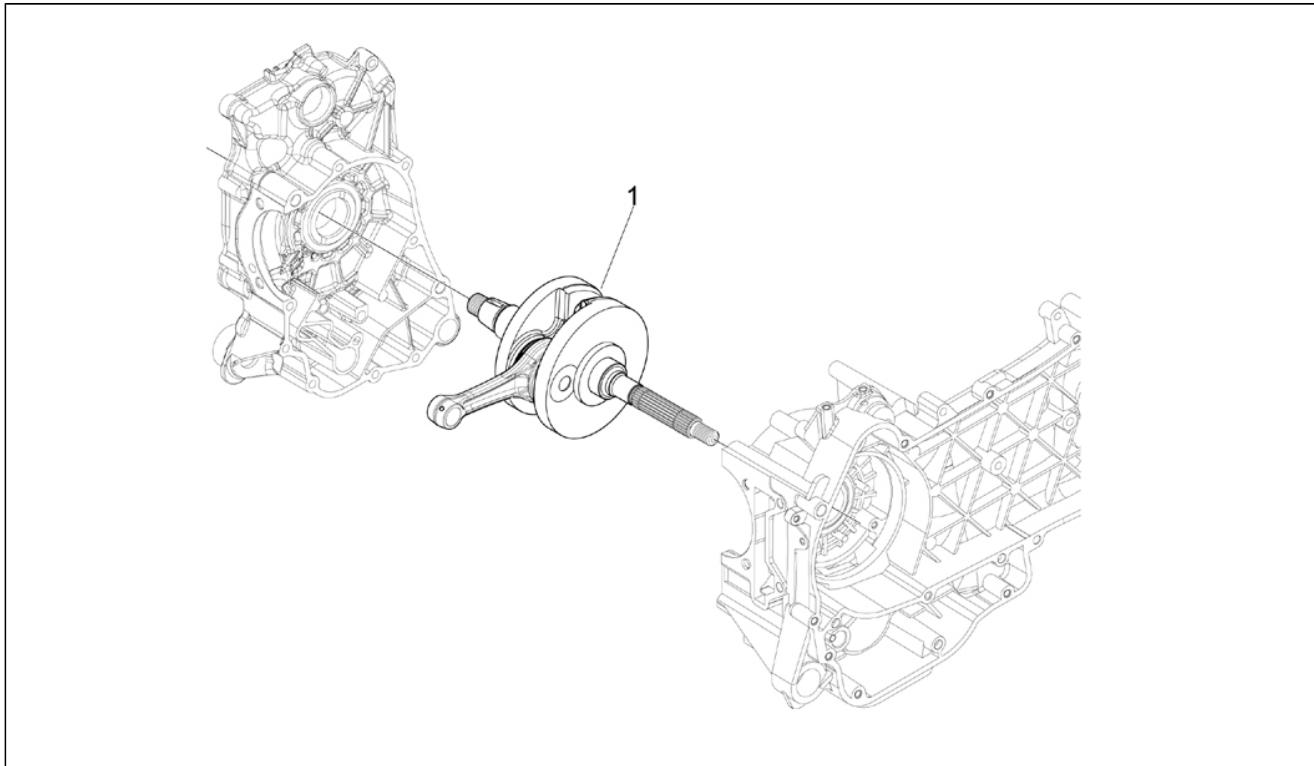
Assembly	Engine
Code	01.05
Description	Crankcase
Revision	1



Pos.	Code	Description	Q.ty	Variants
1	8462415001	CRANKCASE ASSY	1	
1	8462415002	CRANKCASE ASSY CAT 2	1	
2	840332	Stud bolt	4	
3	432142	Screw M6x60	10	
4	239388	Pin 6,5x9,5x15	2	
5	485912	Ball bearing 42x15x13	2	
6	478115	Locating dowel 11x8,1x10	2	
7	000674	Snap ring	1	
8	833701	Ball bearing 47x20x14	1	
9	82539R	Gasket ring	1	
10	239388	Pin 6,5x9,5x15	2	
11	484034	Nozzle	1	
12	844582	Nozzle	1	
13	486081	Silent-block	2	
14	483785	Pin	1	
15	845212	Gasket	1	
16	018575	Screw	1	
17	829661	Oil pressure valve	1	
18	485655	Spring	1	
19	483767	Paratia olio inferiore	1	
20	830061	Screw w/ flange	4	
21	277916	Locating dowel	1	
22	832130	Oil level rod cpl.	1	
23	827085	Gasket ring 14,43x9,19x2,62	1	
24	485047	Paratia olio superiore	1	
25	845861	Inserto porta filtro	1	
26	431065	Gasket	1	

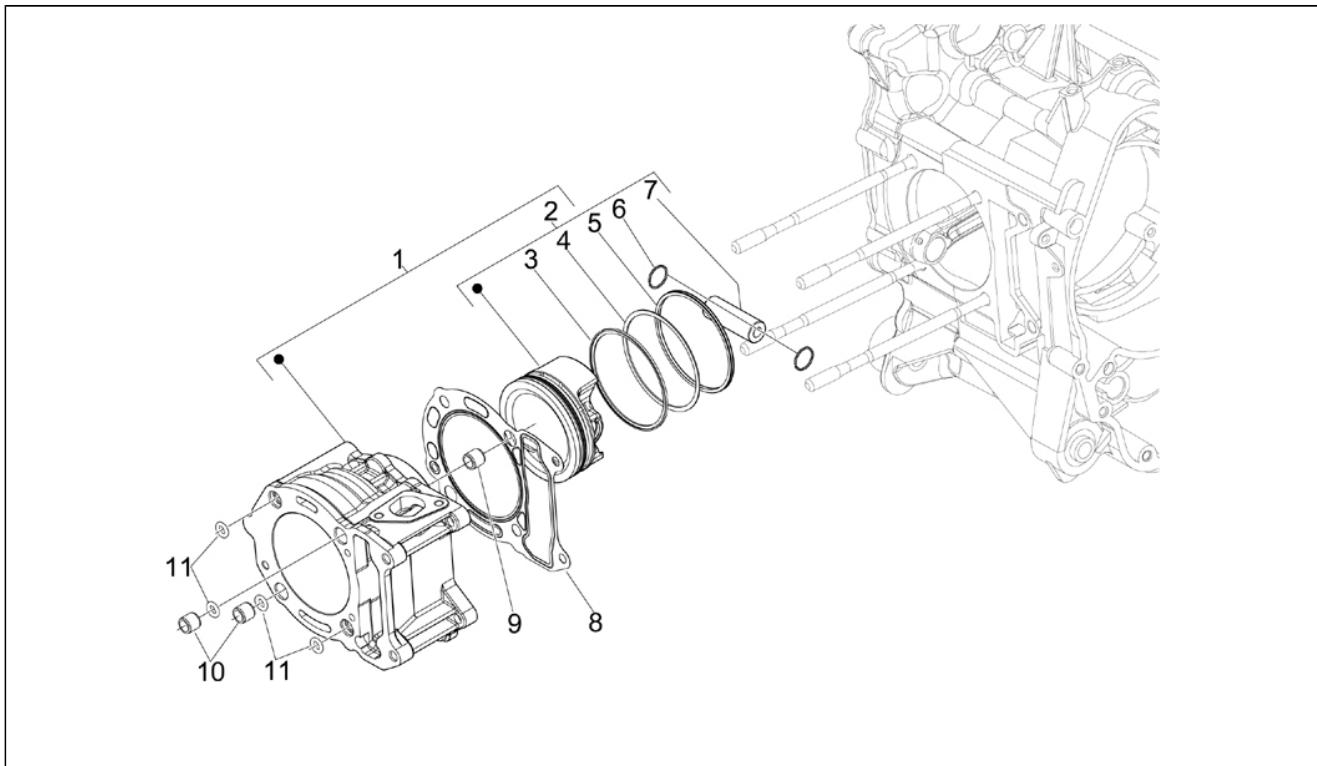


Assembly	Engine
Code	01.06
Description	Crankshaft
Revision	1



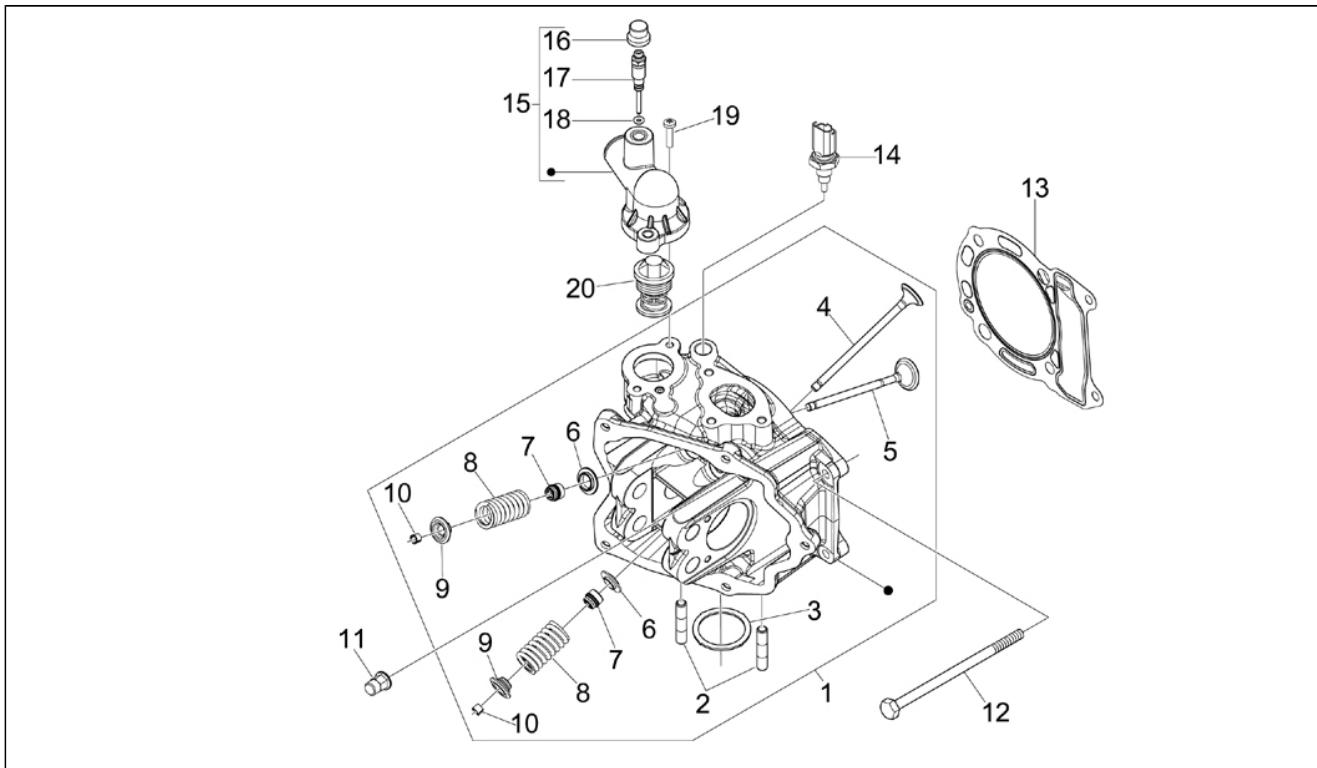
Pos.	Code	Description	Q.ty	Variants
1	8423835001	Crankshaft cpl.	1	
1	8423835002	Crankshaft cpl. cat2	1	

Assembly	Engine
Code	01.07
Description	Cylinder-pistston-wrist pin unit
Revision	1



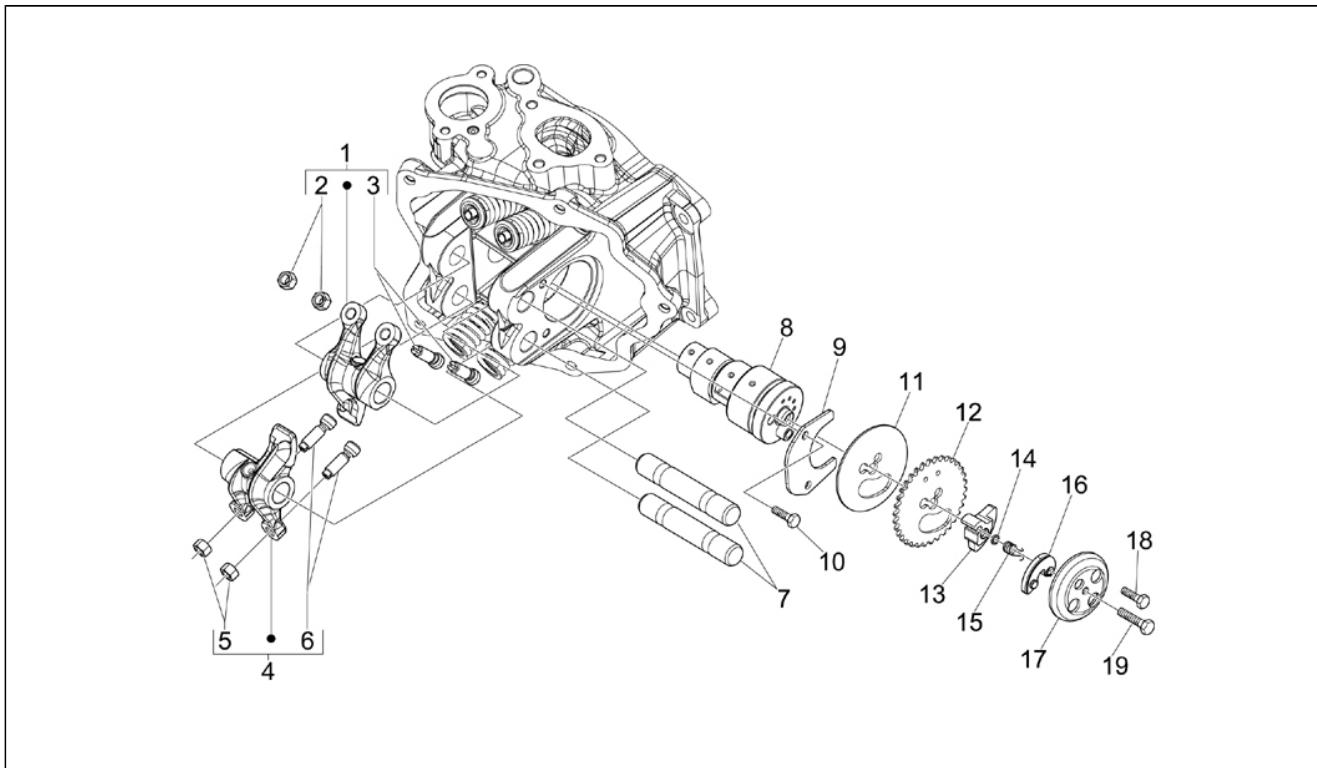
Pos.	Code	Description	Q.ty	Variants
1	843517	Cylinder with piston	1	
2	8435190001	Piston assy	1	
2	8435190002	Piston assy	1	
2	8435190003	Piston assy	1	
2	8435190004	Piston assy	1	
3	830486	Ring	1	
4	486363	Scraper ring 72x2,5	1	
5	484908	Scraper ring 72x1	1	
6	963486	Snap ring	2	
7	829529	Piston pin	1	
8	828146	Cylinder base gasket 0,4	1	
8	828147	Cylinder base gasket 0,6	1	
8	828148	Cylinder base gasket 0,8	1	
9	277916	Locating dowel	2	
10	478115	Locating dowel 11x8,1x10	2	
11	478184	O-ring	4	

Assembly	Engine
Code	01.10
Description	Head unit - Valve
Revision	1



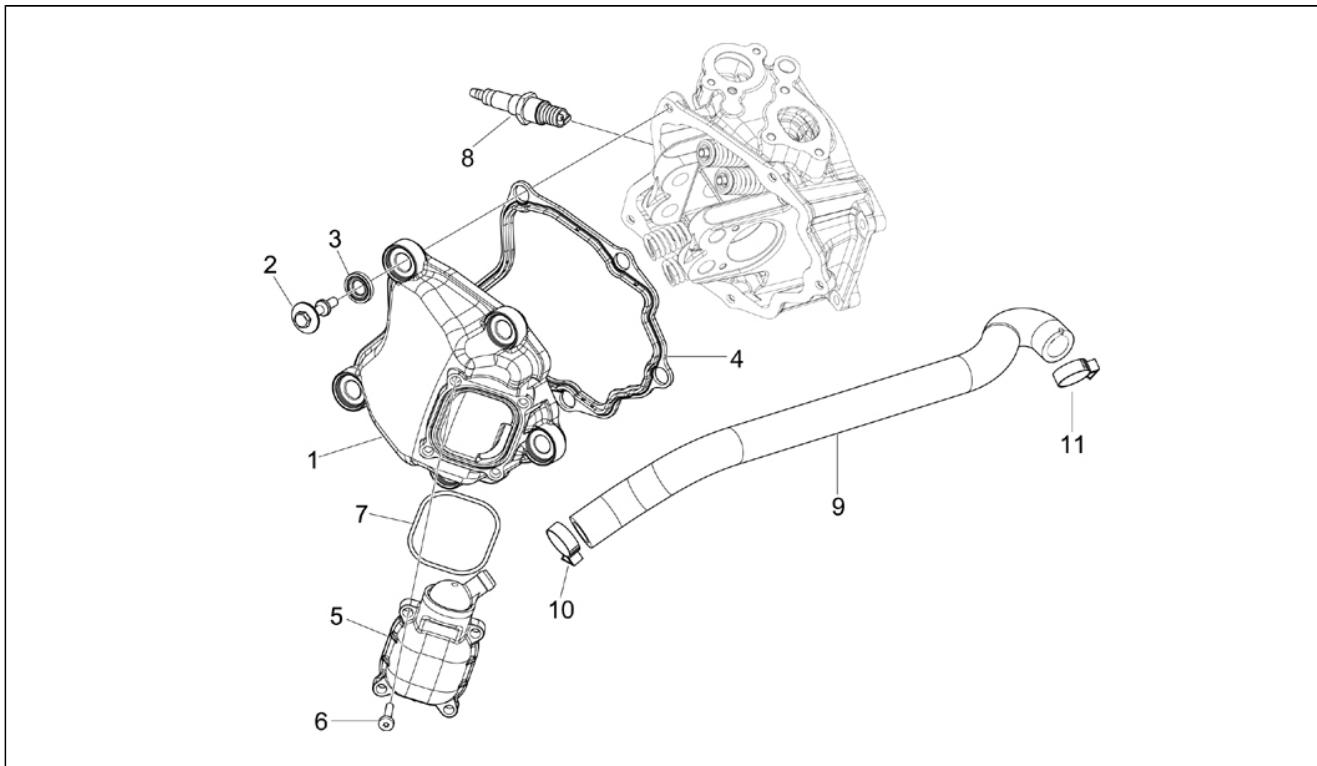
Pos.	Code	Description	Q.ty	Variants
1	872849	CYLINDER HEAD ASSEMBLY	1	
2	435629	Stud bolt	2	
3	480853	Exhaust pipe gasket	1	
4	873009	Exhaust valve	2	
5	872999	Intake valve	2	
6	483711	Scodellino inferiore	4	
7	436438	Valve gasket ring	4	
8	828480	Spring	4	
9	483914	Scodellino superiore	4	
10	285846	Valve half-cone	8	
11	411296	Nut	4	
12	844160	Screw	2	
13	831174	Cylinder head gasket 0,3mm	1	
14	640485	Temperature gauge	1	
15	845604	Thermostat cover	1	
16	063435	Bleed valve cap	1	
17	845605	Screw	1	
18	297027	Gasket	1	
19	845753	Hex socket screw m5x20	2	
20	82831R	Thermostat	1	

Assembly	Engine
Code	01.11
Description	Rocking levers support unit
Revision	1



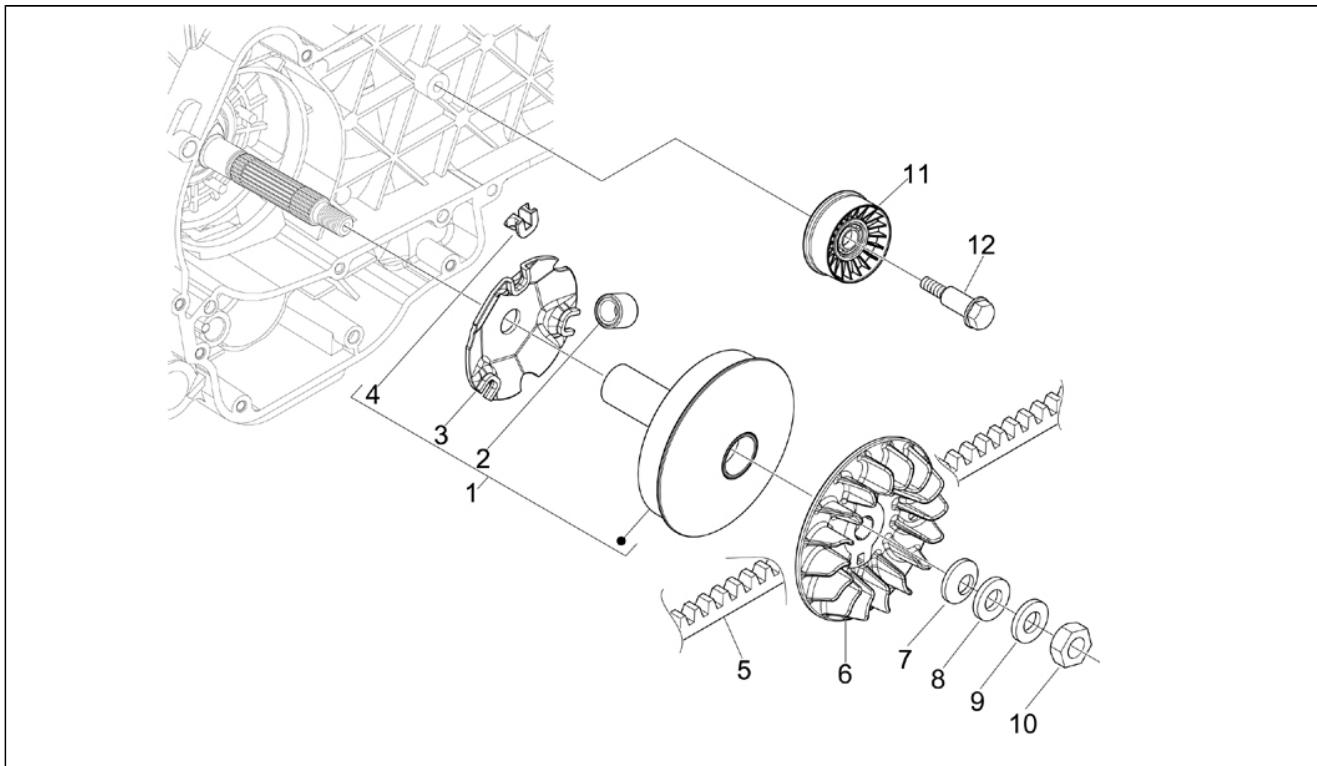
Pos.	Code	Description	Q.ty	Variants
1	484739	Bilanciere cpl. aspirazione	1	
2	484819	Nut	2	
3	82817R	Adjuster screw	2	
4	484740	Bilanciere cpl. scarico	1	
5	484819	Nut	2	
6	82817R	Adjuster screw	2	
7	486343	Rocker arms axis	2	
8	847791	CAMSHAFT WITH I.P.	1	
9	833308	Plate	1	
10	484123	Screw w/ flange	2	
11	487832	Plate	1	
12	486336	Timing system gear	1	
13	486331	Contrappeso decompressore	1	
14	487833	Gasket	1	
15	486974	Spring	1	
16	829139	Decompression counterweight	1	
17	826396	Decompression bell	1	
18	018538	Screw w/ flange M5x30	1	
19	414838	Screw	1	

Assembly	Engine
Code	01.12
Description	Cylinder head cover
Revision	1



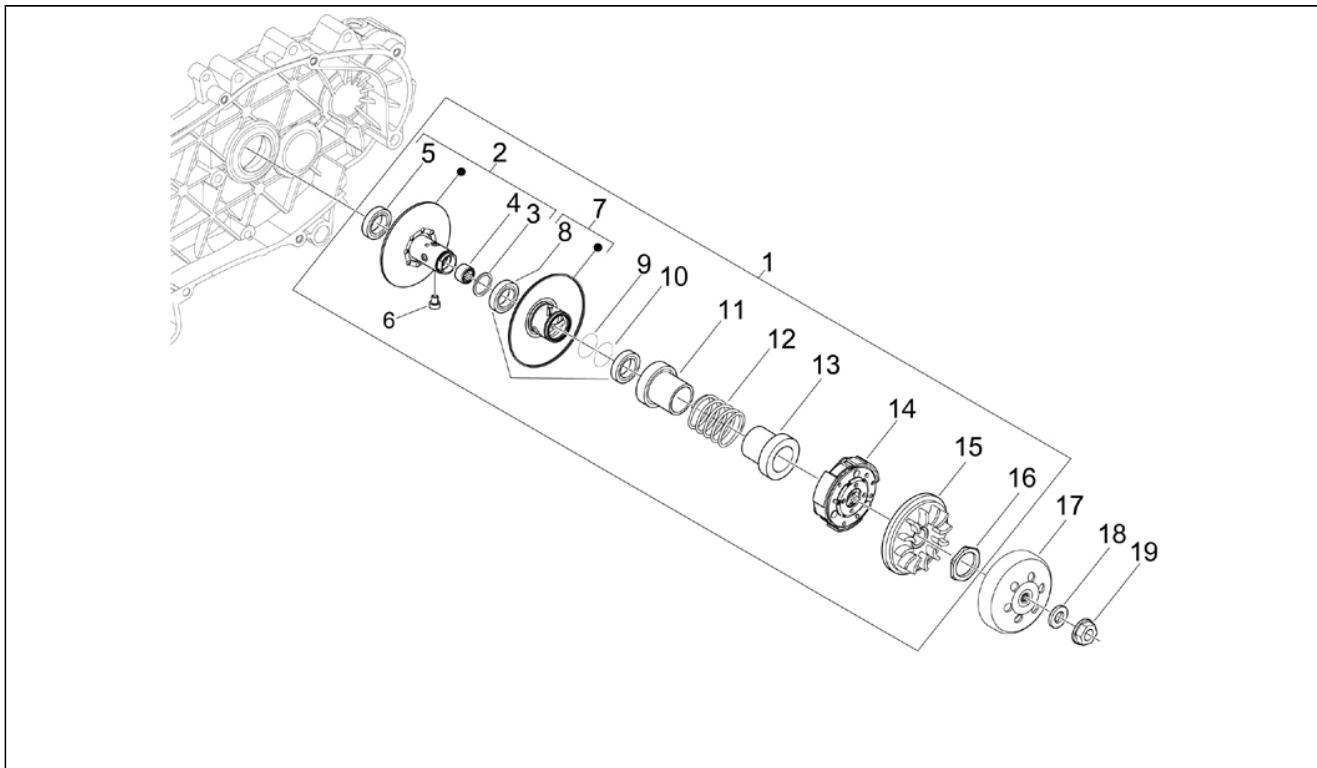
Pos.	Code	Description	Q.ty	Variants
1	829534	Head cover	1	
2	872635	Special screw	5	
3	830249	Damper drift	5	
4	829536	Head cover gasket	1	
5	828421	Oil breather valve	1	
6	828653	Screw	8	
7	487989	Gasket	1	
8	639205	Spark plug	1	
9	844094	Pipe	1	
10	CM001904	Hose clamp	1	
11	CM001904	Hose clamp	1	

Assembly	Engine
Code	01.13
Description	Driving pulley
Revision	1



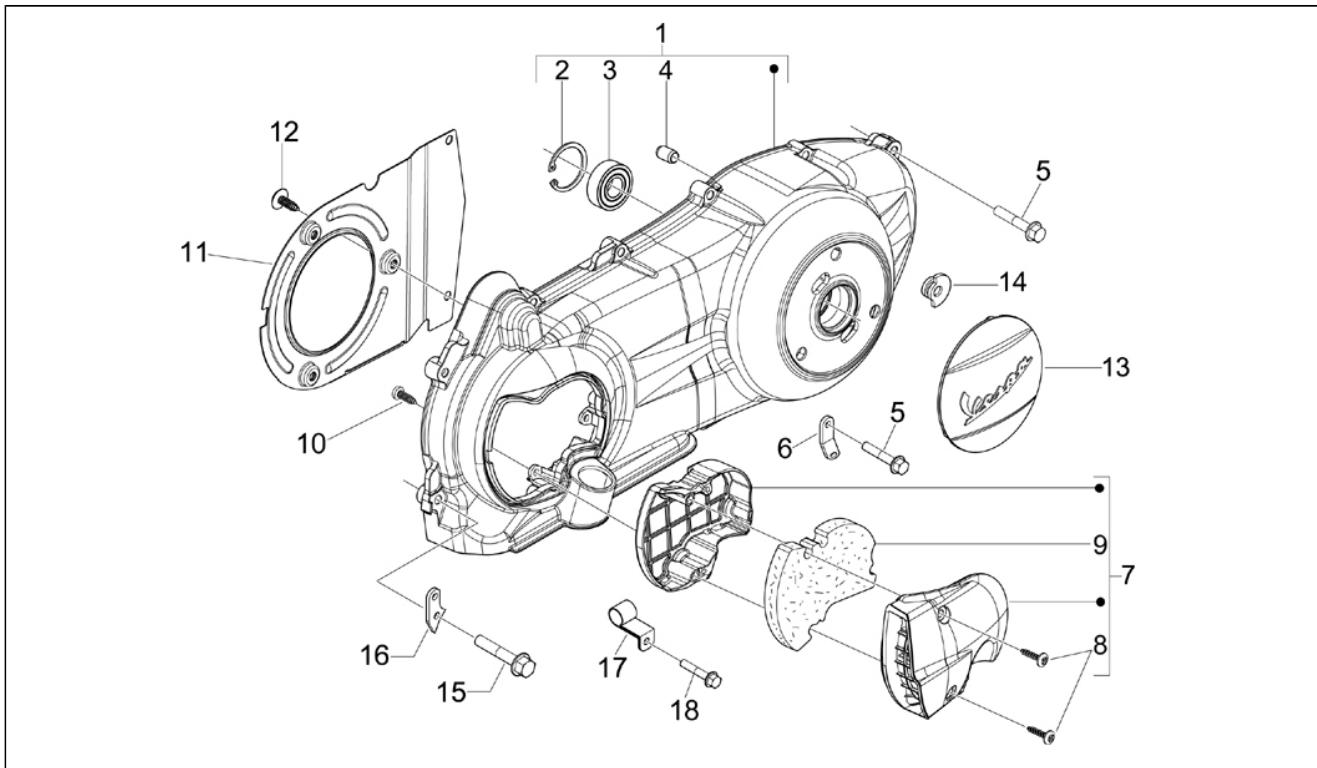
Pos.	Code	Description	Q.ty	Variants
1	CM144407	Half-pulley assy., driving	1	
2	842870	Roller	6	
3	842204	Roller contrast	1	
4	843028	Sliding block	3	
5	843963	V-belt	1	
6	840193	Fixed pulley	1	
7	841379	Washer 0,5x35x17	1	
8	840533	Washer 2x35x17	1	
9	434885	Plain washer	1	
10	486324	Nut	1	
11	833989	Toothed pulley	1	
12	828217	Special screw	1	

Assembly	Engine
Code	01.14
Description	Driven pulley
Revision	1



Pos.	Code	Description	Q.ty	Variants
1	82881R	Secondary pulley	1	
2	833669	Sec. fixed sheave, complete	1	
3	483226	Snap ring	1	
4	82518R	Roller cage 20x29x18	1	
5	82753R	Bearing 17x30x7	1	
6	828717	Guide pin L=12,5	4	
7	841774	Sec. sliding sheave, complete	1	
8	431089	Gasket ring	2	
9	430585	Gasket	1	
10	834044	O-ring	1	
11	487936	Scodellino lato frizione	1	
12	833673	Variator spring	1	
13	833674	Cup	1	
15	482305	Fan	1	
16	433232	Ring nut	1	
17	844049	Drum	1	
18	274246	Washer	1	
19	486324	Nut	1	

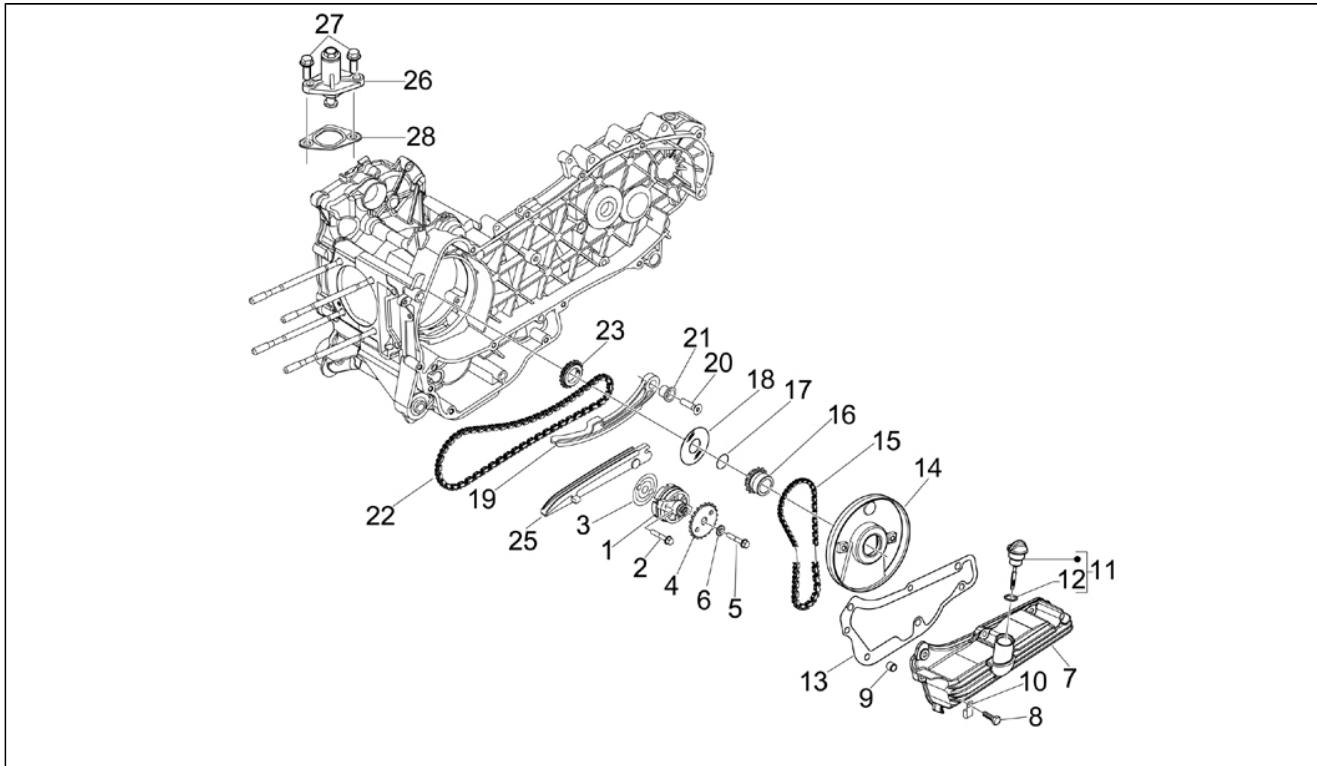
Assembly	Engine
Code	01.15
Description	Crankcase cover - Crankcase cooling
Revision	1



Pos.	Code	Description	Q.ty	Variants
1	8714725	Variator cover	1	
2	006635	Snap ring	1	
3	478985	Bearing	1	
4	239388	Pin 6,5x9,5x15	2	
5	289731	Screw w/ flange M6x30	8	
6	844964	Plate	1	
7	842090	Cover	1	
8	258146	Self-tap screw m3x20	2	
9	842093	Filtering element	1	
10	270793	Screw	3	
11	834266	Air deflector	1	
12	430264	Screw m5x10	5	
13	CM155106	TRANSMISSION COVER CAP	1	
14	871458	Drift	3	
15	289731	Screw w/ flange M6x30	1	
16	872493	Plate	1	
17	597418	Hose clamp	1	
18	289731	Screw w/ flange M6x30	1	

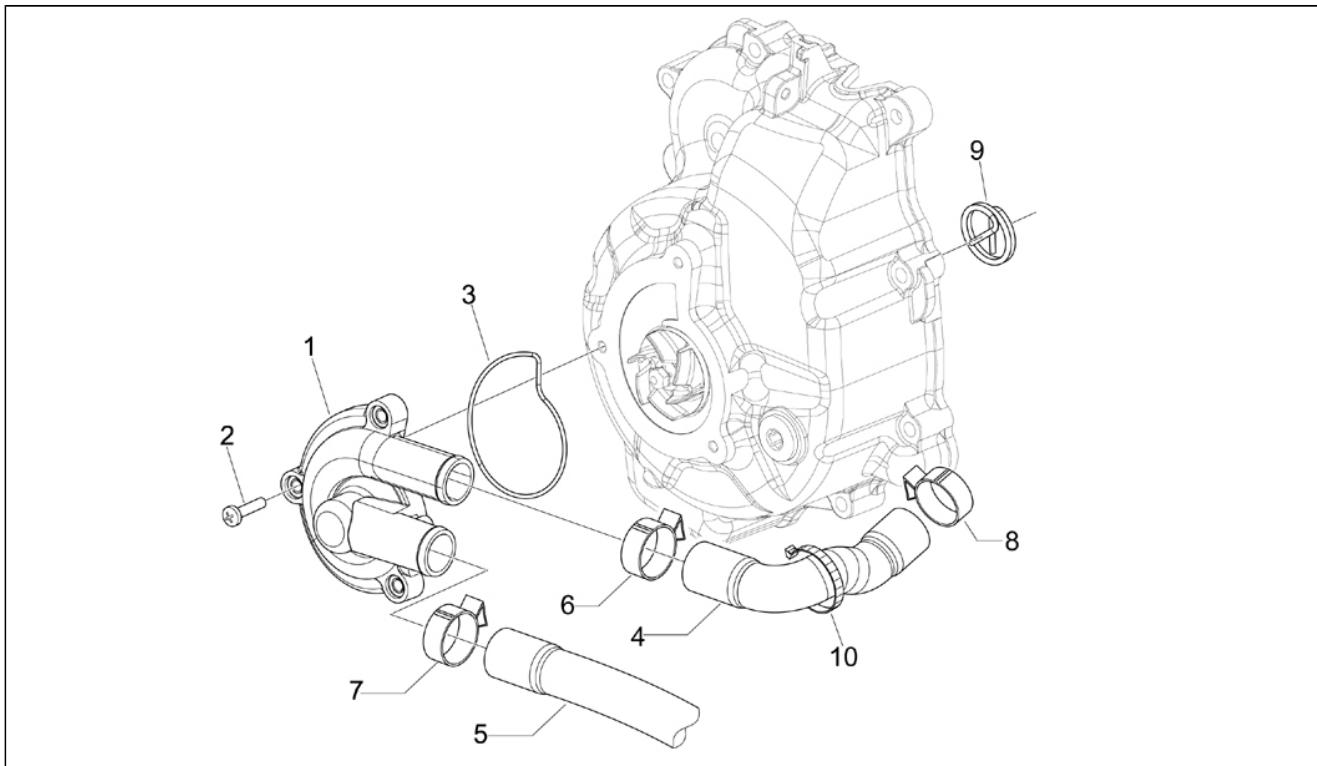


Assembly	Engine
Code	01.18
Description	Oil pump
Revision	1



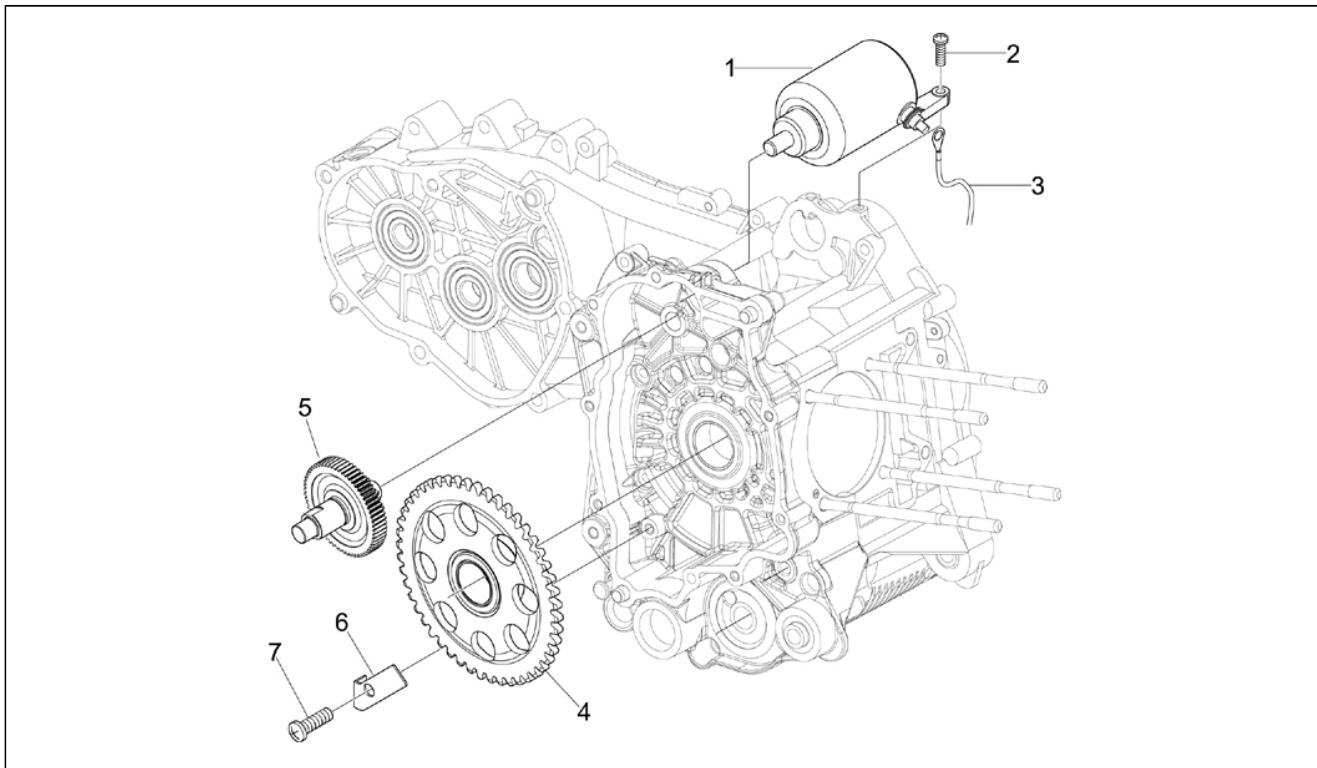
Pos.	Code	Description	Q.ty	Variants
1	82877R	Oil pump assy.	1	
1	844352	Oil pump assy.	1	
2	829593	Screw w/ flange	2	
3	847929	Gasket	1	
4	287913	Oil pump gear	1	
5	833722	Screw w/ flange	1	
6	436695	Belleville spring	1	
7	846096	Motor oil cup	1	
8	289731	Screw w/ flange M6x30	7	
9	277916	Locating dowel	3	
10	564629	Hose clamp	2	
11	846819	Oil filler plug	1	
12	479986	O-ring	1	
13	846098	Gasket	1	
14	847116	Timing system cover	1	
15	82649R	Oil pump chain	1	
16	82783R	Oil pump control pinion	1	
17	825952	Gasket ring	1	
18	483918	Oil seal washer	1	
19	840344	Chain tensioner rod	1	
20	414837	Screw w/ flange	1	
21	485868	Spacer	1	
22	82723R	Camshaft chain	1	
23	82782R	Timing system chain pinion cpl	1	
25	847516	Chain tensioner sliding block	1	
26	82650R	Chain tensioner assy.	1	
27	434541	Screw w/ flange M6x16	2	
28	847928	Gasket	1	

Assembly	Engine
Code	01.19
Description	Cooler pump
Revision	1



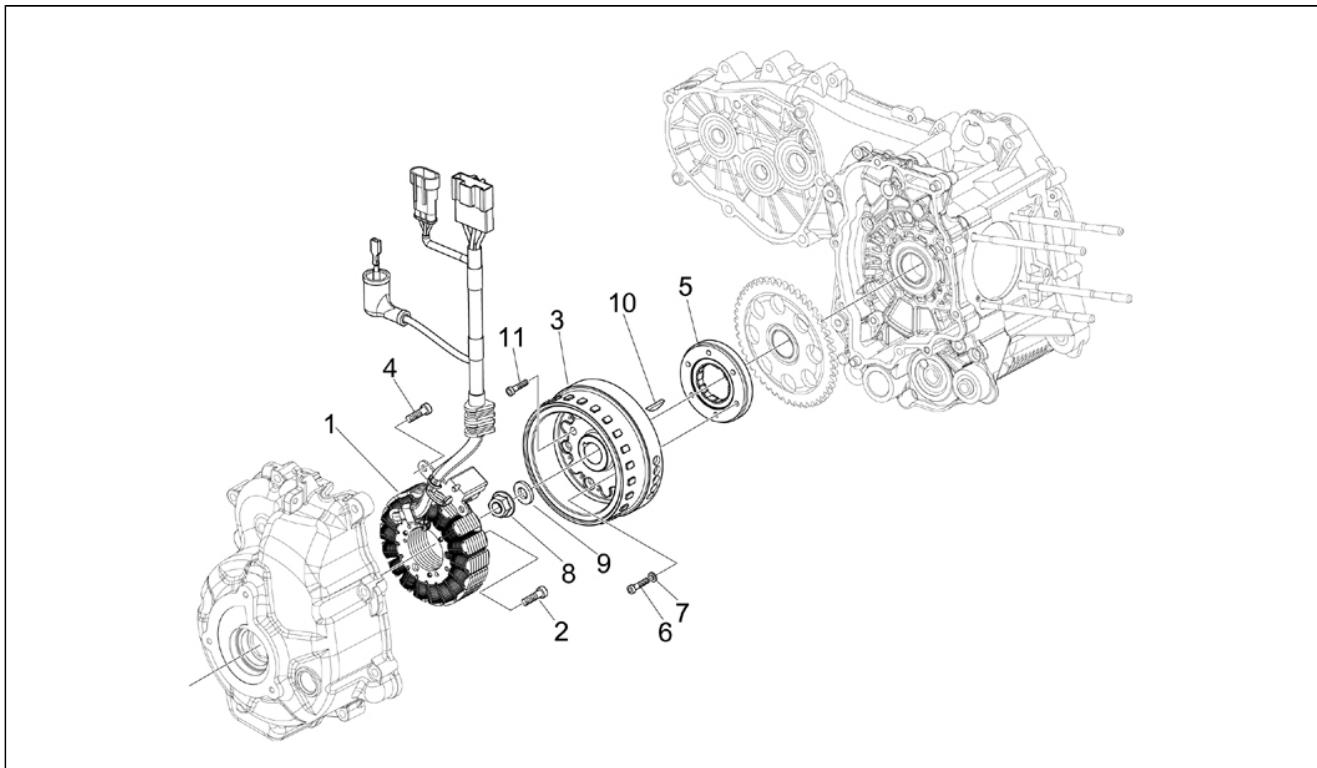
Pos.	Code	Description	Q.ty	Variants
1	846734	Water pump cover	1	
2	828662	Screw	3	
3	485080	O-ring	1	
4	841130	Pump-cylinder hose	1	
5	847718	By-pass pipe	1	
6	CM001922	Hose clamp	2	
7	CM001904	Hose clamp	1	
8	CM001904	Hose clamp	1	
9	842390	Drive key	1	
10	145298	Fascetta a strappo	1	

Assembly	Engine
Code	01.20
Description	Stater - Electric starter
Revision	1



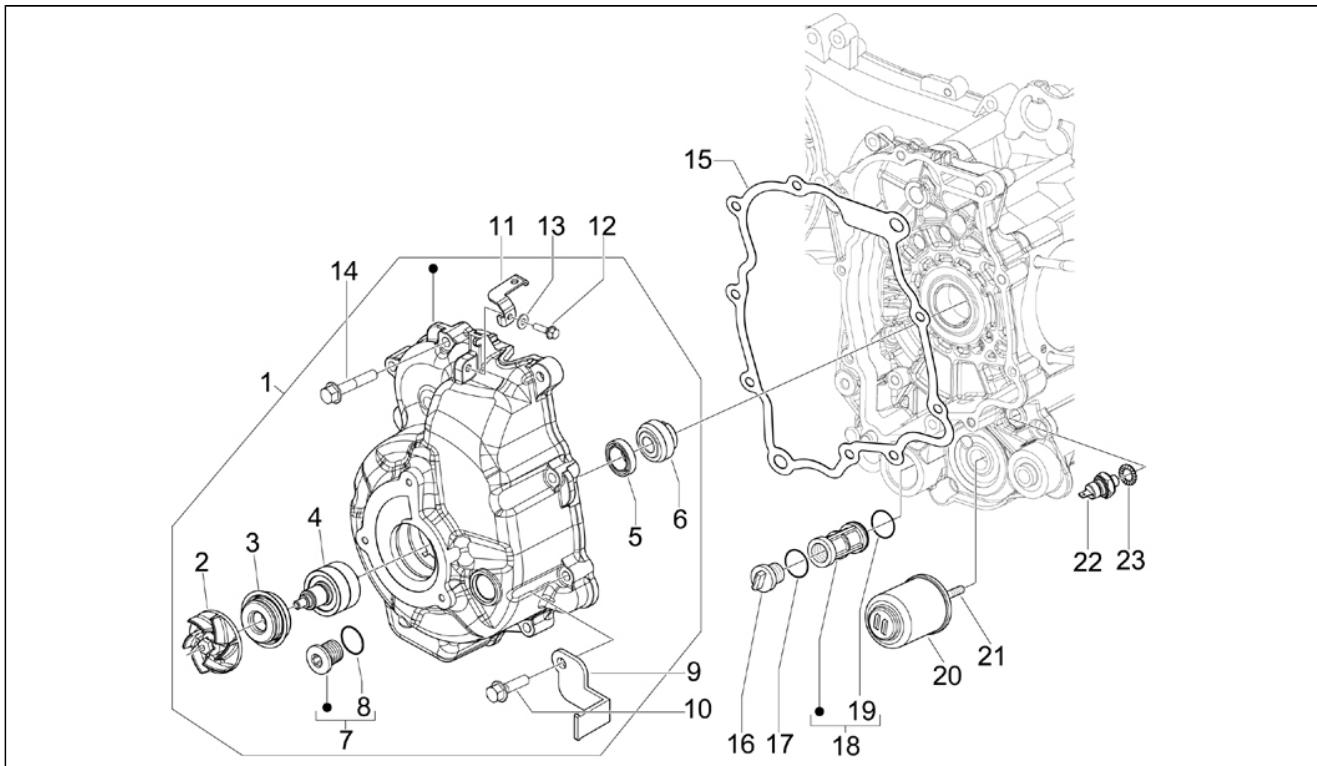
Pos.	Code	Description	Q.ty	Variants
1	58142R	Starter motor	1	
2	414837	Screw w/ flange	2	
3	639028	Relay-starter motor cable	1	
4	82737R	Chain ring	1	
5	842703	Pinion, assy	1	
6	848724	Plate	1	
7	008375	Screw M6x14	1	

Assembly	Engine
Code	01.21
Description	Flywheel magneto
Revision	1



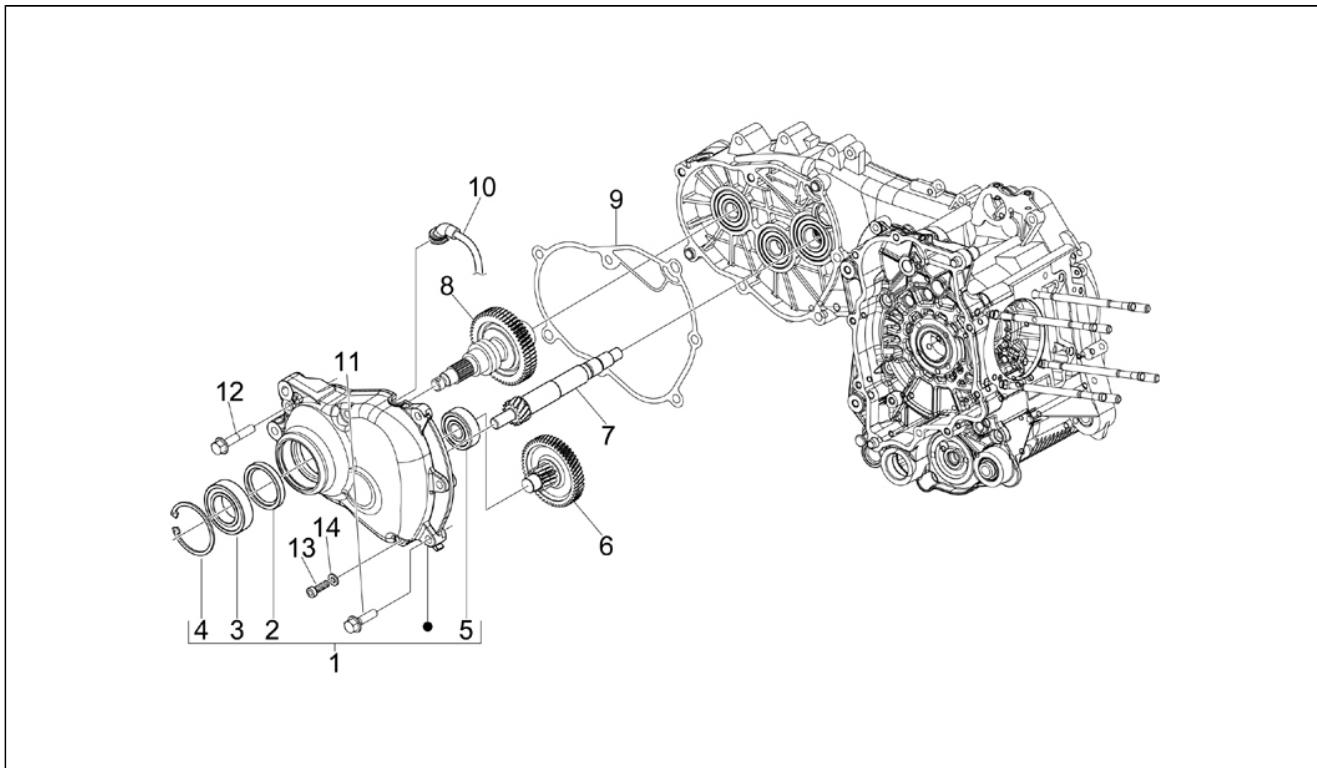
Pos.	Code	Description	Q.ty	Variants
1	58070R	Stator cpl.	1	
2	122637	Low head socket screw M6x30	3	
3	58071R	Rotor cpl.	1	
4	018575	Screw	2	
5	8477975	Starter clutch assy.	1	
6	847679	Hex socket screw M6x24	6	
7	479515	Break washer	6	
8	842388	Nut	1	
9	842385	Plain washer	1	
10	000097	Transmission key	1	
11	018575	Screw	2	

Assembly	Engine
Code	01.23
Description	Flywheel magneto cover - Oil filter
Revision	1



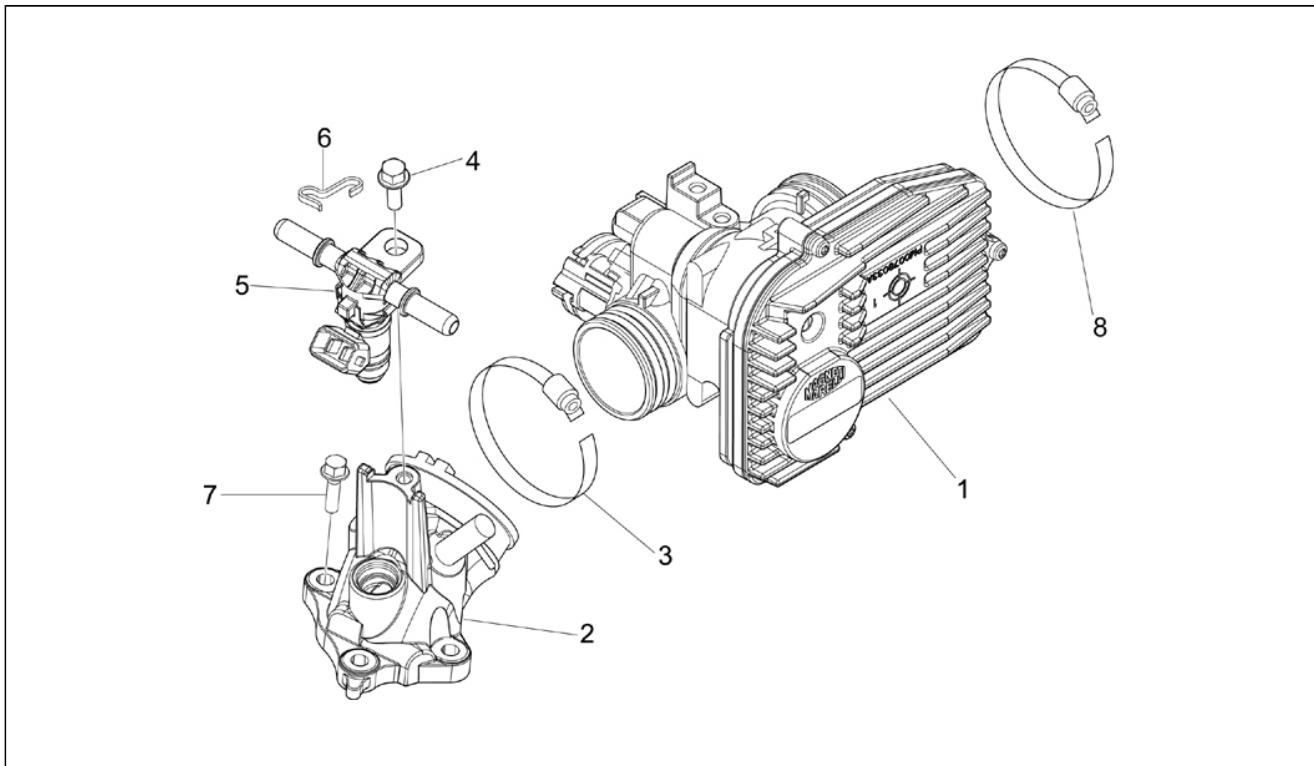
Pos.	Code	Description	Q.ty	Variants
1	8483785	Flywheel cover cpl.	1	
2	844730	Fan	1	
3	842595	Gasket ring	1	
4	8447595	Water pump shaft assy.	1	
5	82871R	Gasket ring	1	
5	82897R	Gasket ring 20x30x5	1	
6	842389	Pump impeller drive key	1	
7	829040	Timing plug assembly	1	
8	479986	O-ring	1	
9	847716	PLATE	1	
10	844160	Screw	1	
11	847717	Plate for brake transmission fixing	1	
12	484123	Screw w/ flange	1	
13	012528	Washer	1	
14	414838	Screw	9	
15	840504	Flywheel housing cover gasket	1	
16	82823R	Oil filter plug	1	
17	285536	O-ring 31,47x1,78	1	
18	843568	Intake oil filter	1	
19	288474	O-ring 20,35x1,78	1	
20	82635R	Oil filter	1	
21	840507	Vite speciale filtro olio	1	
22	82580R	Sensore pressione olio	1	
23	486075	Washer 16X10.5X2.5	1	

Assembly	Engine
Code	01.25
Description	Reduction unit
Revision	1



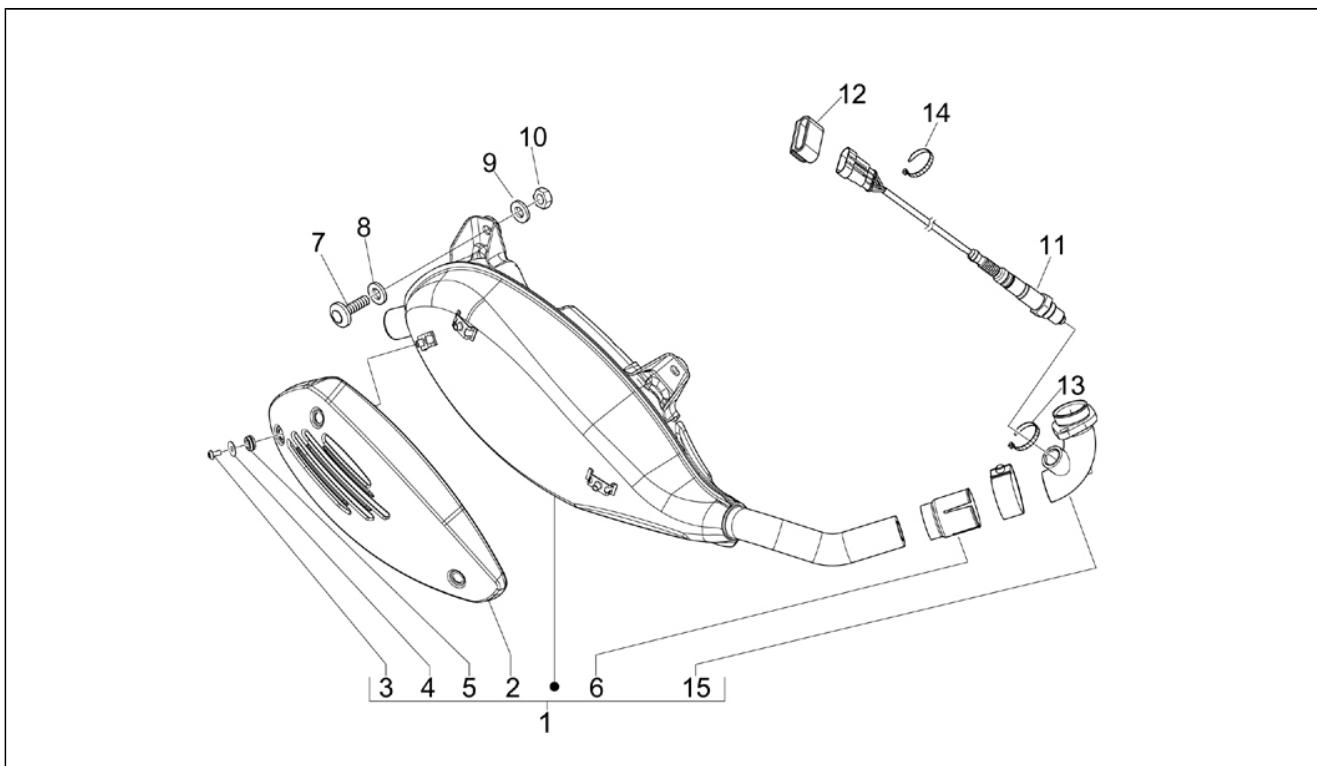
Pos.	Code	Description	Q.ty	Variants
1	8481875	Side cover	1	
2	873351	Oil seal 38x50x7	1	
3	82659R	Bearing d30x55x13	1	
4	829206	Circlip	1	
5	485912	Ball bearing 42x15x13	1	
6	8410015	Transmission shaft	1	
7	830071	Pulley shaft	1	
8	8410035	Rear wheel axis cpl.	1	
9	847931	Gasket	1	
10	844669	Breather pipe	1	
11	825758	Screw	1	
11	873980	Screw m8x40	1	
12	487211	Hex screw M8x45	6	
13	269755	Hex socket screw M8x12	1	
14	485703	Washer	1	

Assembly	Engine
Code	01.36
Description	Throttle body - Injector - Union pipe
Revision	1



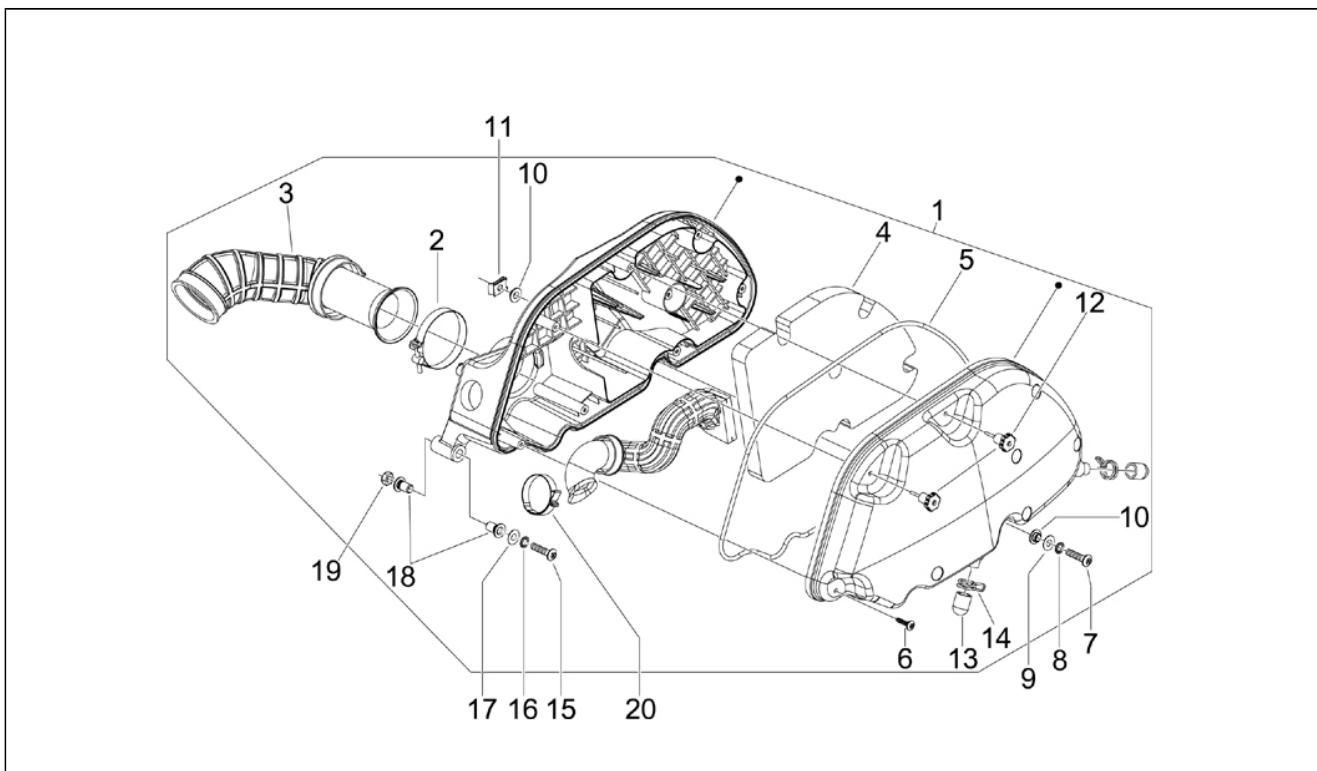
Pos.	Code	Description	Q.ty	Variants
1	CM078201	THROTTLE BODY WITH E.C.U.	1	
2	849243	UNION PIPE	1	
3	260918	Hose clamp	1	
4	830061	Screw w/ flange	1	
5	638949	FUEL INJECTOR ASSEMBLY	1	
6	639180	Spring	1	
7	031091	Screw	3	
8	709532	Hose clamp	1	

Assembly	Engine
Code	01.42
Description	Silencer
Revision	1



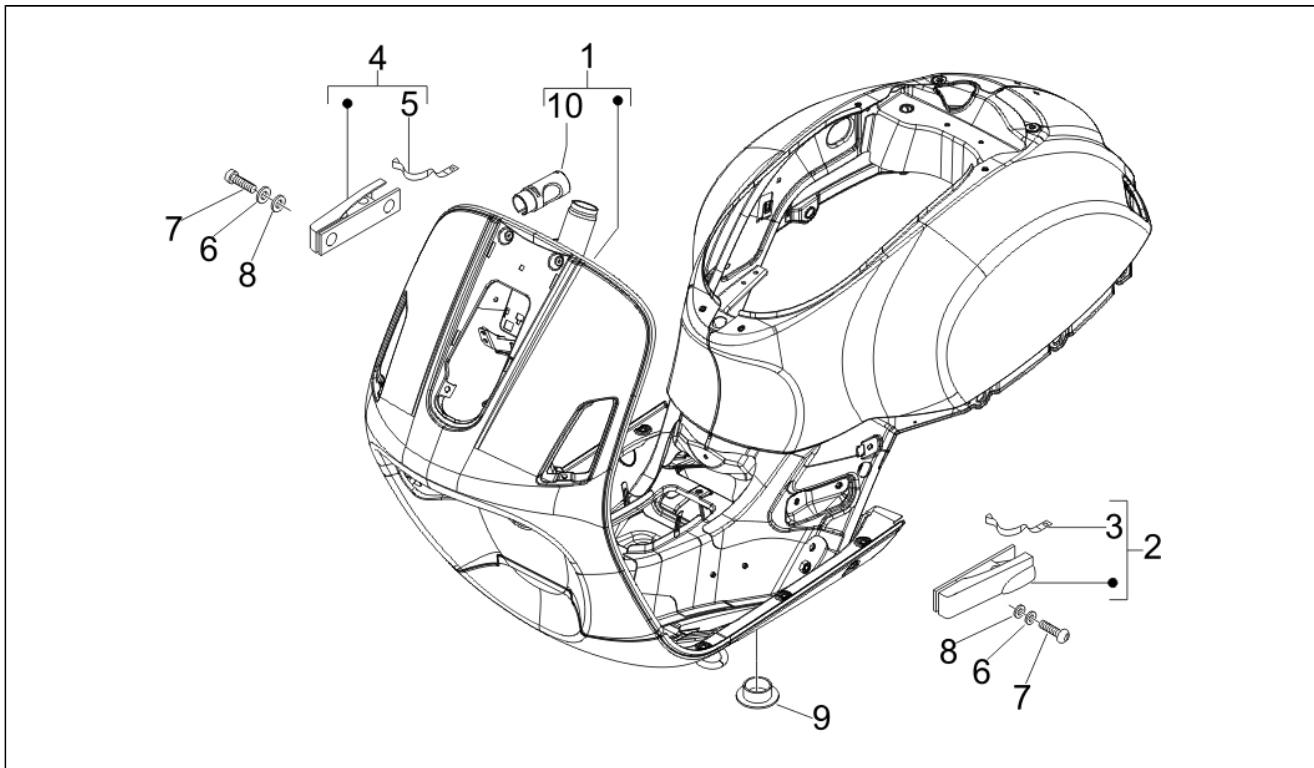
Pos.	Code	Description	Q.ty	Variants
1	8482385	SILINCIER ASSY	1	
2	844864	Protection	1	
3	842908	Screw w/ flange	3	
4	844927	Flat washer	3	
5	841782	Insulating washer	3	
6	826388	Boccola in graffite	1	
7	599208	Hex screw M8x30	3	
8	834187	Spring washer	3	
9	848452	Flat washer	3	
10	436947	Nut 7M100	2	
11	584344	Lambda sensor	1	
12	847974	Supporto connettore sonda lambda	1	
13	825481	Hose clamp	1	
14	145298	Fascetta a strappo	1	
15	842683	Exhaust manifold	1	

Assembly	Engine
Code	01.45
Description	Air filter
Revision	1



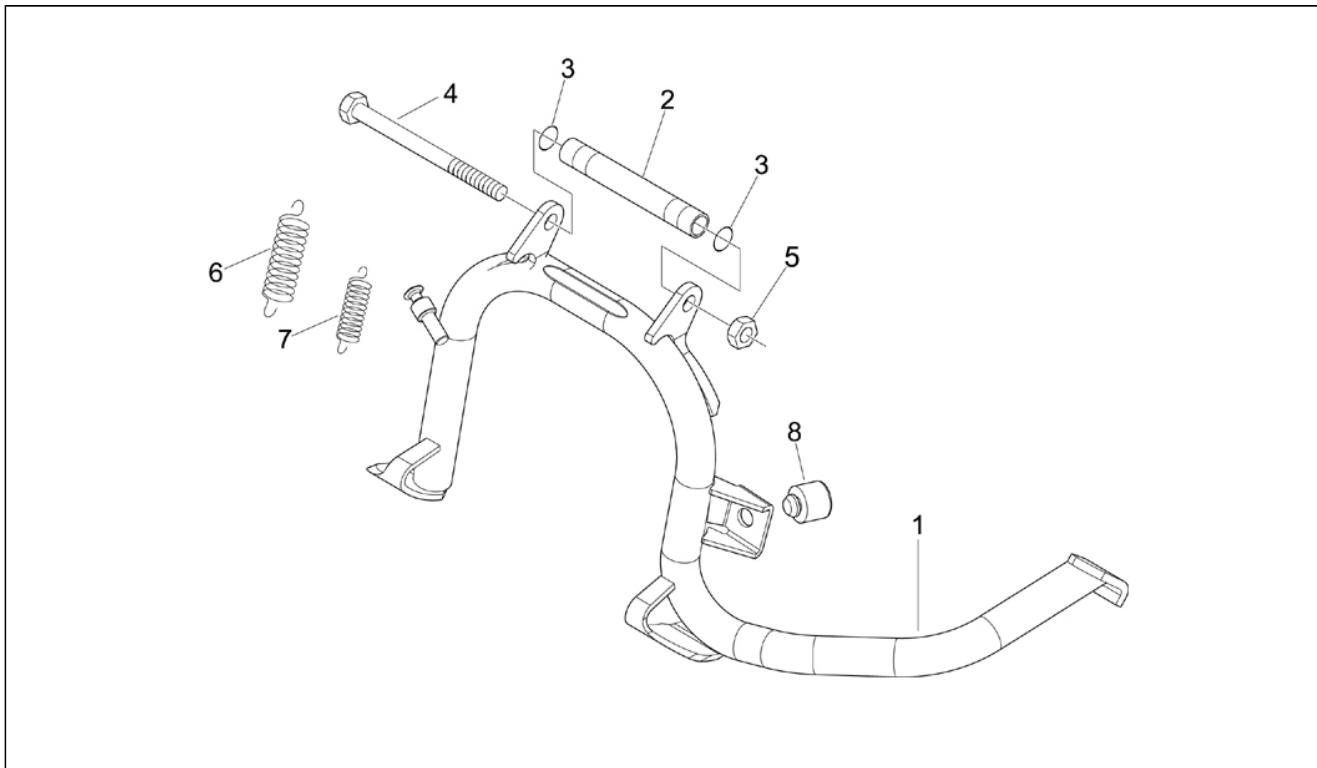
Pos.	Code	Description	Q.ty	Variants
1	847266	Air.cl.case	1	
2	260918	Hose clamp	1	
3	844758	Manifold cleaner sleeve	1	
4	831997	Air filter	1	
5	831995	Packing	1	
6	258146	Self-tap screw m3x20	6	
7	018640	Screw	2	
8	012533	Notched washer 6,6x11x0	2	
9	003056	Washer 6,4x12x1	2	
10	830056	Bush	4	
11	254485	Spring plate M6	2	
12	479132	Knob	2	
13	827831	Cap	2	
14	CM002920	Hose clamp	2	
15	259166	Screw	1	
16	012533	Notched washer 6,6x11x0	1	
17	003056	Washer 6,4x12x1	1	
18	830057	Bush	2	
19	241936	Nut	1	

Assembly	Frame - Plastic parts - Coachwork
Code	02.01
Description	Frame/bodywork
Revision	1



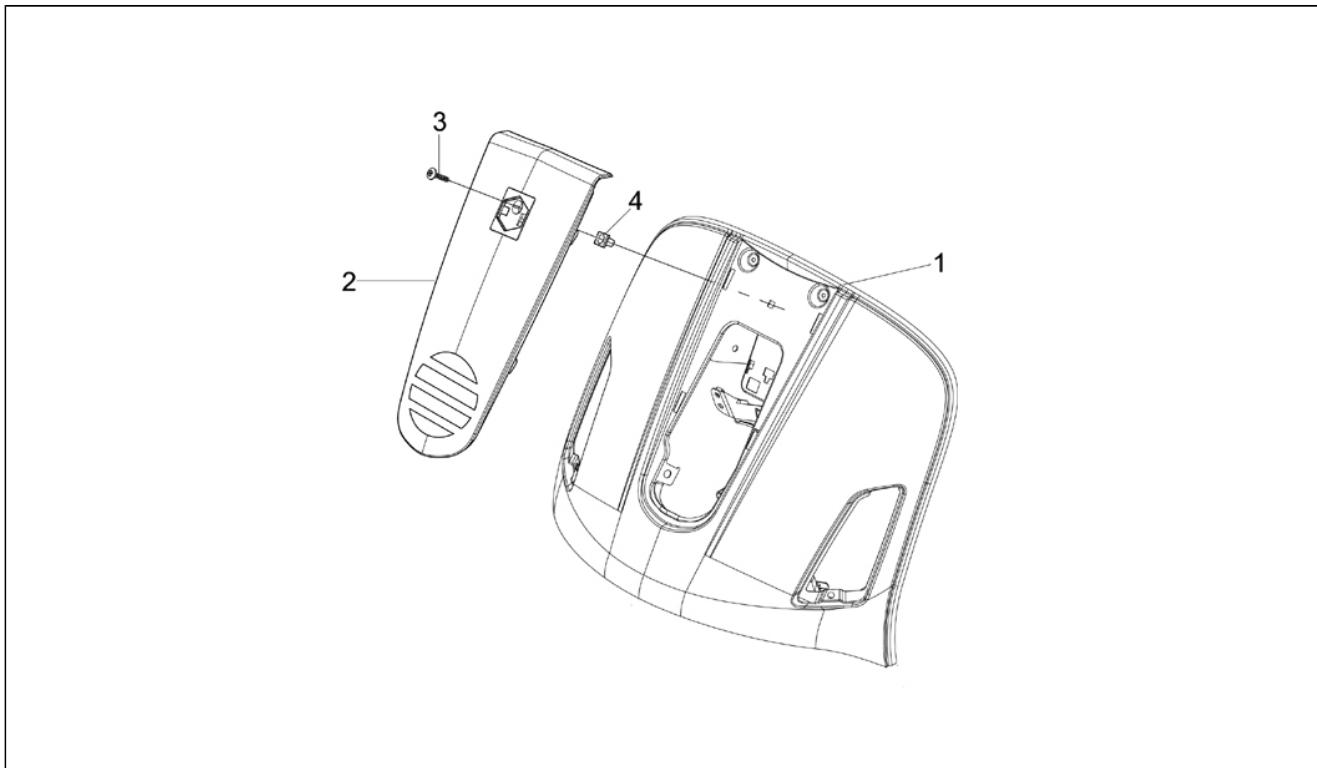
Pos.	Code	Description	Q.ty	Variants
1	62291400VG	SHELL WITH I.P.	1	Color:Green[305/A]
1	62291401	FRAME VESPA GTS UNPAINTED	1	
1	62291450EP	FRAME	1	Color:Avio Grey[780/A]
1	62291450M4	FRAME	1	Color:Crayon Ivory[552]
2	CM017201	Footrest	1	
3	620395	Spring	1	
4	CM017202	Footrest	1	
5	620395	Spring	1	
6	483164	Flat washer	2	
7	975855	Screw	4	
8	709047	Washer	4	
9	299557	Plug	2	
10	298604	Lock support	1	

Assembly	Frame - Plastic parts - Coachwork
Code	02.25
Description	Stand/s
Revision	1



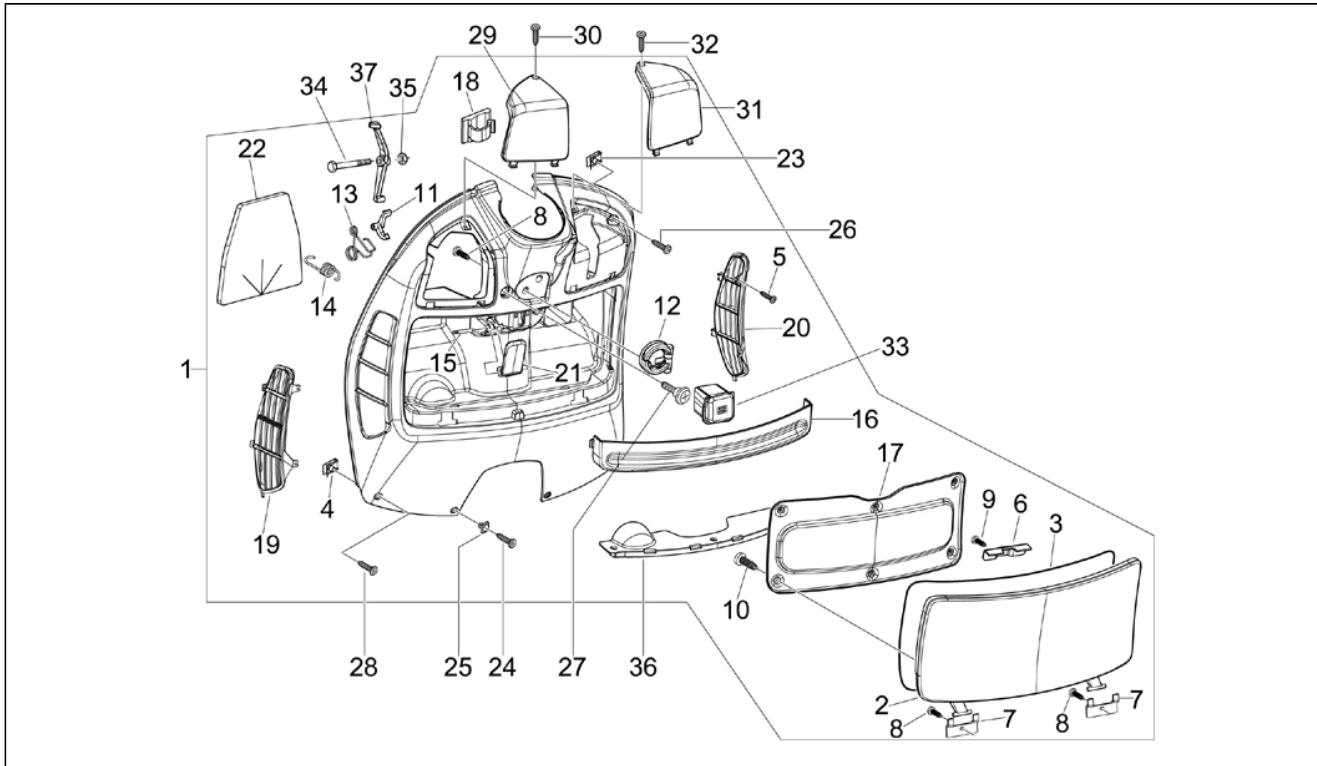
Pos.	Code	Description	Q.ty	Variants
1	56440R	Central stand	1	
1	601978	VEHICLE CENTER STAND	1	
2	582298	Spacer	1	
3	273754	O-ring	2	
4	030115	Screw	1	
5	002440	Self-locking nut	1	
5	232108	Nut	1	
6	582851	Lateral stand spring	1	
7	582850	Internal lateral stand spring	1	
8	272426	Drift	1	

Assembly	Frame - Plastic parts - Coachwork
Code	02.26
Description	Front shield
Revision	1



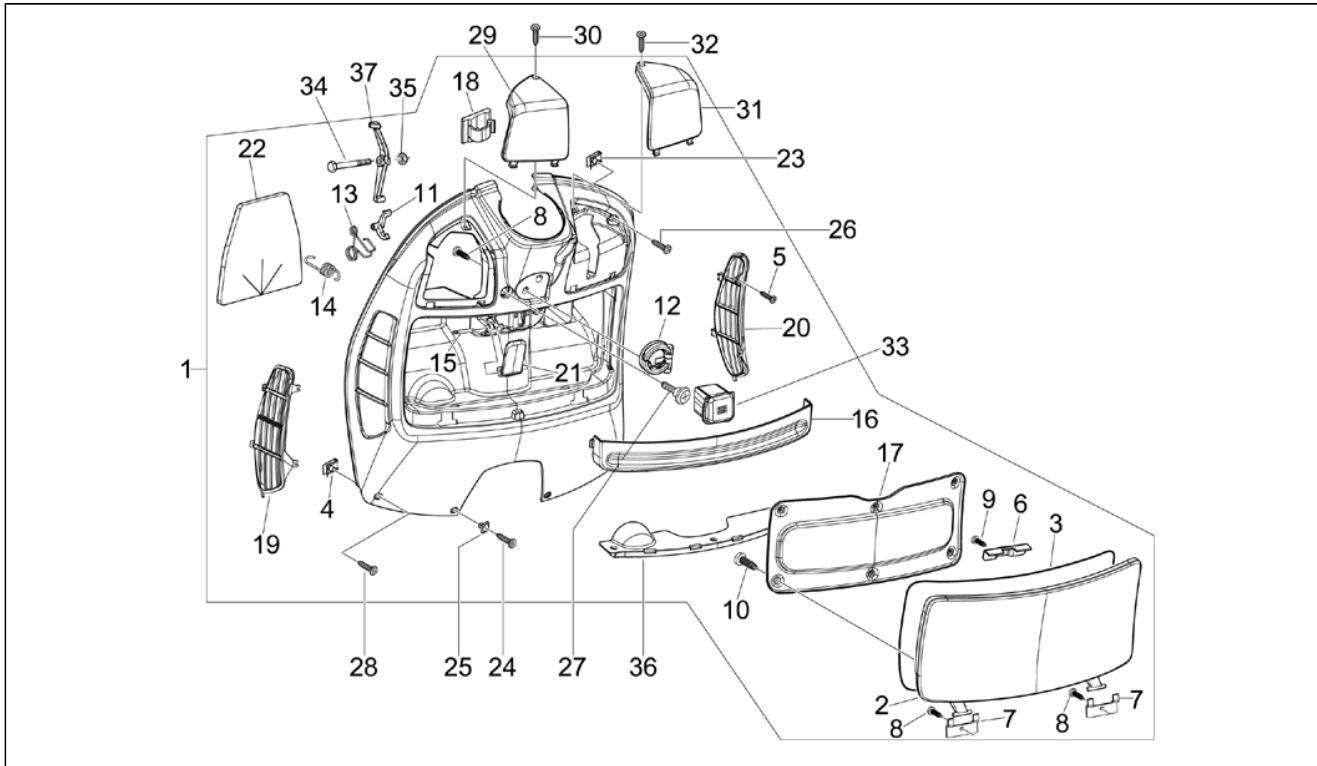
Pos.	Code	Description	Q.ty	Variants
1	5771695	Front shield	1	
2	6211434	Steering cover	1	
2	62114340M4	COVERING STEEARING	1	Color:Crayon Ivory[552]
2	62114350EP	HORN COVER	1	Color:Avio Grey[780/A]
2	62114350VG	HANDLEBARS COVER	1	Color:Green[305/A]
3	267958	Self tapping screw	1	
4	199190	Slide piece	1	

Assembly	Frame - Plastic parts - Coachwork
Code	02.30
Description	Front glove-box - Knee-guard panel
Revision	1



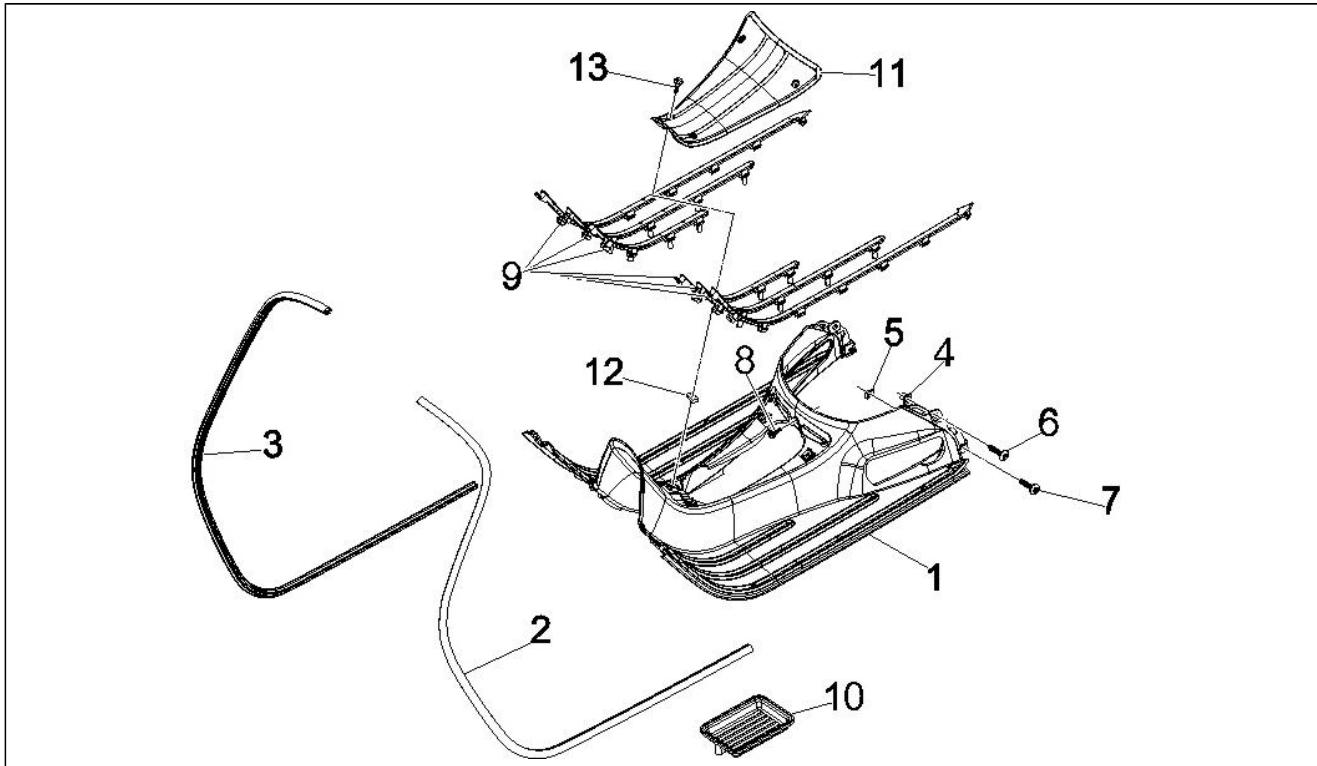
Pos.	Code	Description	Q.ty	Variants
1	652812	COMPLETE FRONT GLOVE COMPART	1	
1	65281200EP	GLOVEBOX	1	Color: Avio Grey[780/A]
1	65281200M4	GLOVEBOX COMPARTMENT	1	Color: Crayon Ivory[552]
1	65281200VG	GLOVEBOX COMPARTMENT	1	Color: Green[305/A]
2	577175	Top case door	1	
2	57717500EP	GLOVE BOX DOOR	1	Color: Avio Grey[780/A]
2	57717500M4	GLOVE BOX FLAP	1	Color: Crayon Ivory[552]
2	57717500VG	GLOVE BOX FLAP	1	Color: Green[305/A]
3	CM006307	Gasket	1	
4	CM017410	Spring plate	4	
5	268596	Screw	8	
6	252420	Plate	1	
7	257614	Square	2	
8	259349	Screw d4,2x13	4	
9	268596	Screw	2	
10	296141	Self tapping screw	6	
11	575607	Hook	1	
12	575819	Bag holder hook	1	
13	577005	Spring	1	
14	577399	Spring	1	
15	577400	Pin	1	
16	577447	Rim	1	
17	577468	Counter flap	1	
18	577594	Spring clamp	2	
19	577856	Net panel (l)	1	
20	577857	Net panel (r)	1	
21	577861	Lever	1	
22	620693	Sound proof panel	2	

Assembly	Frame - Plastic parts - Coachwork
Code	02.30
Description	Front glove-box - Knee-guard panel
Revision	1



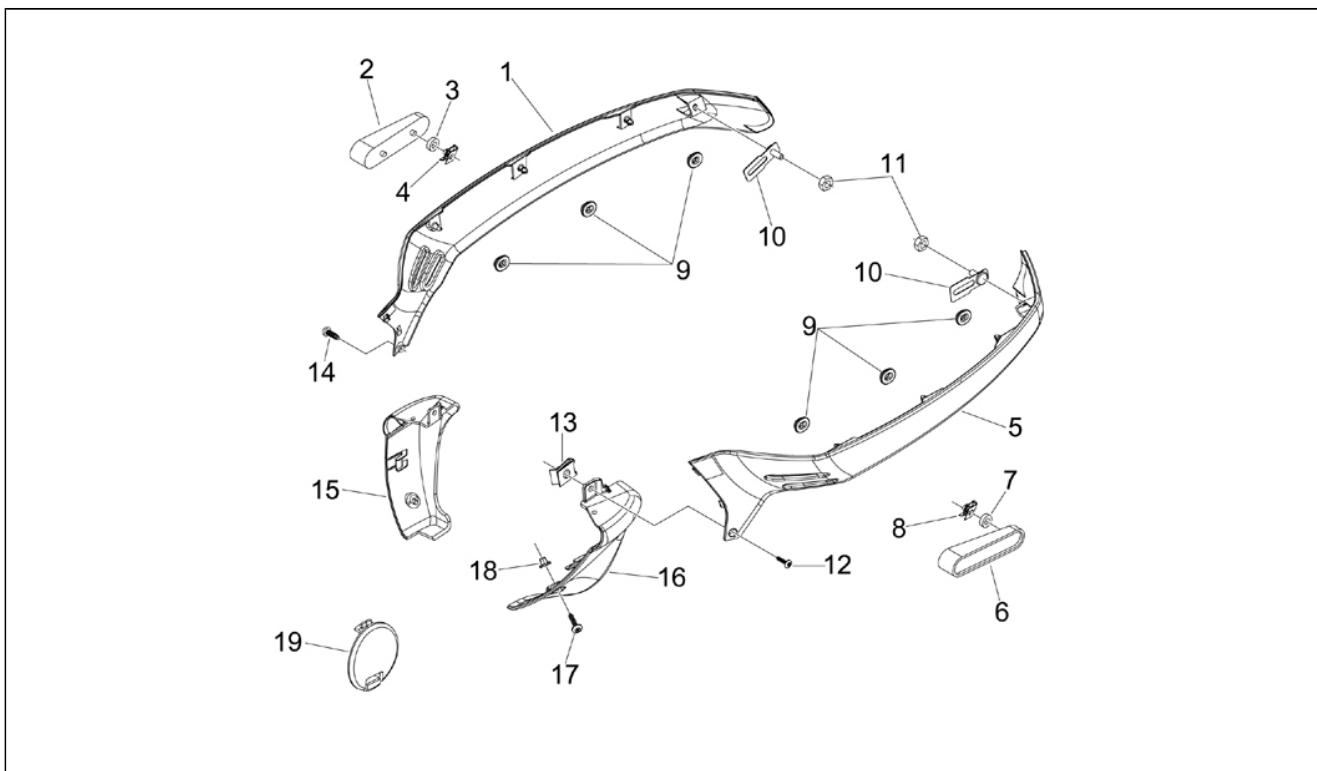
Pos.	Code	Description	Q.ty	Variants
23	CM017408	Plate	4	
24	014754	Self tapping screw	2	
25	199190	Slide piece	2	
26	258249	Screw 4,2x19	4	
27	575249	Screw	1	
28	576189	Screw d4,2x16	2	
29	577395	Portello sx	1	
29	577395000C	Portello sx	1	Color: Avio Grey[780/A] Color: Green[305/A] Color: Crayon Ivory[552]
30	259372	Screw	1	
31	577396000C	Portello dx	1	Color: Avio Grey[780/A] Color: Green[305/A] Color: Crayon Ivory[552]
32	259372	Screw	1	
33	620452	Plug	1	
34	299972	Special screw	1	
35	577620	Self locking nut	1	
36	623776	paratia interna bauletto	1	
37	577453	Lock lever	1	

Assembly	Frame - Plastic parts - Coachwork
Code	02.31
Description	Central cover - Footrests
Revision	1



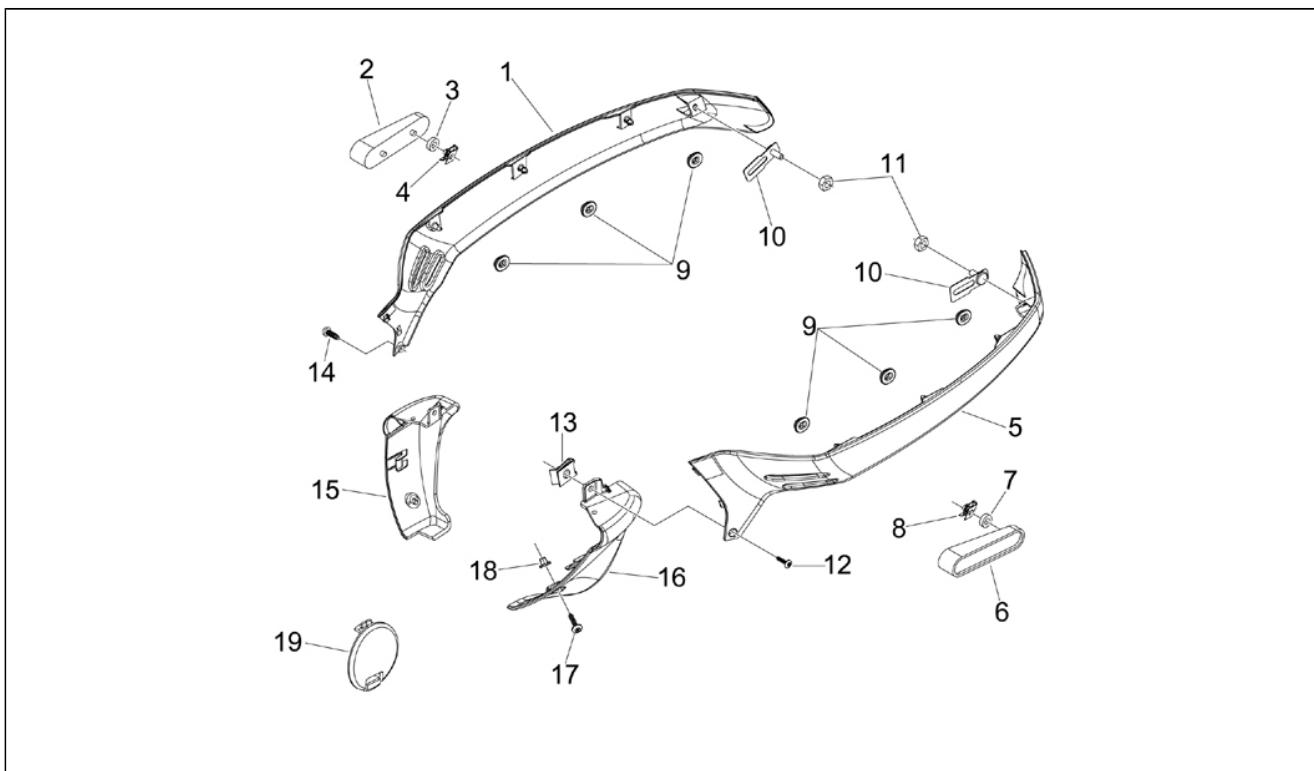
Pos.	Code	Description	Q.ty	Variants
1	653230	Footrest	1	
1	65323000EP	Footrest	1	Color: Avio Grey[780/A]
1	65323000M4	FOOTREST	1	Color: Crayon Ivory[552]
1	65323000VG	FOOTREST	1	Color: Green[305/A]
2	577180	Windshield beading	1	
3	577181	Windshield beading	1	
4	199190	Slide piece	6	
5	254485	Spring plate M6	2	
6	258249	Screw 4,2x19	6	
7	259830	Screw m6x22	2	
8	575249	Screw	1	
9	577437	Kit strips, footboard	1	
10	639853	Battery float chamber	1	
11	577182	Plug	1	
12	CM017410	Spring plate	4	
13	576189	Screw d4,2x16	4	

Assembly	Frame - Plastic parts - Coachwork
Code	02.32
Description	Side cover - Spoiler
Revision	1



Pos.	Code	Description	Q.ty	Variants
1	621138	RH cover	1	
1	62113800EP	RH SIDE COVER	1	Color: Avio Grey[780/A]
1	62113800M4	SIDE FAIRING/RH	1	Color: Crayon Ivory[552]
1	62113800VG	SIDE FAIRING/RH	1	Color: Green[305/A]
2	584925	Reflector	1	
3	584995	Gasket	2	
4	181351	Plate	2	
5	621137	LH cover	1	
5	62113700EP	SIDE FAIRING/LH	1	Color: Avio Grey[780/A]
5	62113700M4	LH SIDE COVER PAINTED	1	Color: Crayon Ivory[552]
5	62113700VG	LH SIDE COVER PAINTED	1	Color: Green[305/A]
6	584926	Reflector	1	
7	584995	Gasket	2	
8	181351	Plate	2	
9	463195	Elastic drift	6	
10	623575	Fairing fixing plate	2	
11	241936	Nut	2	
12	574646	SCREW	1	
13	CM017410	Spring plate	1	
14	267958	Self tapping screw	1	
15	577474	RH terminal	1	
15	57747400EP	FRONT EL.FOR RH SIDE FAIRING	1	Color: Avio Grey[780/A]
15	57747400M4	RH TERMINAL FOR SPOILER PAINTED	1	Color: Crayon Ivory[552]
15	57747400VG	RH TERMINAL FOR SPOILER PAINTED	1	Color: Green[305/A]
16	577473	LH terminal	1	
16	57747300EP	FRONT EL.FOR LH SIDE FAIRING	1	Color: Avio Grey[780/A]
16	57747300M4	LH TERMINAL FOR SPOILER PAINTED	1	Color: Crayon Ivory[552]
16	57747300VG	LH TERMINAL FOR SPOILER PAINTED	1	Color: Green[305/A]

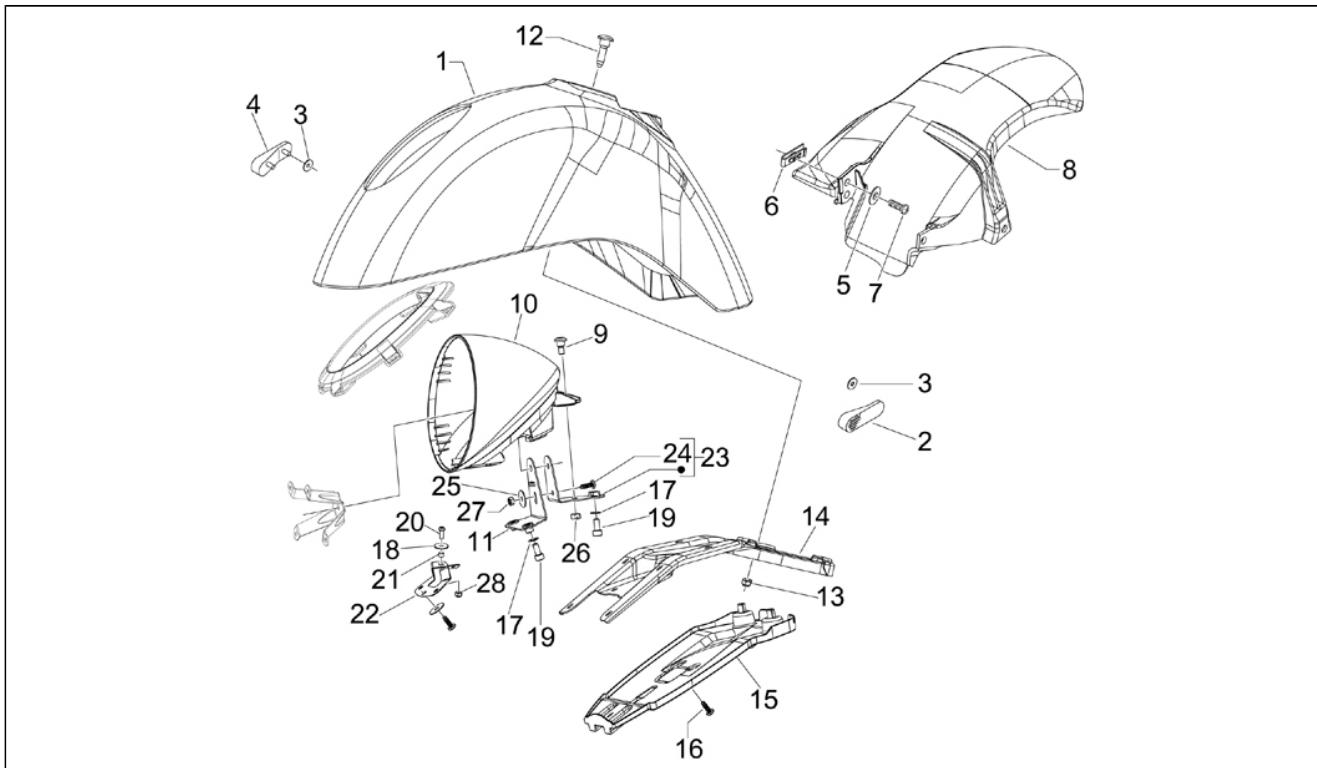
Assembly	Frame - Plastic parts - Coachwork
Code	02.32
Description	Side cover - Spoiler
Revision	1



Pos.	Code	Description	Q.ty	Variants
17	576189	Screw d4,2x16	2	
18	199190	Slide piece	2	
19	577405000C	Tappo spoiler	2	Color: Avio Grey[780/A] Color: Green[305/A] Color: Crayon Ivory[552]

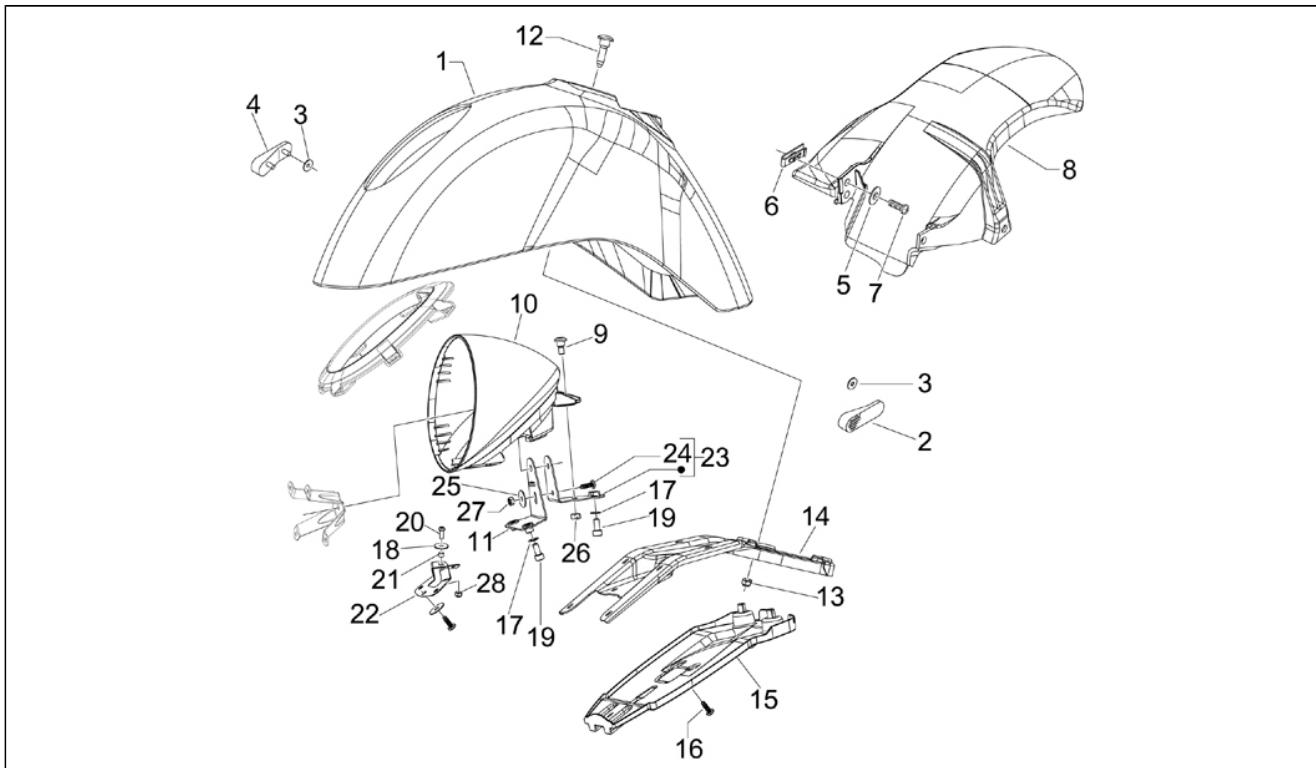


Assembly	Frame - Plastic parts - Coachwork
Code	02.33
Description	Wheel huosing - Mudguard
Revision	1



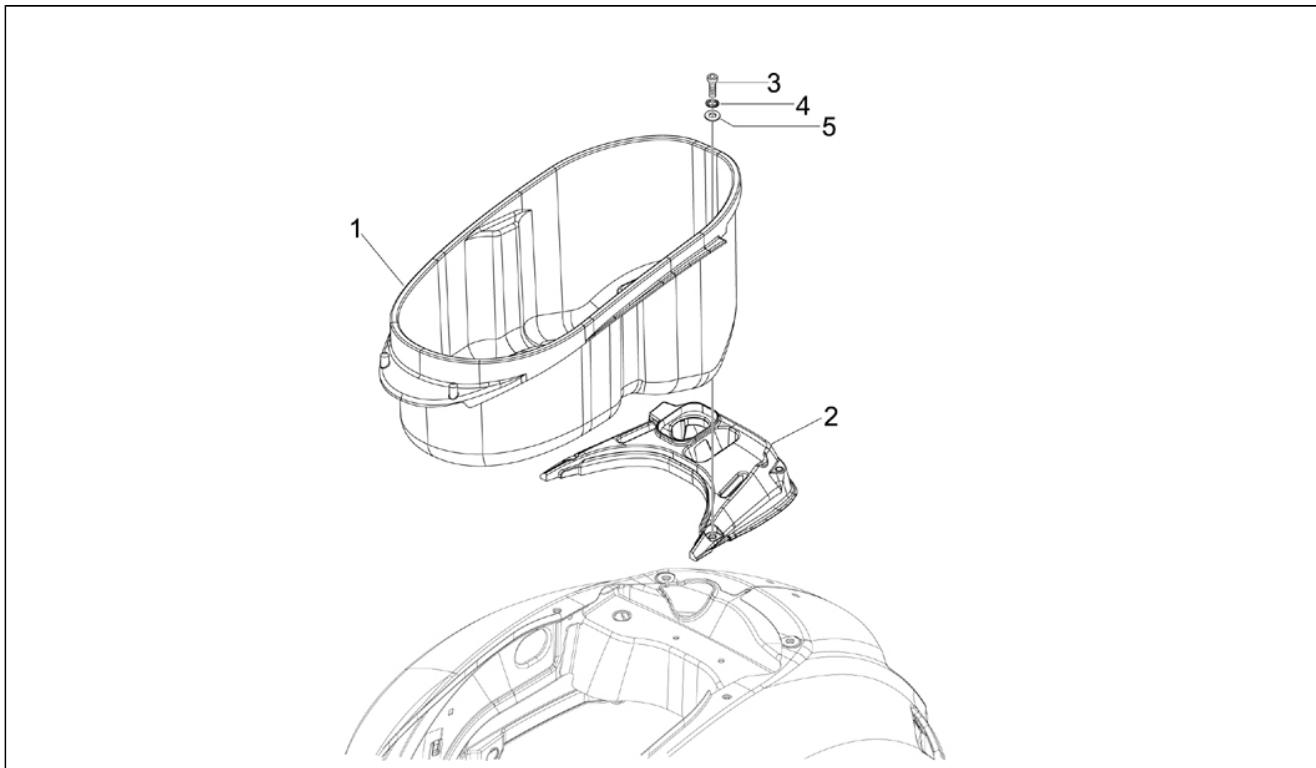
Pos.	Code	Description	Q.ty	Variants
1	647891	Front mudguard	1	
1	64789100EP	FF MUDGUARD	1	Color: Avio Grey[780/A]
1	64789100M4	FF MUDGUARD	1	Color: Crayon Ivory[552]
1	64789100VG	FF MUDGUARD	1	Color: Green[305/A]
2	584083	Reflector	1	
3	181351	Plate	4	
4	584084	Reflector	1	
5	006966	Spring washer 6,4x11x0,5	1	
6	254485	Spring plate M6	1	
7	289731	Screw w/ flange M6x30	1	
8	621145	Front mudguard	1	
9	259348	Screw	1	
10	647846	Copertura proiettore	1	
10	64784600EP	Copertura proiettore	1	Color: Avio Grey[780/A]
10	64784600M4	Copertura proiettore	1	Color: Crayon Ivory[552]
10	64784600VG	Copertura proiettore	1	Color: Green[305/A]
11	647886	Staffa con pi	1	
12	575249	Screw	3	
13	241936	Nut	3	
14	647892	Headlight support clamp	1	
15	647893	Front splash guard	1	
16	576189	Screw d4,2x16	2	
17	006976	Spring washer	3	
18	013963	Washer	2	
19	239687	Screw	3	
20	581957	Screw	2	
21	648059	Spacer	2	
22	648060	Staffa ancoraggio	1	

Assembly	Frame - Plastic parts - Coachwork
Code	02.33
Description	Wheel huosing - Mudguard
Revision	1



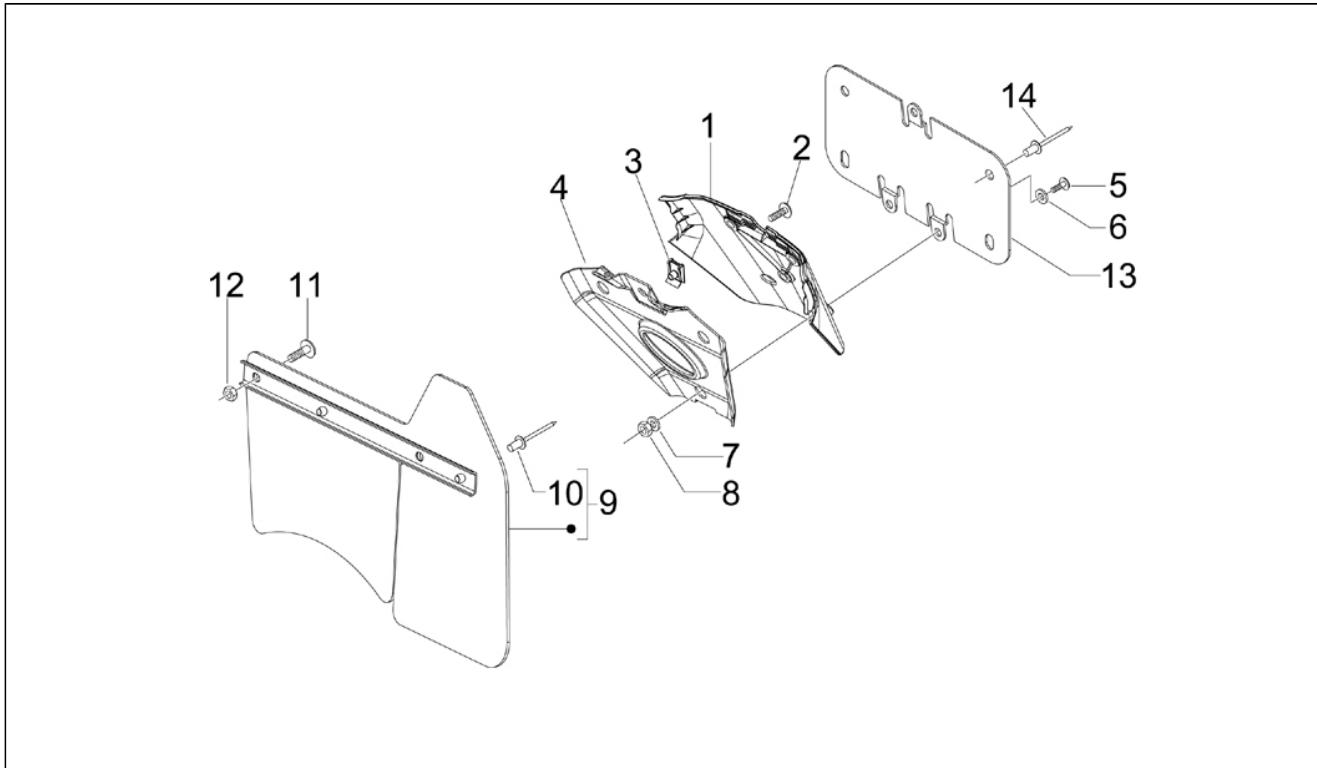
Pos.	Code	Description	Q.ty	Variants
23	647887	Staffa ancoraggio proiettore	1	
24	268808	Screw	1	
25	004021	Washer	1	
26	195482	Self locking nut	1	
27	012112	Nut	1	
28	577620	Self locking nut	2	

Assembly	Frame - Plastic parts - Coachwork
Code	02.34
Description	Helmet huosing - Undersaddle
Revision	1



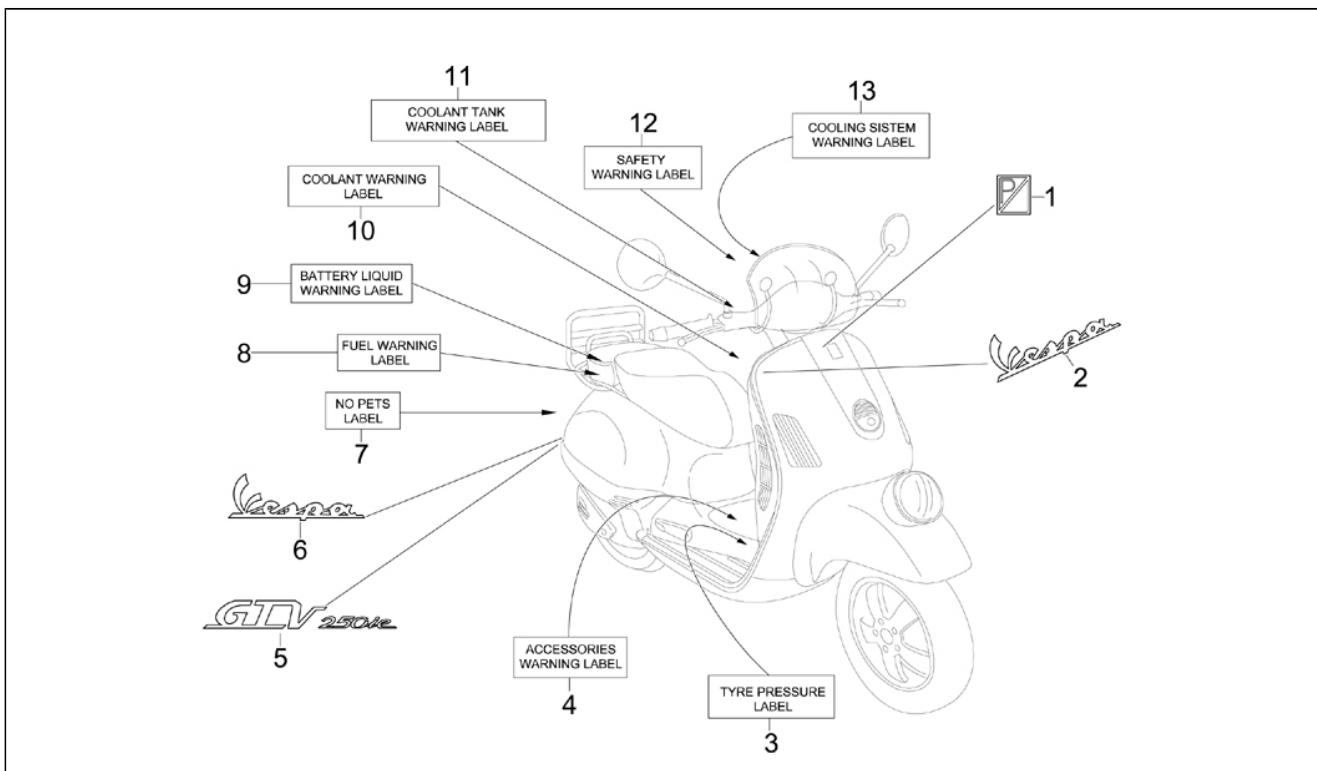
Pos.	Code	Description	Q.ty	Variants
1	621155	Helmet compartment	1	
2	621141	Under seat cover	1	
3	951685	Screw	2	
4	012533	Notched washer 6,6x11x0	2	
5	013777	Washer	2	

Assembly	Frame - Plastic parts - Coachwork
Code	02.37
Description	Rear cover - Splash guard
Revision	1



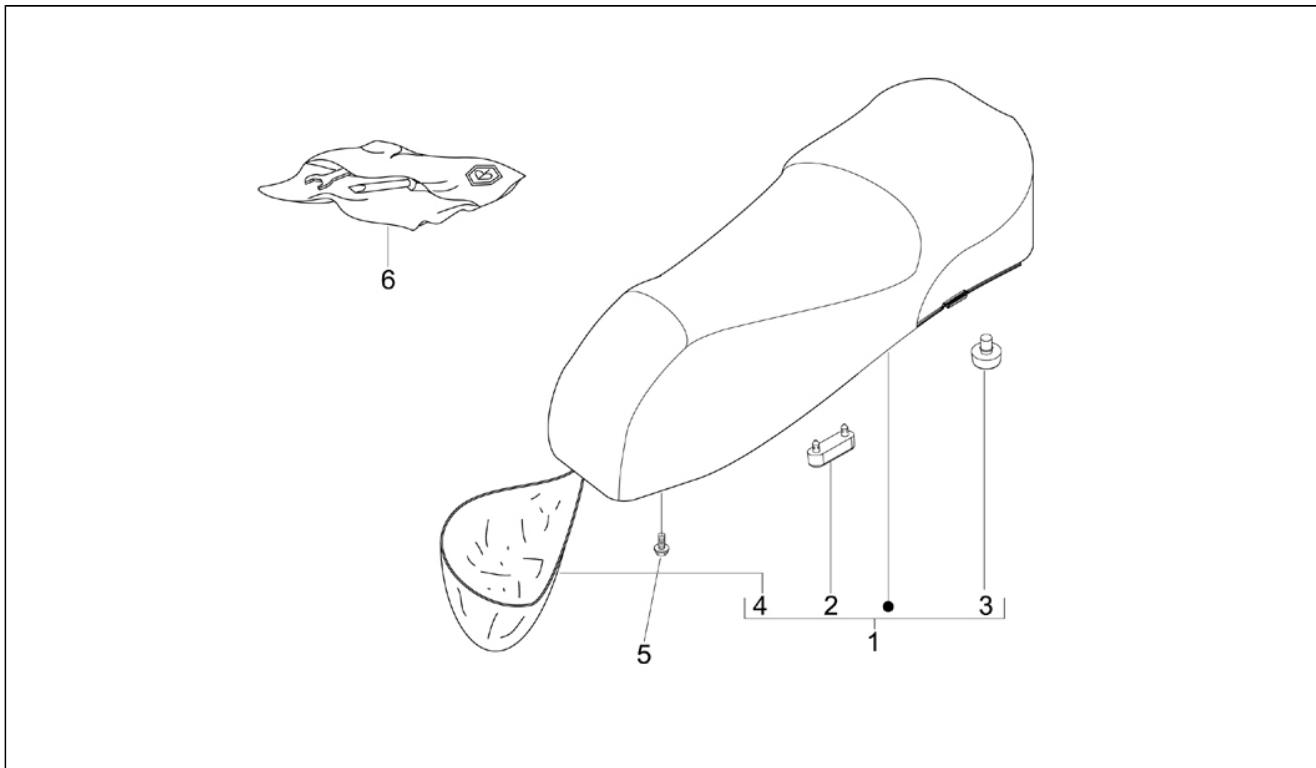
Pos.	Code	Description	Q.ty	Variants
1	622824	Rear protection	1	
1	62282400EP	Plastic Main body Fairing	1	Color: Avio Grey[780/A]
1	62282400M4	RR MUDGUARD PAINTED	1	Color: Crayon Ivory[552]
1	62282400VG	RR MUDGUARD PAINTED	1	Color: Green[305/A]
2	575249	Screw	1	
3	254485	Spring plate M6	1	
4	623563	Supporto protezione post	1	
5	018591	Screw	3	
6	016404	Washer	3	
7	013763	Washer 4,2x12x1	3	
8	020104	Nut	3	
9	620236	Splash guard	1	
10	567642	Rivet	2	
11	272836	Screw	2	
12	288245	Flanged nut M6	2	
13	582691	Number plate holder	1	
14	182302	Rivet	4	

Assembly	Frame - Plastic parts - Coachwork
Code	02.38
Description	Plates - Emblems
Revision	1



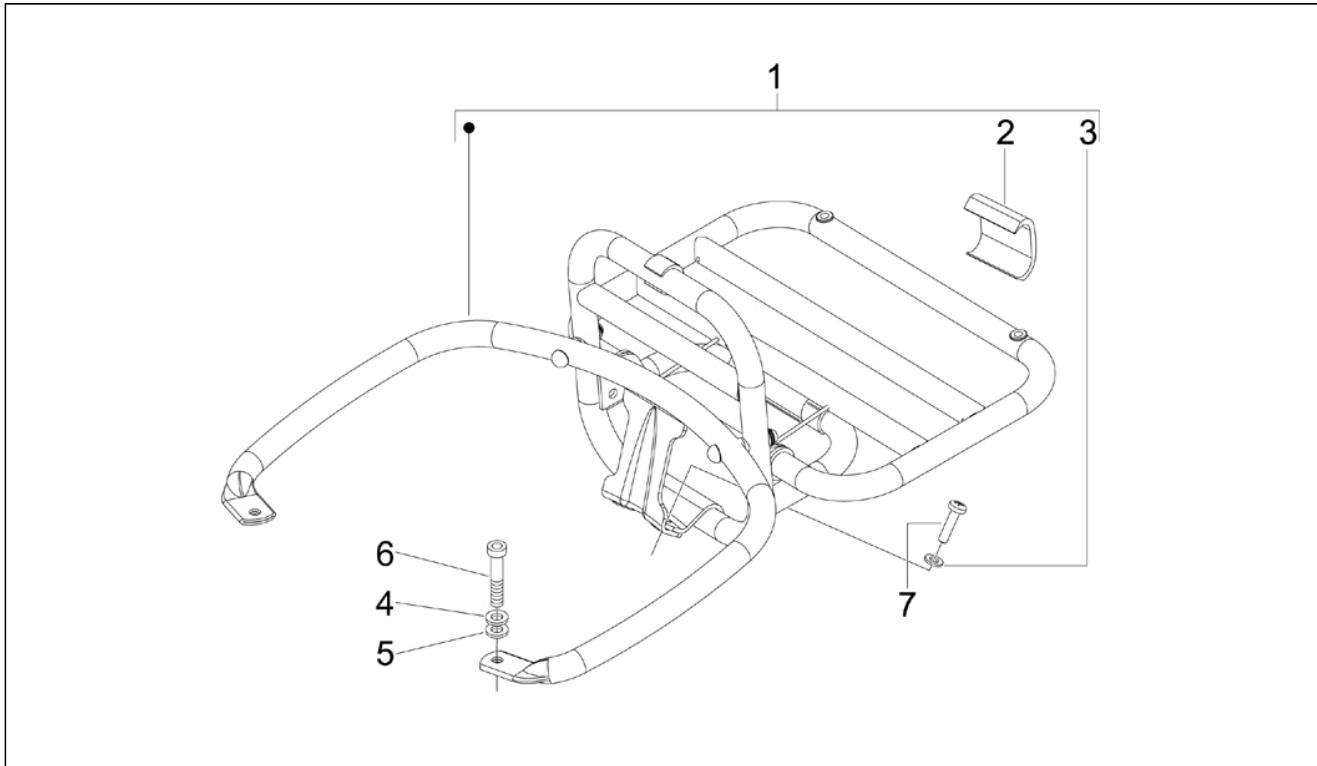
Pos.	Code	Description	Q.ty	Variants
1	576464	Shield "Piaggio"	1	
2	623205	"Vespa" name plate	1	
3	624258	Targhetta pressione pneumatici GTS USA	1	
4	576708	Accessories sticker	1	
5	652857	"GTV250 I.E." RIGHT STICKER	1	
6	620529	"Vespa" name plate	1	
7	576953	Name plate "No pets"	1	
8	576705	Fuel decal	1	
9	576702	Battery decal	1	
10	620334	Name plate	1	
11	620333	Name plate	1	
12	576704	"Safety" plate	1	
13	620335	Name plate	1	

Assembly	Frame - Plastic parts - Coachwork
Code	02.39
Description	Saddle/seats - Tool roll
Revision	1



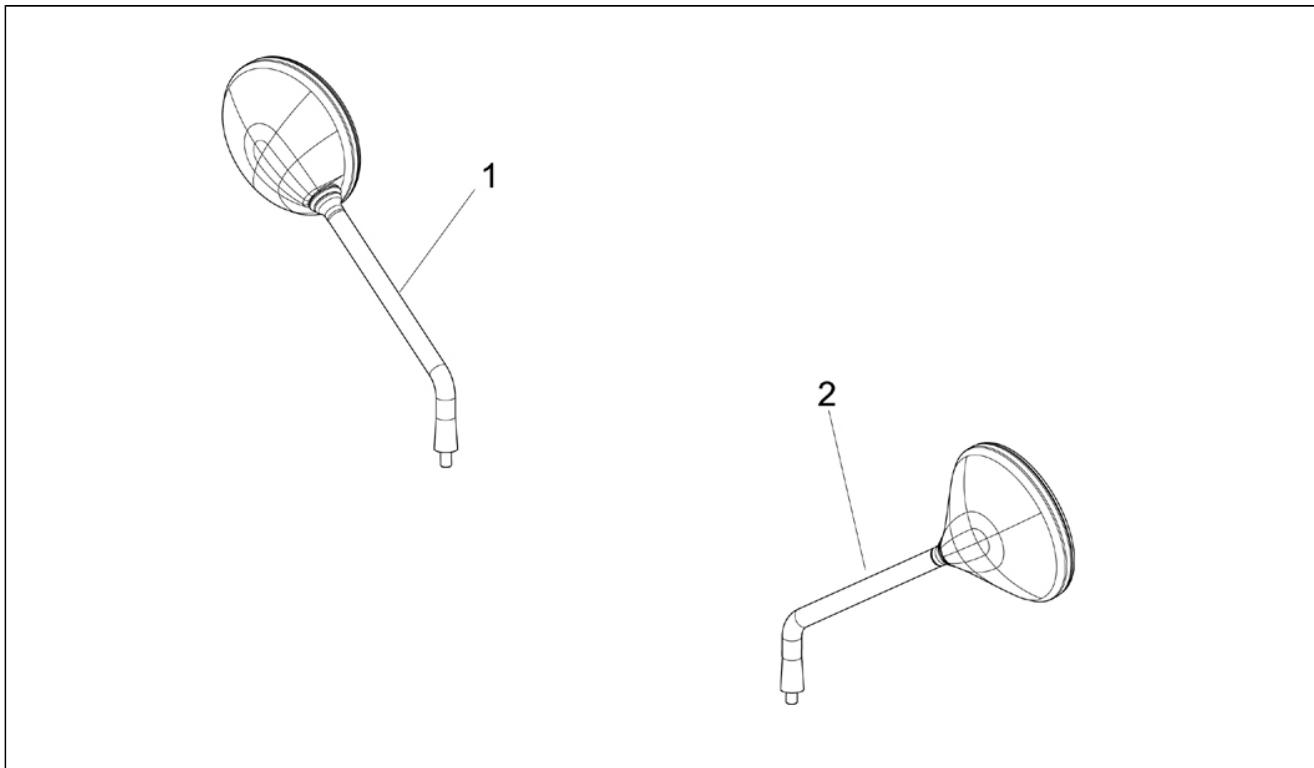
Pos.	Code	Description	Q.ty	Variants
1	624966	COMPLETE SADDLE	1	
2	296456	Drift	2	
3	577492	Rubber spacer	2	
4	621498	Saddle guard cooling hood	1	
5	436788	Screw w/ flange	2	
6	649083	COMPLETE TOOL KIT	1	

Assembly	Frame - Plastic parts - Coachwork
Code	02.44
Description	Rear luggage rack
Revision	1



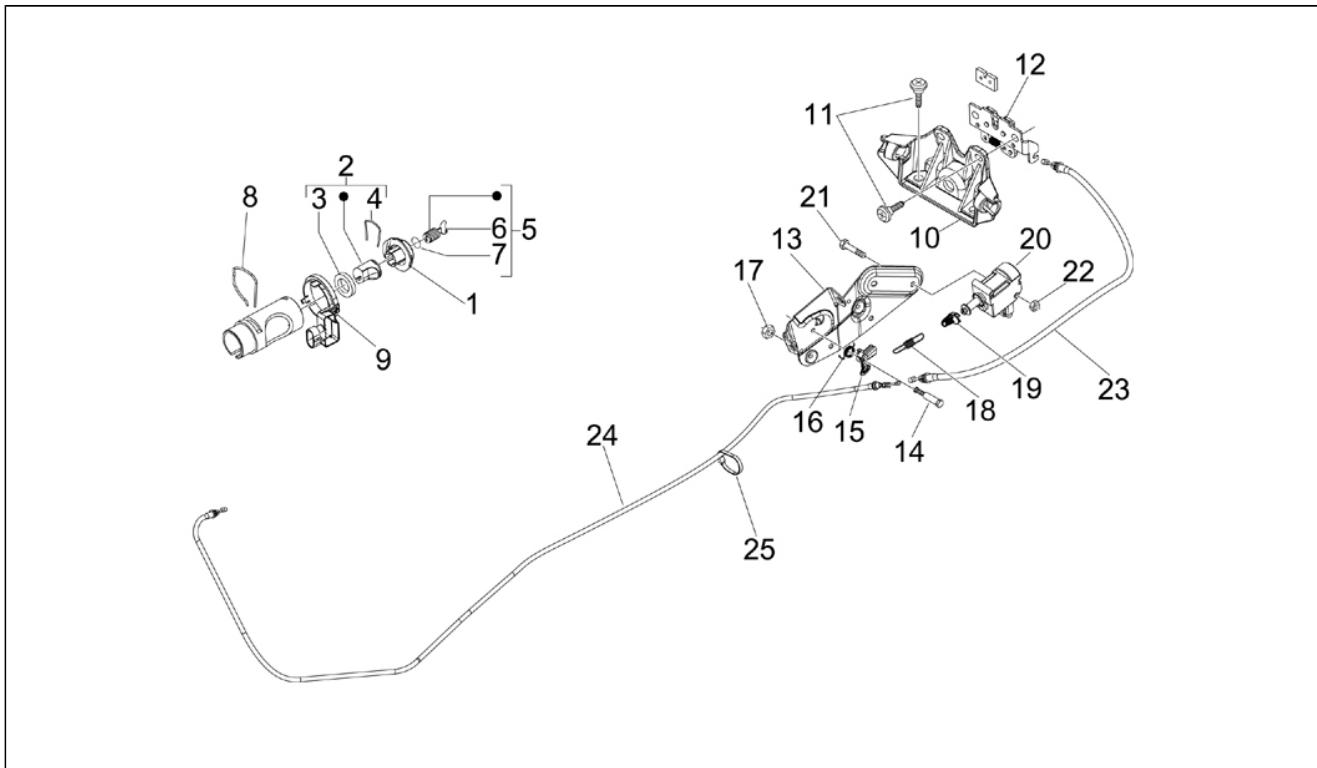
Pos.	Code	Description	Q.ty	Variants
1	623977	Portapacchi post. compl.	1	
2	623576	Ritegno ribaltina	1	
3	006966	Spring washer 6,4x11x0,5	2	
4	012533	Notched washer 6,6x11x0	4	
5	013777	Washer	4	
6	319538	Screw	2	
7	623920	Screw torx	2	

Assembly	Frame - Plastic parts - Coachwork
Code	02.45
Description	Driving mirror/s
Revision	1



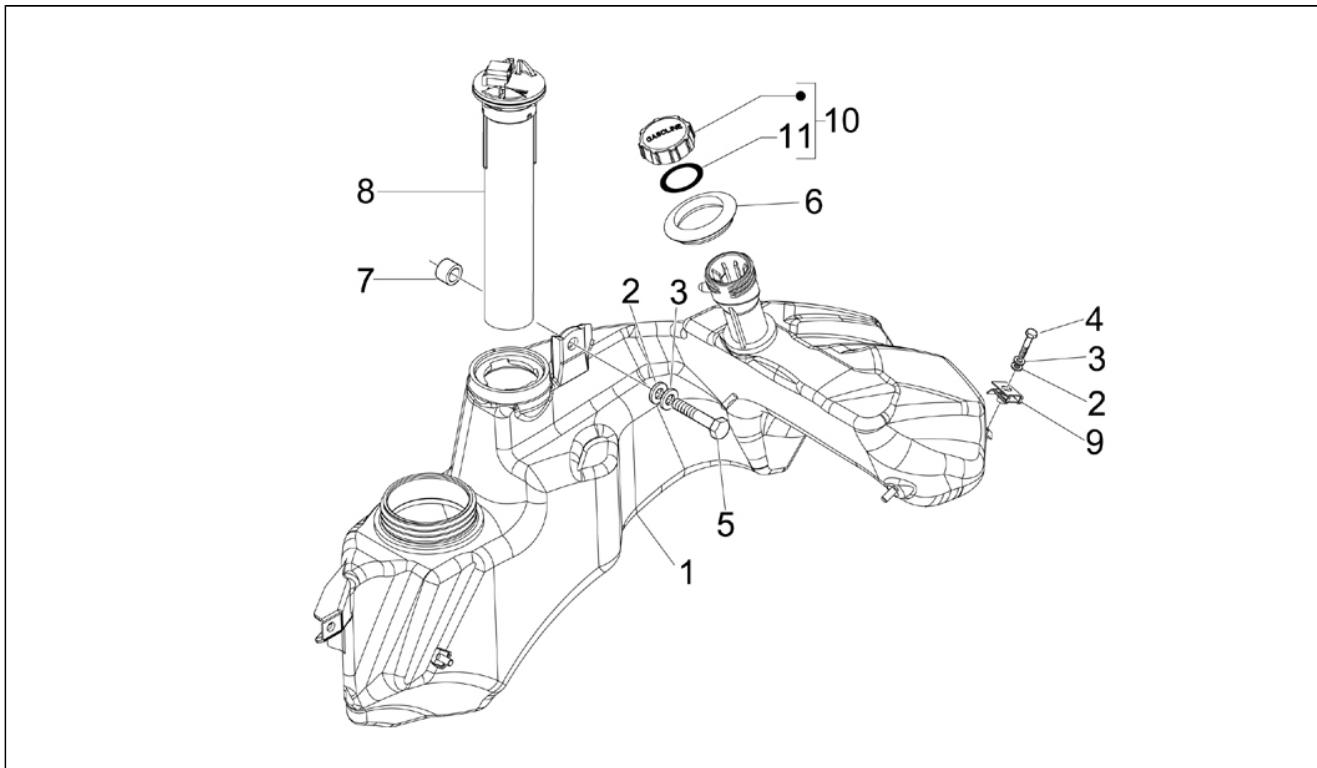
Pos.	Code	Description	Q.ty	Variants
1	CM073414	RH rearview mirror	1	
2	CM073413	LH rearview mirror	1	

Assembly	Frame - Plastic parts - Coachwork
Code	02.46
Description	Locks
Revision	1



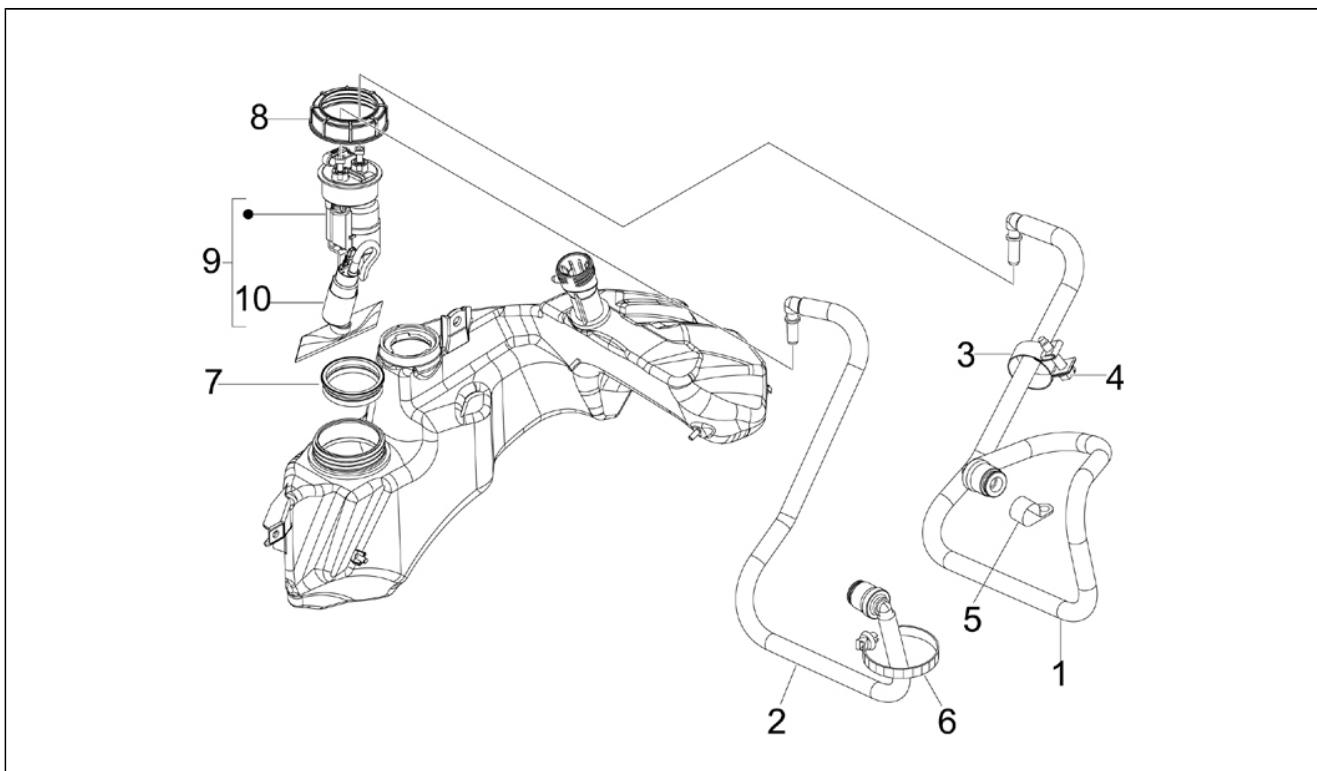
Pos.	Code	Description	Q.ty	Variants
1	298581	Lock body	1	
2	298903	Block	1	
3	298594	Washer	1	
4	298838	Spring	1	
5	577454	Cylinder with keys	1	
6	573422	Key	1	
7	298731	Gasket ring	1	
8	253937	Spring	1	
9	638534	Immobilizer antenna	1	
10	577456	Clamp	1	
11	575249	Screw	4	
12	CM023703	Saddle lock	1	
13	577471	Plate	1	
14	299972	Special screw	1	
15	577129	Lever	1	
16	577131	Spring	1	
17	241936	Nut	2	
18	620415	Spring	1	
19	577128	Joint	1	
20	582990	Solenoid valve	1	
21	584121	Self tapping screw	2	
22	577620	Self locking nut	1	
23	CM012813	Transmission	1	
24	CM012811	Transmission	1	
25	145298	Fascetta a strappo	1	

Assembly	Frame - Plastic parts - Coachwork
Code	02.47
Description	Fuel tank
Revision	1



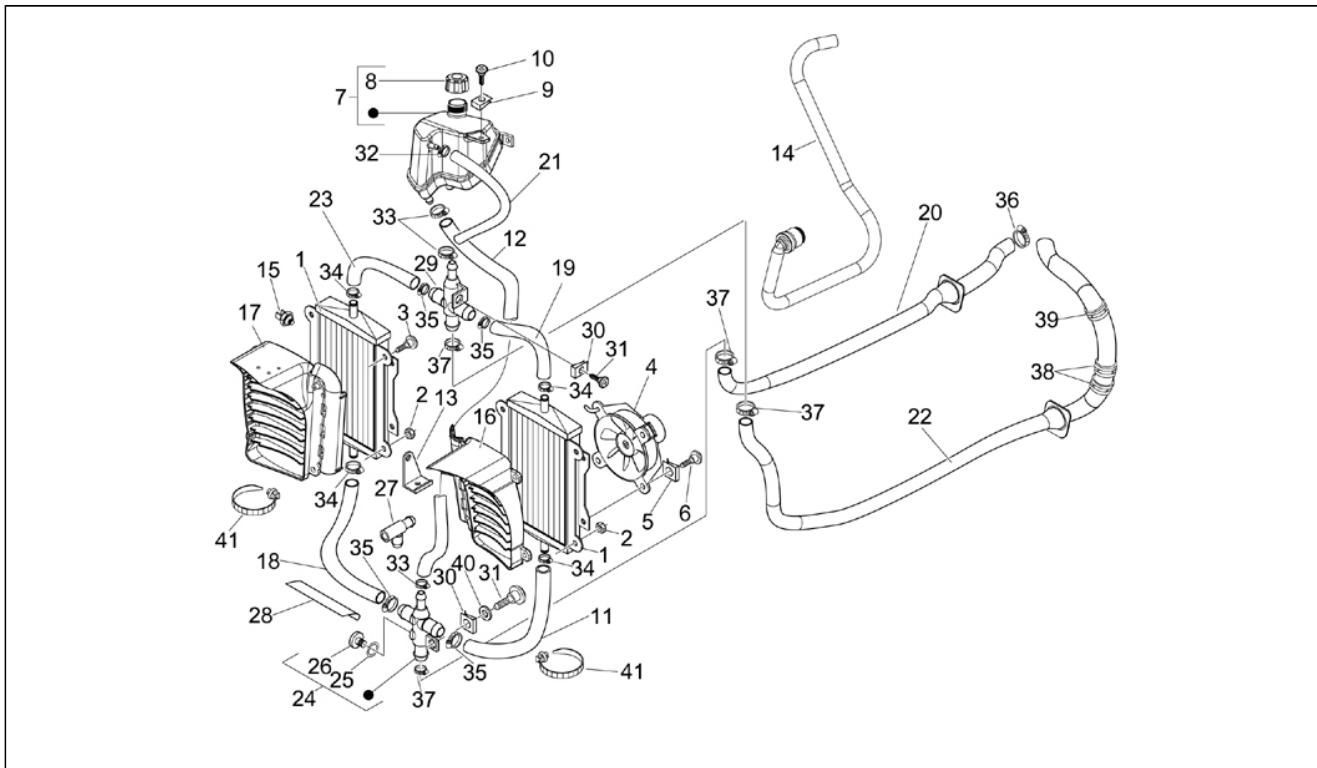
Pos.	Code	Description	Q.ty	Variants
1	653003	FUEL TANK	1	
2	013880	Washer	3	
3	016406	Washer	3	
4	031091	Screw	2	
5	414838	Screw	1	
6	620737	Filler cap rubber	1	
7	623162	Spacer	2	
8	CM025709	Indicator fuel level	1	
9	254485	Spring plate M6	2	
10	259832	Tank cap	1	
11	258160	Gasket	1	

Assembly	Frame - Plastic parts - Coachwork
Code	02.53
Description	Supply system
Revision	1



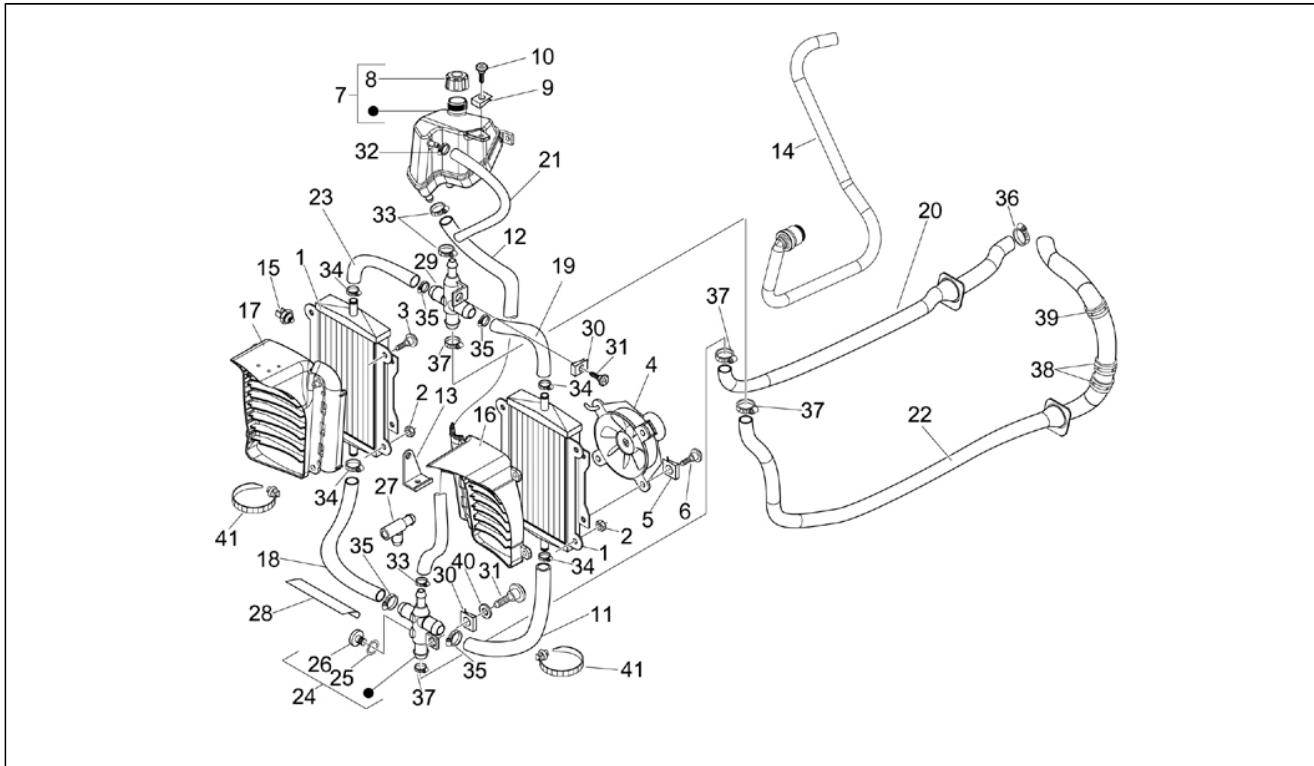
Pos.	Code	Description	Q.ty	Variants
1	654222	COMP.DELIVERY FUEL PIPE WITH CONNECTIONS	1	
2	654224	COMP.RETURN FUEL PIPE WITH CONNECTIONS	1	
3	621585	Clamp for fixing fuel tap	1	
4	969224	Nut	1	
5	623743	Hose clamp	1	
6	145298	Fascetta a strappo	1	
7	576542	Gasket	1	
8	576546	Ring nut	1	
9	621581	V.GTS250 ELECTRIC FUEL PUMP	1	
10	639357	Filtro pompa carburante	1	

Assembly	Frame - Plastic parts - Coachwork
Code	02.55
Description	Cooling system
Revision	1



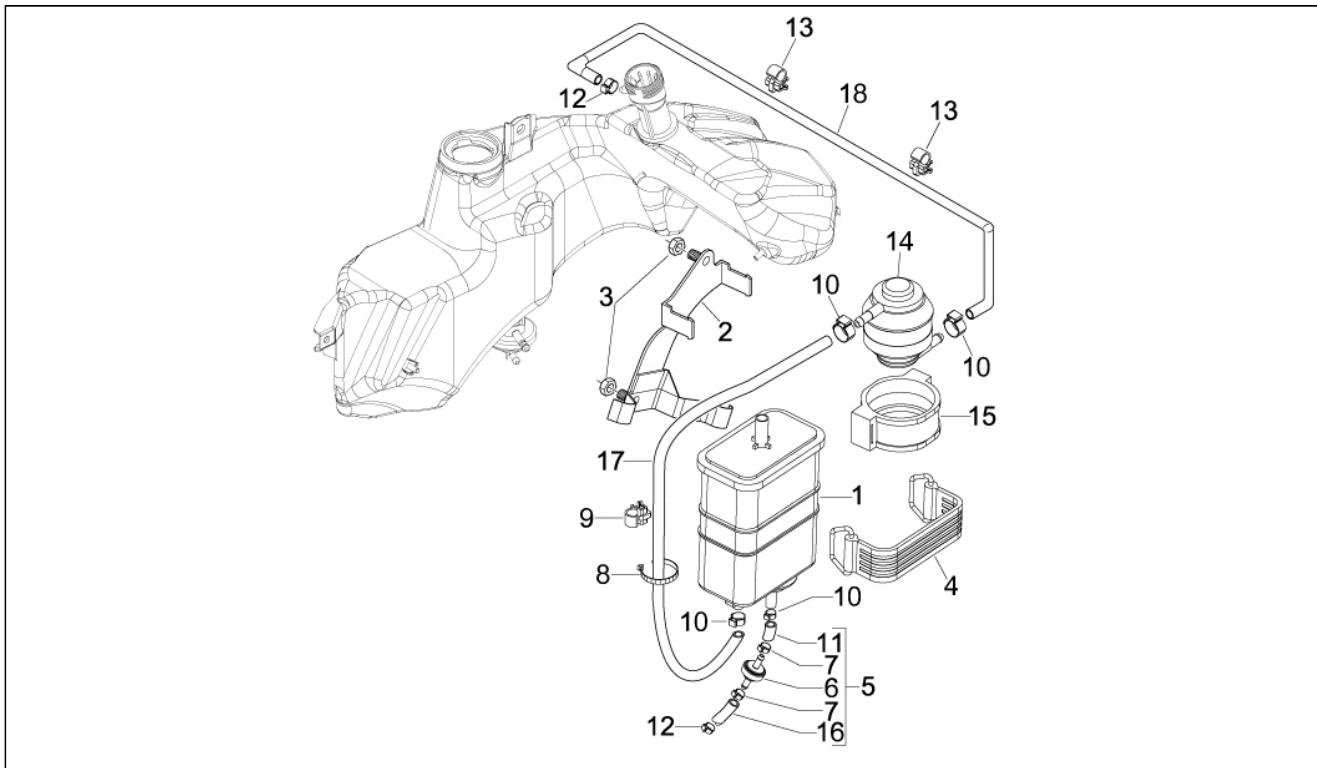
Pos.	Code	Description	Q.ty	Variants
1	577183	Water cooler	2	
2	241936	Nut	6	
3	270793	Screw	2	
4	584669	Fan engine	1	
5	254485	Spring plate M6	3	
6	272836	Screw	3	
7	624402	COOLANT TANK X8	1	
8	623673	Expansion tank plug	1	
9	254485	Spring plate M6	1	
10	257404	Screw	2	
11	57313R	Pipe	1	
12	577436	Pipe	1	
13	624702	CONNECTION SUPPORT STIRRUP	1	
14	624703	Tubo raccordo superiore	1	
15	640017	Thermal switch	1	
16	577187	Convogliatore aria Sx	1	
17	622839	Convogliatore aria Dx	1	
18	577201	Pipe	1	
19	577384	Pipe	1	
20	623749	HOSE (ENGINE RETURN)	1	
21	577433	Pipe	1	
22	653501	Head coupling tube	1	
23	623013	Pipe	1	
24	623438	Raccordo compl. di tappo	1	
25	168077	Copper gasket	1	
26	621365	Plug	1	
27	949625	Raccordo interruttore termico	1	
28	580160	Protection	1	

Assembly	Frame - Plastic parts - Coachwork
Code	02.55
Description	Cooling system
Revision	1



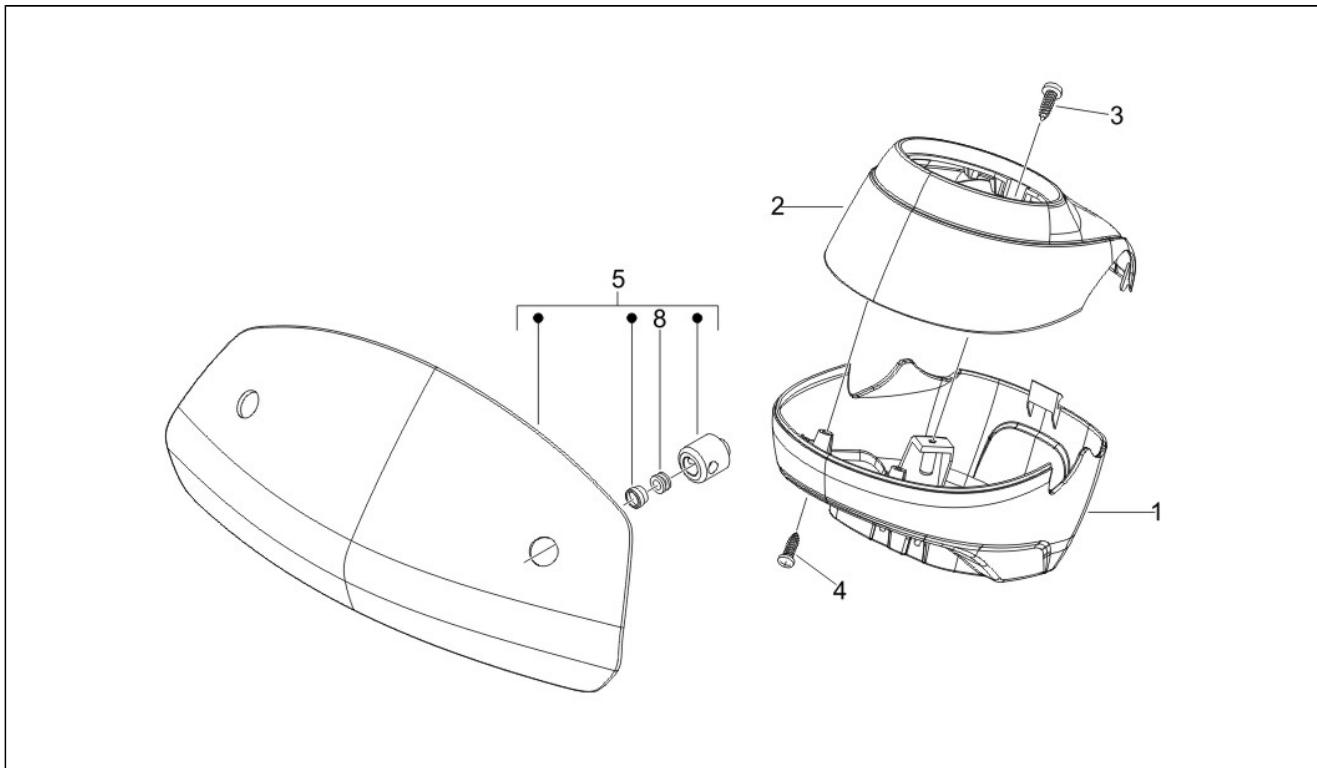
Pos.	Code	Description	Q.ty	Variants
29	577195	Union	1	
30	254485	Spring plate M6	2	
31	575249	Screw	2	
32	CM001903	Hose clamp	1	
33	CM001904	Hose clamp	3	
34	CM001905	Hose clamp	4	
35	CM001907	Hose clamp	4	
36	CM001908	Hose clamp	1	
37	CM001915	Hose clamp	4	
38	CM006903	Fairlead	3	
39	CM001922	Hose clamp	1	
40	709047	Washer	1	
41	145298	Fascetta a strappo	6	

Assembly	Frame - Plastic parts - Coachwork
Code	02.61
Description	Anti-percolation system
Revision	1



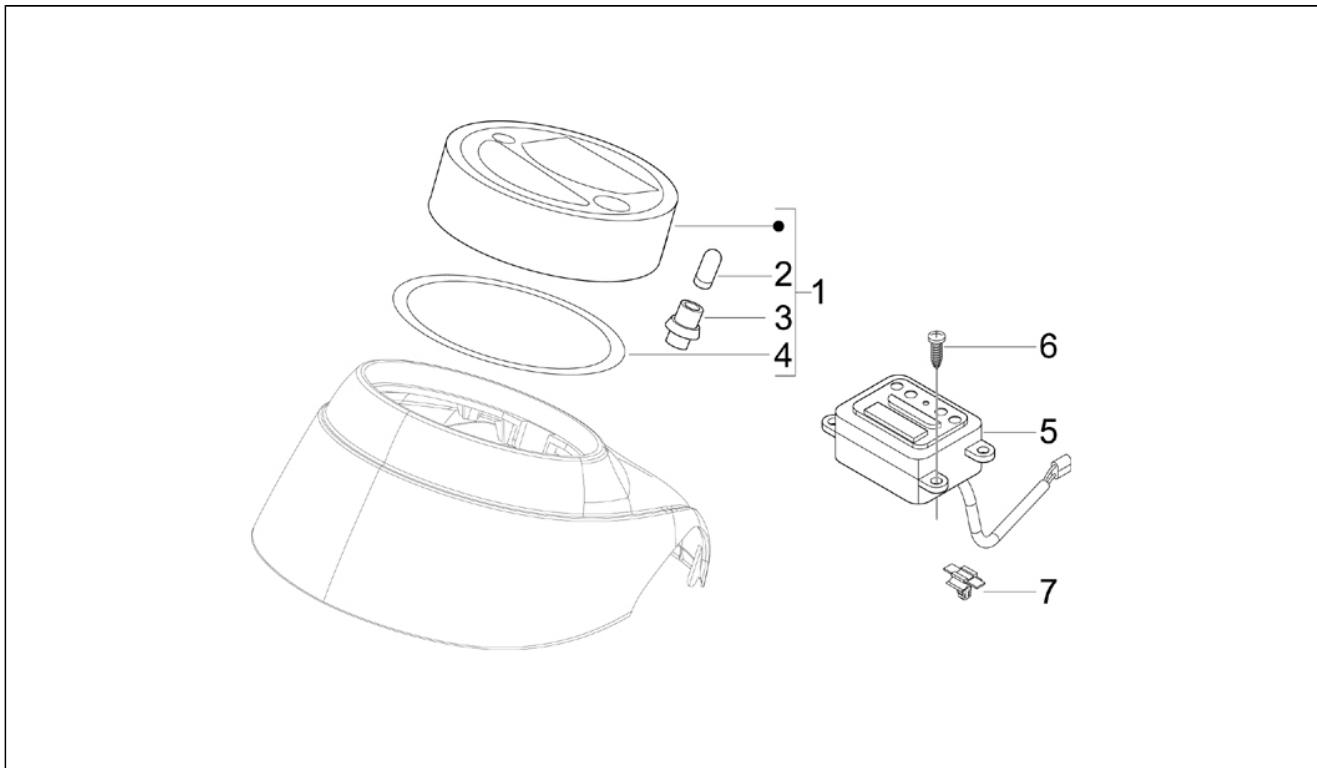
Pos.	Code	Description	Q.ty	Variants
1	576468	Carbon filter	1	
2	620966	Bracket	1	
3	241936	Nut	2	
4	583921	Strip	1	
5	654341	CANISTER-DEPRESSION DUCT	1	
6	624384	SAFETY VALVE	1	
7	CM001914	Hose clamp	2	
8	145298	Fascetta a strappo	1	
9	CM013201	Spring	1	
10	CM001914	Hose clamp	4	
11	CM024102	Pipe	1	
12	CM001914	Hose clamp	2	
13	CM013201	Spring	2	
14	CM028201	Violet	1	
15	576454	Support	1	
16	CM177906	Pipe L=295mm	1	
17	CM177920	HOSE J30 R11-A OPPURE R12 1/4"	1	
18	CM177906	Pipe L=295mm	1	

Assembly	Handlebars/Steering
Code	03.01
Description	Handlebars coverages
Revision	1



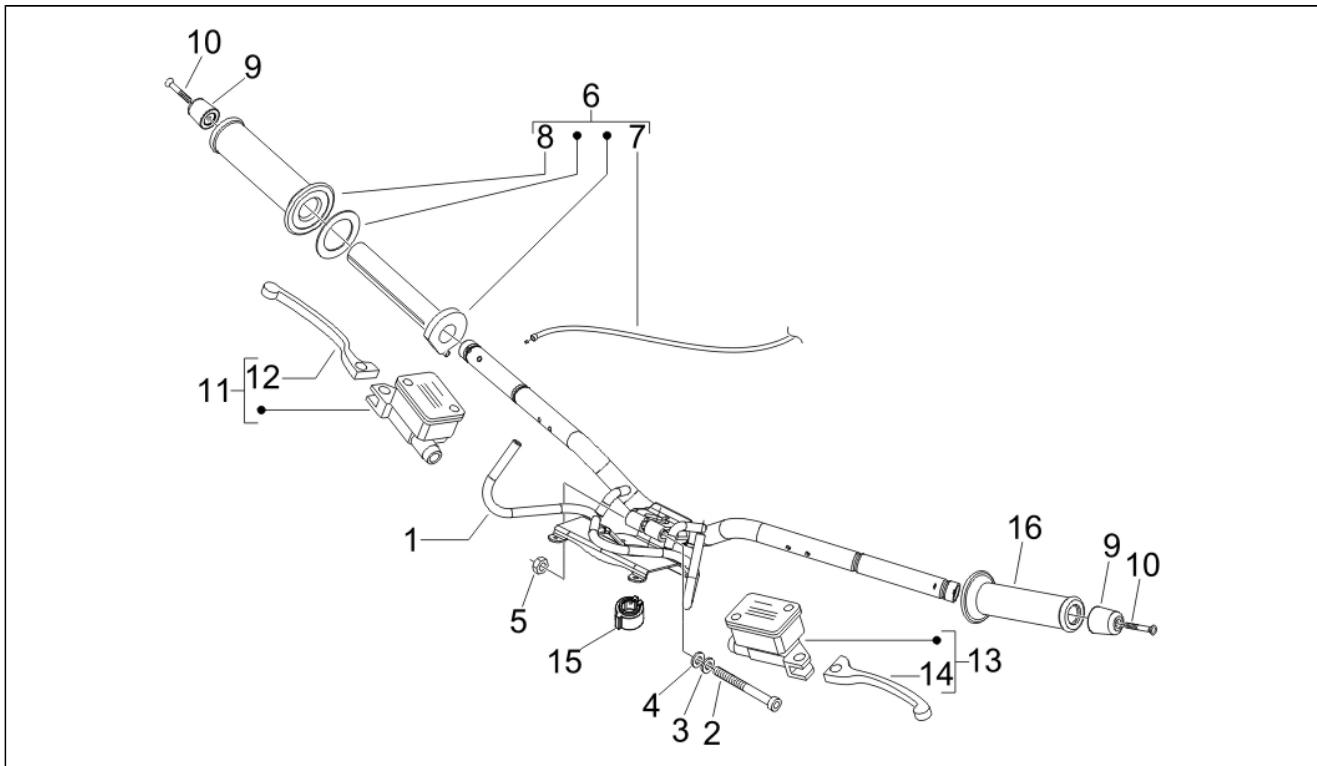
Pos.	Code	Description	Q.ty	Variants
1	624682	Copertura manubrio parte inf.	1	
1	62468200EP	FRONT HANDLEBARS COVER	1	Color:Avio Grey[780/A]
1	62468200M4	COVER HANDLEBAR	1	Color:Crayon Ivory[552]
1	62468200VG	COVER HANDLEBAR	1	Color:Green[305/A]
2	624683	Copertura manubrio parte sup.	1	
2	62468300EP	REAR HANDLEBARS COVER	1	Color:Avio Grey[780/A]
2	62468300M4	COVER HANDLEBAR	1	Color:Crayon Ivory[552]
2	62468300VG	COVER HANDLEBAR	1	Color:Green[305/A]
3	270793	Screw	4	
4	259577	Screw	2	
5	624701	Spoiler manubrio compl.	1	
8	560173	Rubber spacer	2	

Assembly	Handlebars/Steering
Code	03.02
Description	Meter combination - Cruscotto
Revision	1



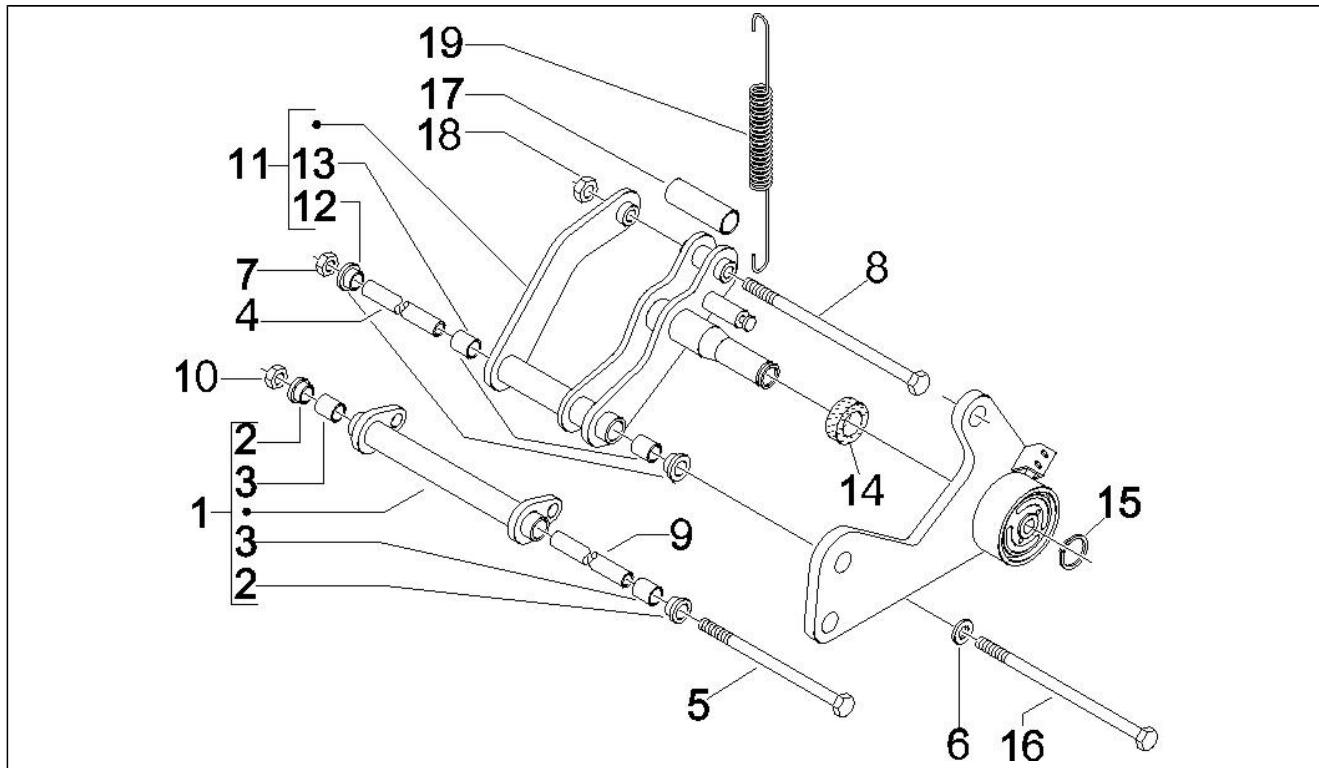
Pos.	Code	Description	Q.ty	Variants
1	640183	SPEEDOMETER IN MILES	1	
2	164634	Lamp 12V-1,2W	5	
3	214191	Lampholder	5	
4	179230	Gasket	1	
5	640530	TELL-TALES ASSY AND CLOCK	1	
6	018603	Screw	4	
7	584002	Mollella per connettore	4	

Assembly	Handlebars/Steering
Code	03.06
Description	Handlebars - Master cil.
Revision	1



Pos.	Code	Description	Q.ty	Variants
1	624685	Manubrio con P.I.	1	
2	223605	Screw	1	
3	012543	Plain washer	1	
4	178790	Flat washer	1	
5	015330	Nut	1	
6	64831100EP	HAND GRIP WITH THROTTLE TRANSMISSION	1	Color:Avio Grey[780/A]
6	64831100VG	GAS CONTR.SLEEVE WITH SWITCH	1	Color:Green[305/A]
7	648173	Throttle opening transmission	1	
8	648551	Manopola Dx compl.	1	
9	582034	Anti.v weight, chr.	2	
10	653019	Vite testa svasata	2	
11	CM080801	Front master cilinder	1	
12	648378	LH brake lever	1	
13	CM079901	Rear master cylinder	1	
14	648378	LH brake lever	1	
15	582828	Collar	1	
16	648550	Manopola sx completa	1	

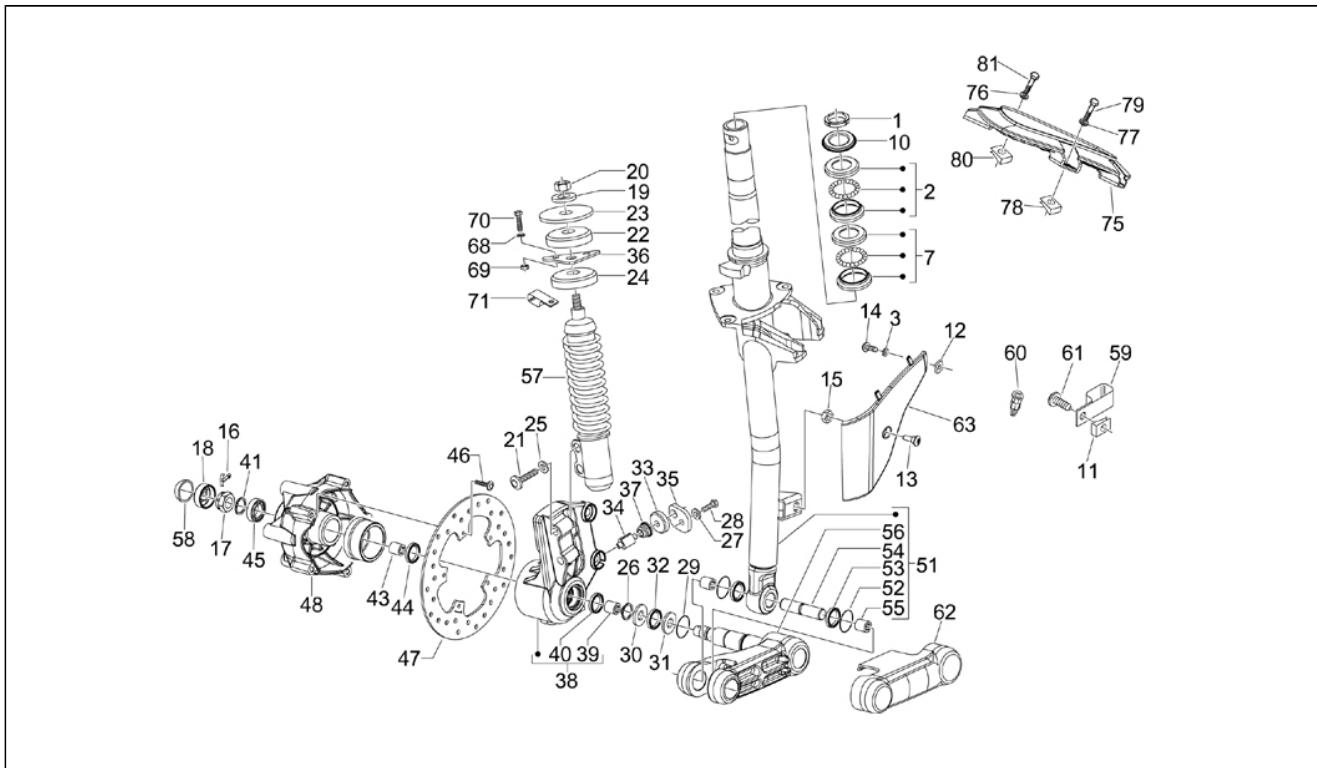
Assembly	Suspensions - Wheels
Code	04.01
Description	Swinging arm
Revision	1



Pos.	Code	Description	Q.ty	Variants
1	56330R	SWINGING ARM	1	
2	598917	Bush	2	
3	600161	Roller cage	2	
4	597857	Spacer	1	
5	597914	Hex socket screw	1	
6	266845	Washer	1	
7	271740	Nut	1	
8	271807	Screw	1	
9	CM067801	Spacer	1	
10	002440	Self-locking nut	1	
10	232108	Nut	1	
11	56331R	SWINGING ARM	1	
11	599246	Swinging arm	1	
12	597317	Bush	2	
13	597374	Needle bearing	2	
14	599250	Drift	1	
15	006416	Circlip	1	
16	598237	Screw	1	
17	599077	Spacer	1	
18	564878	Nut	1	
19	599059	Spring	1	



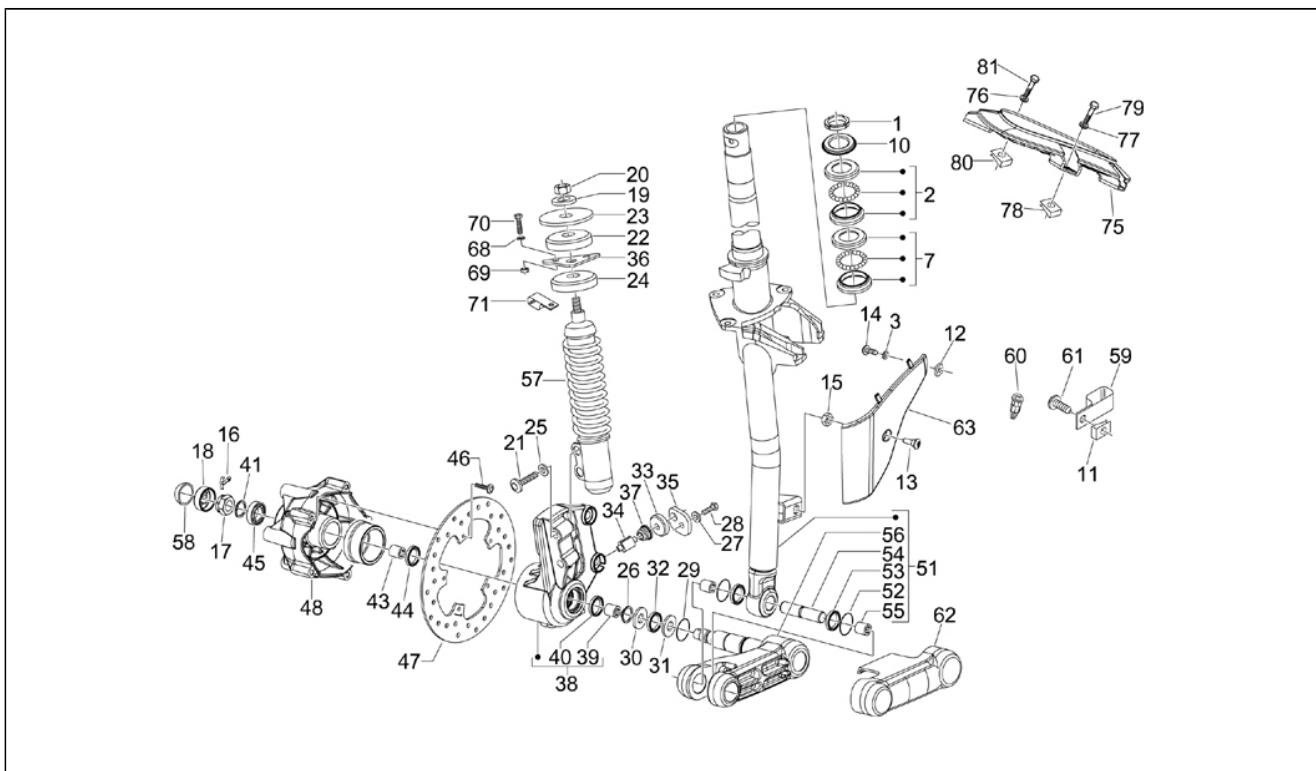
Assembly	Suspensions - Wheels
Code	04.02
Description	Fork/steering tube - Steering bearing unit
Revision	1



Pos.	Code	Description	Q.ty	Variants
1	011109	Ring nut	1	
2	CM061303	Upper thrust ring	1	
3	012528	Washer	2	
7	CM061304	Ralla inferiore	1	
10	582787	Steering security plate	1	
11	CM017410	Spring plate	1	
12	CM017410	Spring plate	2	
13	259348	Screw	1	
14	259349	Screw d4,2x13	2	
15	969224	Nut	1	
16	012789	Split pin	1	
17	021114	Nut	1	
18	177609	Cap	1	
19	012535	Washer	1	
20	021210	Nut	1	
21	149104	Screw m8x40	2	
22	174085	Drift	1	
23	174088	Washer	1	
24	174874	Drift	1	
25	709047	Washer	2	
26	006422	Ring	1	
27	006975	Washer 5,3x10x0,5	1	
28	031058	Screw	1	
29	177408	Ring	1	
30	177414	Washer	1	
31	177445	Washer	1	
32	177521	Ring	1	
33	266841	Drift	1	



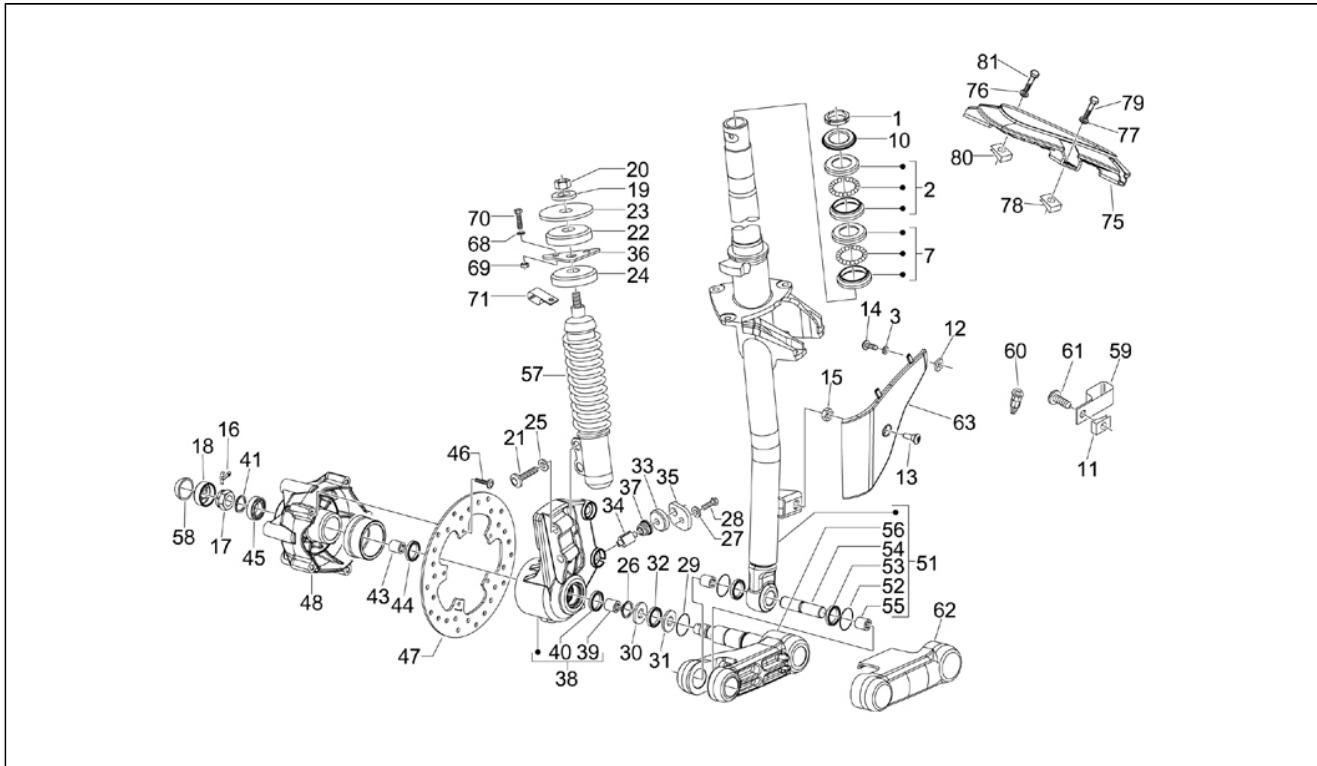
Assembly	Suspensions - Wheels
Code	04.02
Description	Fork/steering tube - Steering bearing unit
Revision	1



Pos.	Code	Description	Q.ty	Variants
34	648025	Sprocket wheel odometer drive	1	
35	269118	Plate	1	
36	273693	Bracket	1	
37	564053	Support	1	
38	597758	Support	1	
39	177436	Drawn cap	2	
40	177494	Ring	1	
41	006635	Snap ring	1	
43	177442	Drawn cap	1	
44	177443	Ring	1	
45	177610	Bearing	1	
46	271147	Screw	6	
47	56391R	Rear brake disc	1	
48	648031	Wheel hub	1	
51	648415	STEERING PIPE WITH WISHBONE	1	
52	006731	Gasket	2	
53	119219	Oil seal	2	
54	177451	Piston pin	1	
55	198513	Drawn cap	2	
56	6483975	Left-hand suspension arm	1	
57	56286R	Front shock absorber cpl.	1	
58	092517	Plug	1	
59	271477	Hose clamp	1	
60	231590	Mollella elastica	1	
61	259349	Screw d4,2x13	1	
62	561433	Protection	1	
63	598615	Copertura sospensione ant.	1	
63	59861500EP	SUSPENSION COVER (FRONT)	1	Color:Avio Grey[780/A]

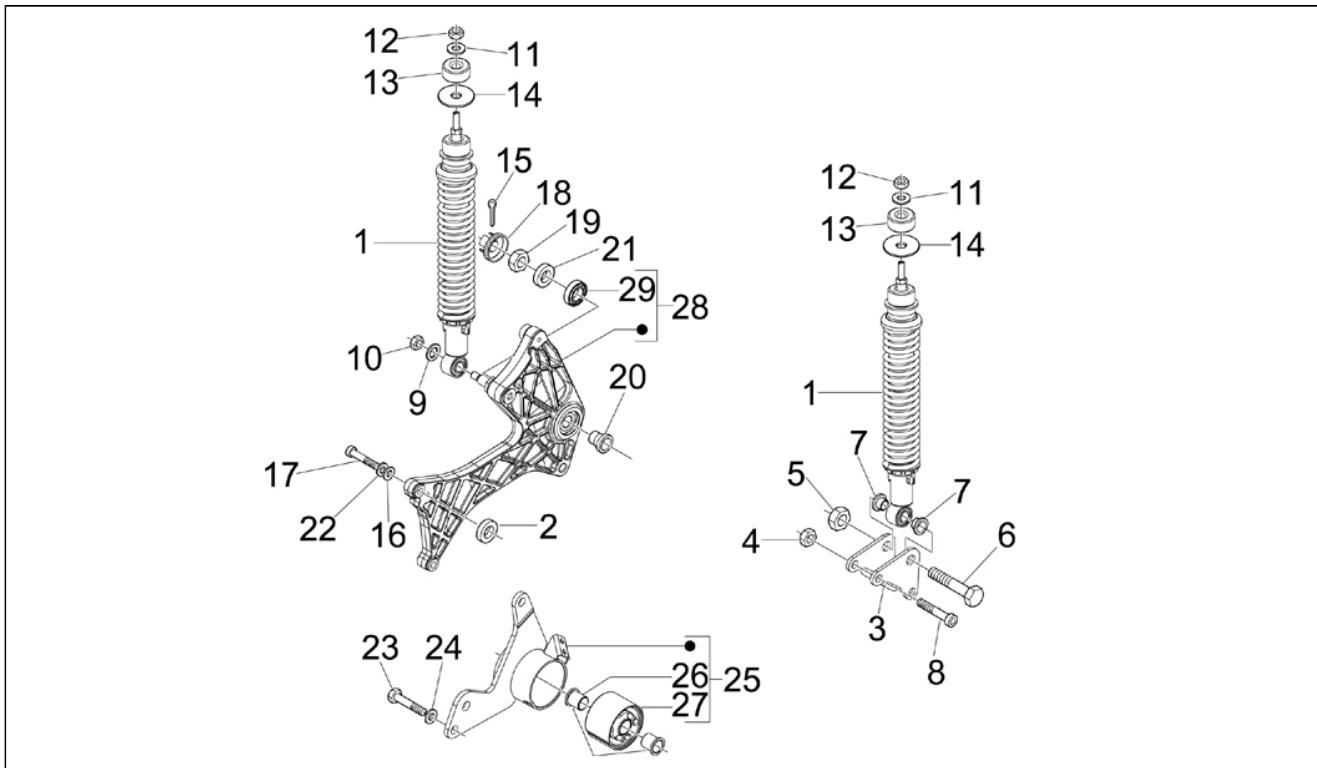


Assembly	Suspensions - Wheels
Code	04.02
Description	Fork/steering tube - Steering bearing unit
Revision	1



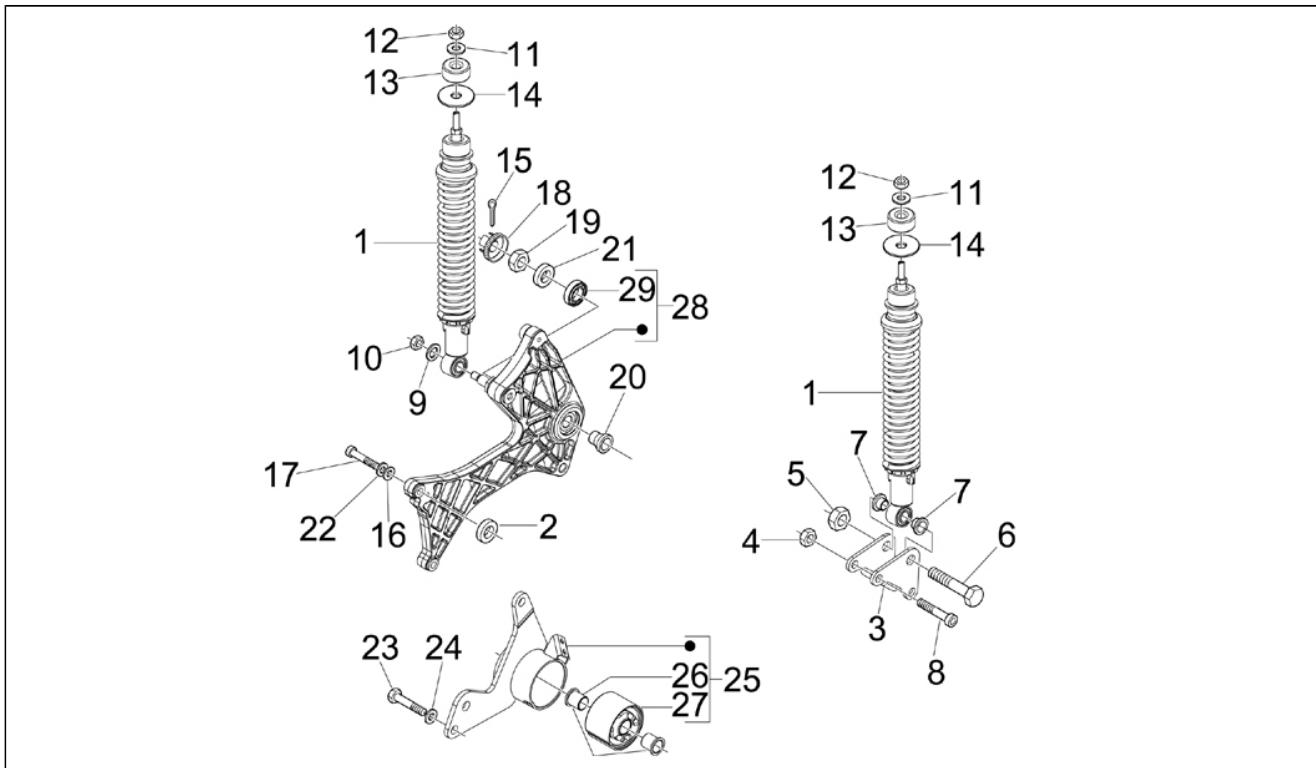
Pos.	Code	Description	Q.ty	Variants
63	59861500M4	Cover for front suspension	1	Color:Crayon Ivory[552]
63	59861500VG	Cover for front suspension	1	Color:Green[305/A]
68	016408	Spring washer	2	
69	020108	Nut M8x6,5	2	
70	031119	Screw	2	
71	598134	Hose clamp	1	
75	648061	Flangia sospensione	1	
76	004021	Washer	1	
77	006976	Spring washer	6	
78	CM017413	Piastrina flangiata	1	
79	239687	Screw	6	
80	254485	Spring plate M6	6	
81	268418	Screw	1	

Assembly	Suspensions - Wheels
Code	04.10
Description	Rear suspension - Shock absorber/s
Revision	1



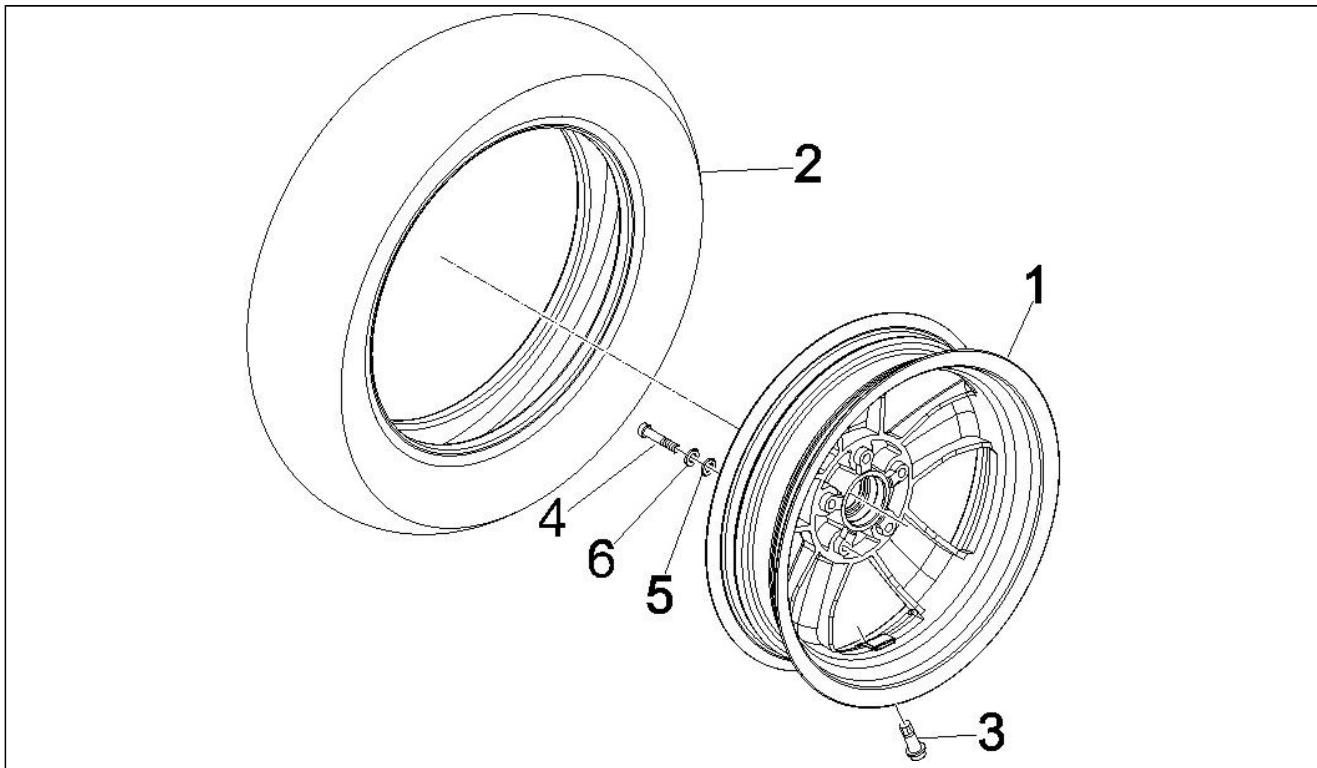
Pos.	Code	Description	Q.ty	Variants
1	56234R	Shock absorber	2	
2	848039	Distanziale ruota	1	
3	598143	Plate	1	
4	020008	Nut	2	
5	002440	Self-locking nut	1	
5	232108	Nut	1	
6	268158	Screw	1	
7	597149	Bush	2	
8	844483	Screw	2	
9	013962	Washer	1	
10	002440	Self-locking nut	1	
10	232108	Nut	1	
11	016408	Spring washer	2	
12	021108	Nut	2	
13	178150	Upper buffer	2	
14	267038	Flat washer	2	
15	012789	Split pin	1	
16	013776	Washer	2	
17	149104	Screw m8x40	2	
18	194423	Cap	1	
19	563728	Nut M16x13	1	
21	597528	Spacer	1	
22	709047	Washer	2	
23	031153	Bolt	2	
24	709646	Washer	2	
25	601815	Silentbloc support bracket	1	
26	273460	Bush	2	
27	272750	Drift	1	

Assembly	Suspensions - Wheels
Code	04.10
Description	Rear suspension - Shock absorber/s
Revision	1



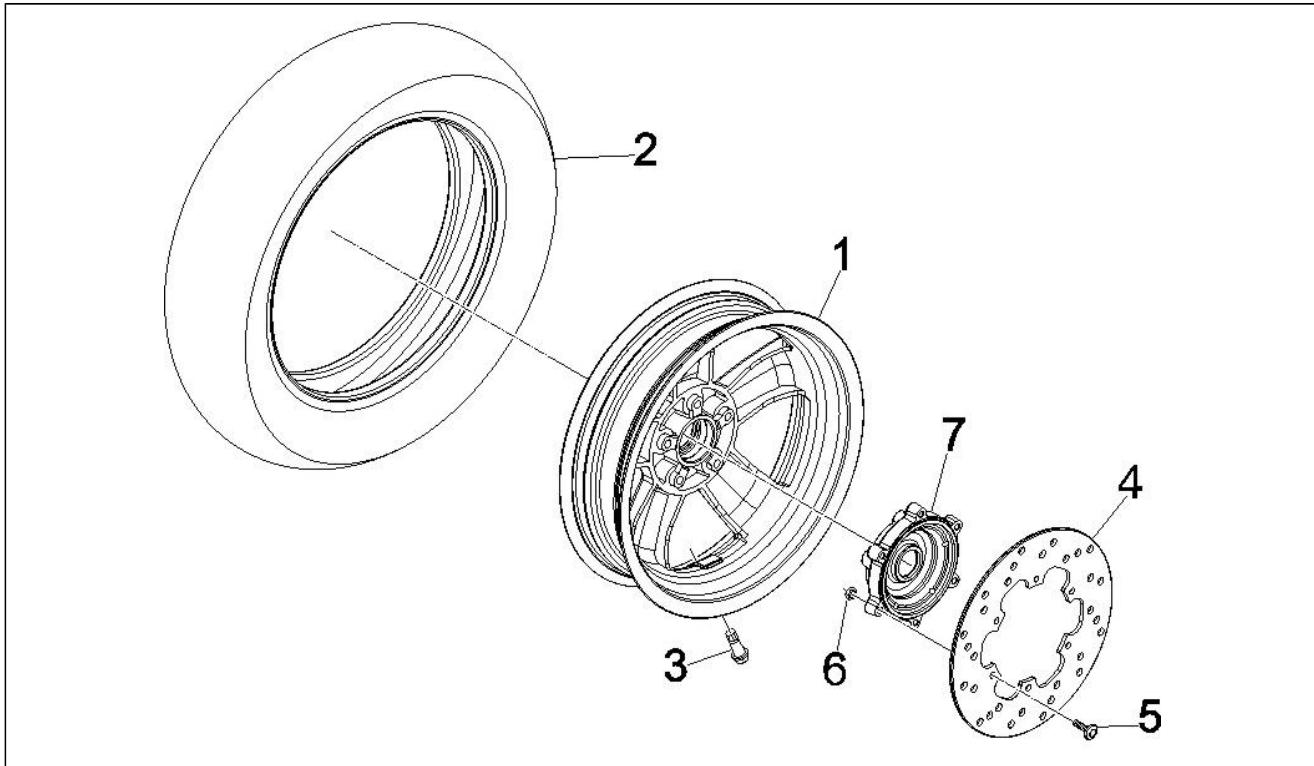
Pos.	Code	Description	Q.ty	Variants
28	599593	Right arm	1	
29	82545R	Ball bearing	1	

Assembly	Suspensions - Wheels
Code	04.11
Description	Front wheel
Revision	1



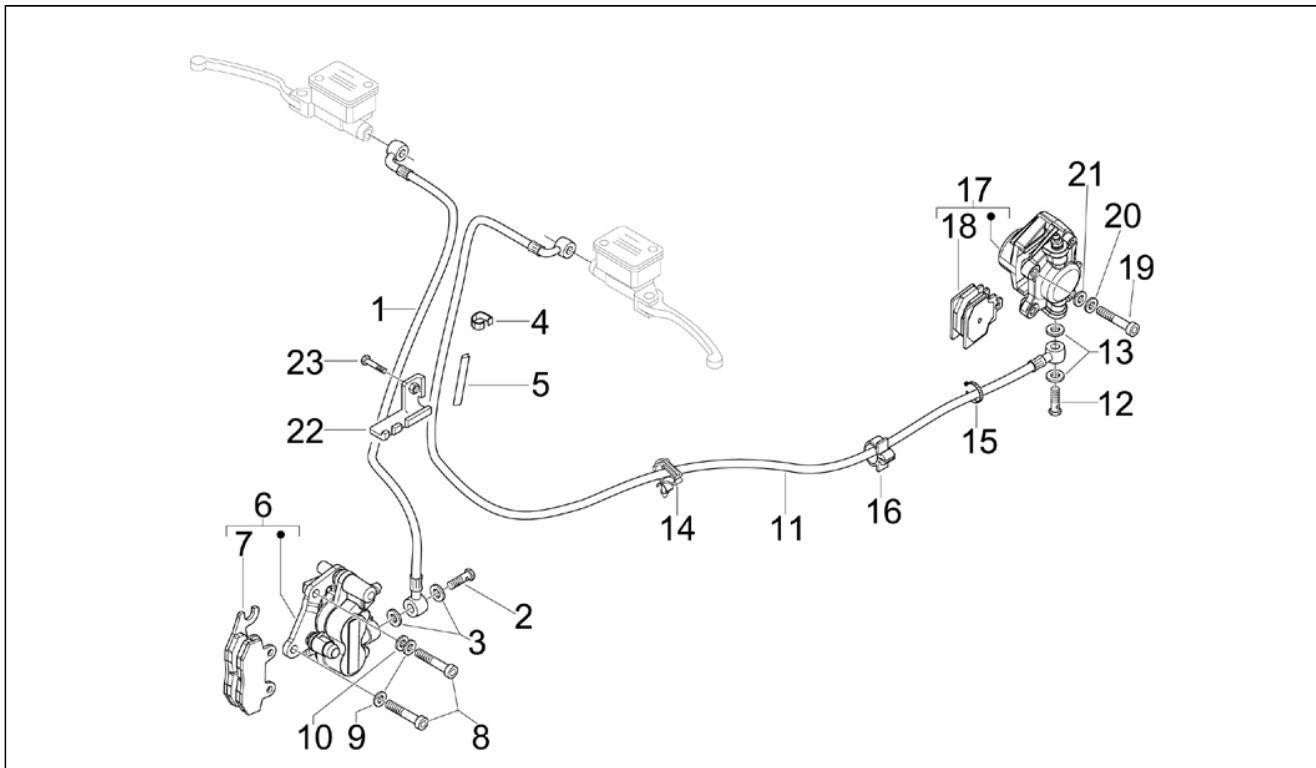
Pos.	Code	Description	Q.ty	Variants
1	647971	Rear wheel	1	
2	597944	Tyre	1	
2	598277	Pneumatico anteriore (Sava) 120/70 R12	1	
3	597679	Tubeless valve	1	
4	149104	Screw m8x40	5	
5	709047	Washer	5	
6	828961	Flat washer	5	

Assembly	Suspensions - Wheels
Code	04.12
Description	Rear wheel
Revision	1



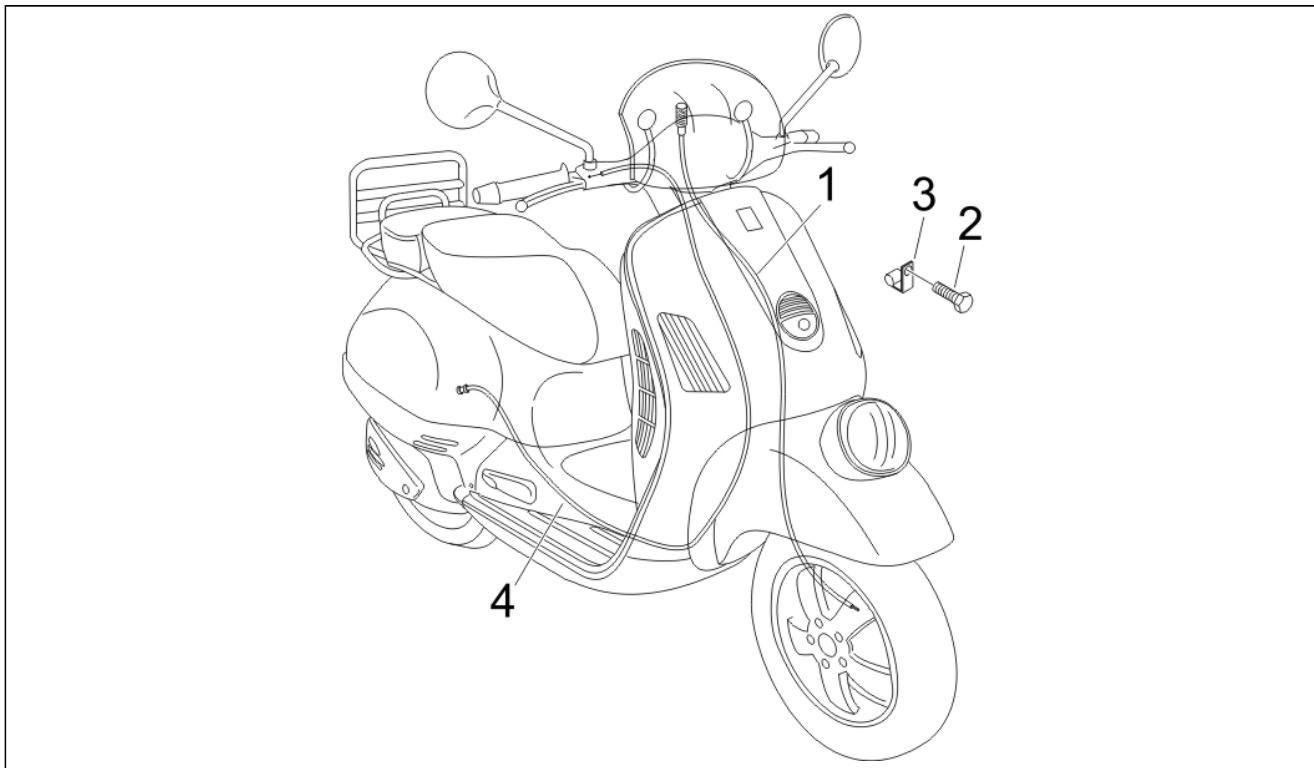
Pos.	Code	Description	Q.ty	Variants
1	647971	Rear wheel	1	
2	598278	TYRE 130/70-12 SAVA	1	
3	597679	Tubeless valve	1	
4	649223	Rear brake disc	1	
5	597564	Screw	6	
6	597565	Self locking nut	6	
7	598715	Rear wheel hub	1	

Assembly	Braking system - Transmissions
Code	05.01
Description	Brakes pipes - Calipers
Revision	1



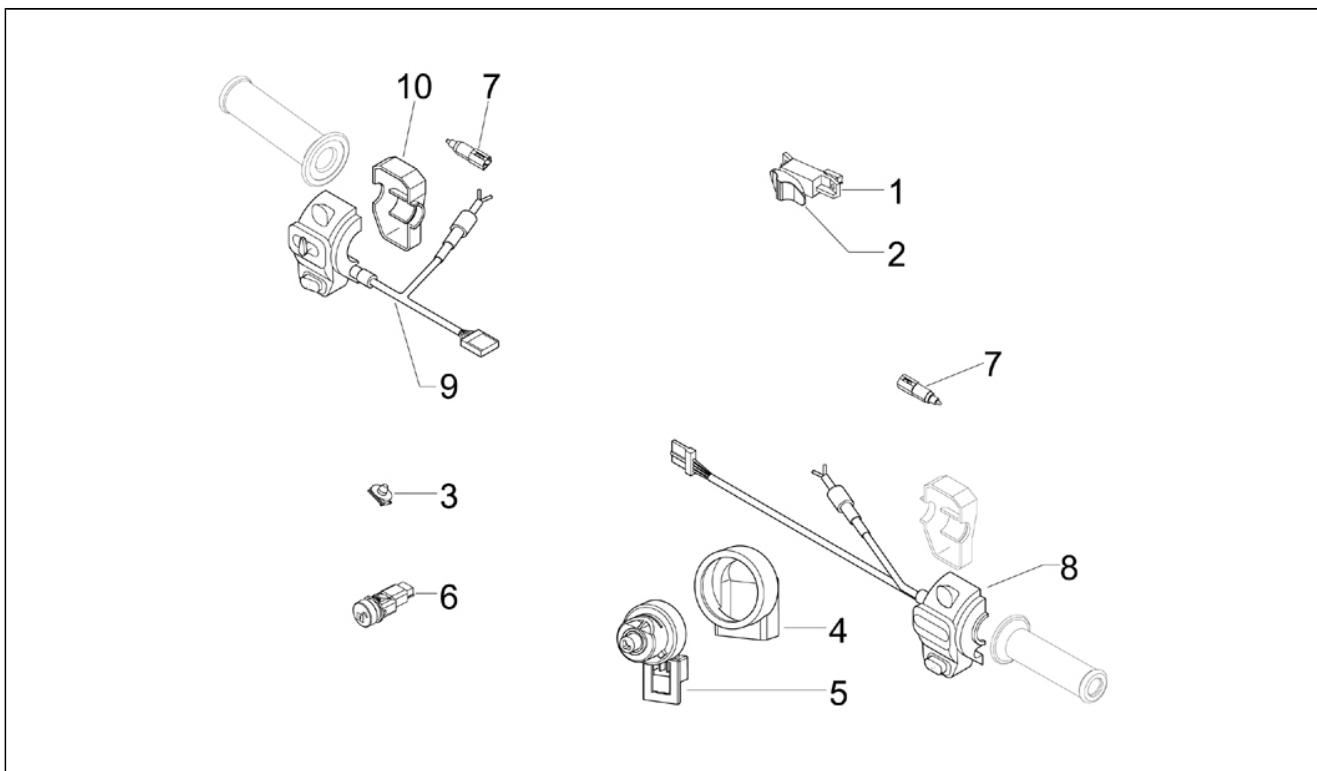
Pos.	Code	Description	Q.ty	Variants
1	648162	Tubazione idraulica freno ant.	1	
2	265451	Oil pipe screw	1	
3	127927	Washer	2	
4	564761	Hose clamp	1	
5	580160	Protection	1	
6	CM068301	Front brake caliper	1	
7	647078	Pads pair	1	
8	319532	Screw	2	
9	709047	Washer	2	
10	003058	Washer	1	
11	647975	Tubazione idraulica freno post.	1	
12	648336	SCREW	1	
13	127927	Washer	2	
14	217280	Hose clamp	1	
15	257134	Fascetta a strappo	1	
16	CM006910	Mollella	1	
17	CM074101	Brake caliper	1	
18	647161	Coppia pasticche freno post.	1	
19	149104	Screw m8x40	2	
20	709047	Washer	2	
21	828961	Flat washer	2	
22	648163	BRAKET WITH I.P.	1	
23	272836	Screw	1	

Assembly	Braking system - Transmissions
Code	05.03
Description	Transmissions
Revision	1



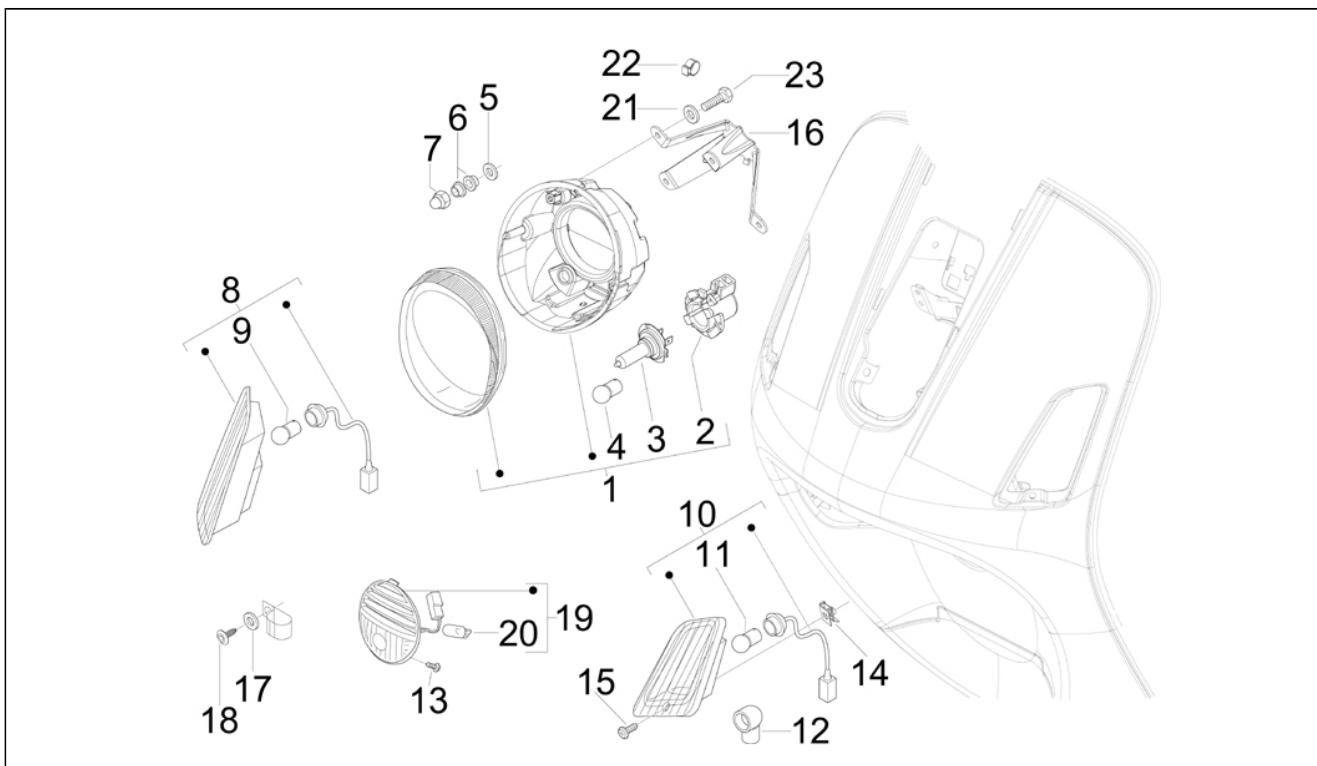
Pos.	Code	Description	Q.ty	Variants
1	648160	TRANSMISSION	1	
1	649471	FLIXIBLE TRANSMISSION FOR SPEEDOMETER	1	
2	652772	Screw	2	
3	624700	SPRING CLIP	1	
4	648174	CLOSE GAS CONTROL TRANSMISSION	1	

Assembly	Electrical system
Code	06.01
Description	Selectors - Switches - Buttons
Revision	1



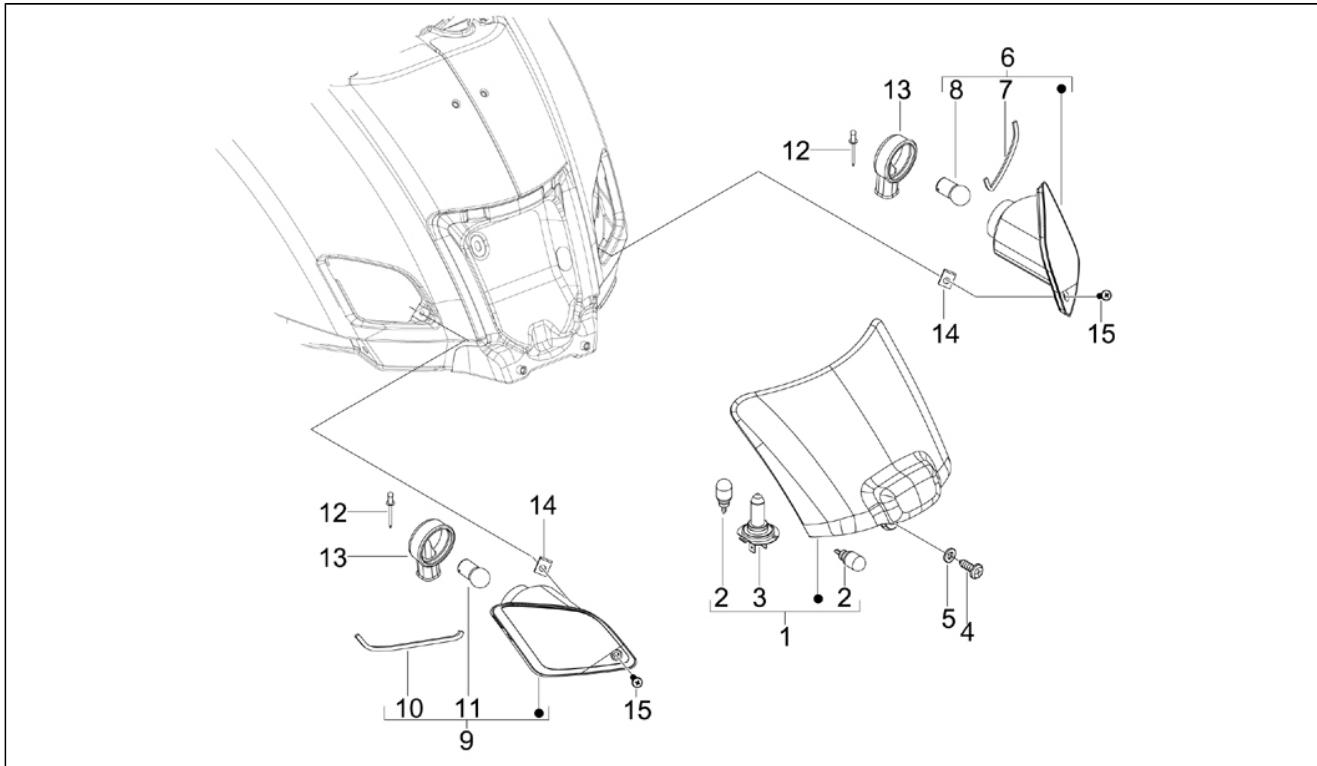
Pos.	Code	Description	Q.ty	Variants
1	652706	Staffa dispositivo lamp.	1	
2	640289	FLASHING DEVICES	1	
3	584520	Molla connettore	4	
4	582041	Commutator cap	1	
5	582951	Key switch	1	
6	582988	Saddle opening button	1	
7	580645	stop Button	2	
8	64017100EP	ELECTRICAL DEVICE	1	Color:Avio Grey[780/A]
8	64017100M4	ELETTRICAL DEVICE	1	Color:Crayon Ivory[552]
8	64017100VG	RH ELETTRICAL DEVICE	1	Color:Green[305/A]
9	639849	LEFT HANDLE SWITCH	1	
9	63984900EP	L/H LIGHT SWITCH	1	Color:Avio Grey[780/A]
9	63984900M4	LEFT HANDLE SWITCH	1	Color:Crayon Ivory[552]
9	63984900VG	LEFT HANDLE SWITCH	1	Color:Green[305/A]
10	639858	Porta dispositivo sx	1	
10	63985800EP	LH SWITCH ASSY	1	Color:Avio Grey[780/A]
10	63985800M4	LH SWITCH ASSY	1	Color:Crayon Ivory[552]
10	63985800VG	LH SWITCH ASSY	1	Color:Green[305/A]

Assembly	Electrical system
Code	06.03
Description	Front headlamps - Turn signal lamps
Revision	1



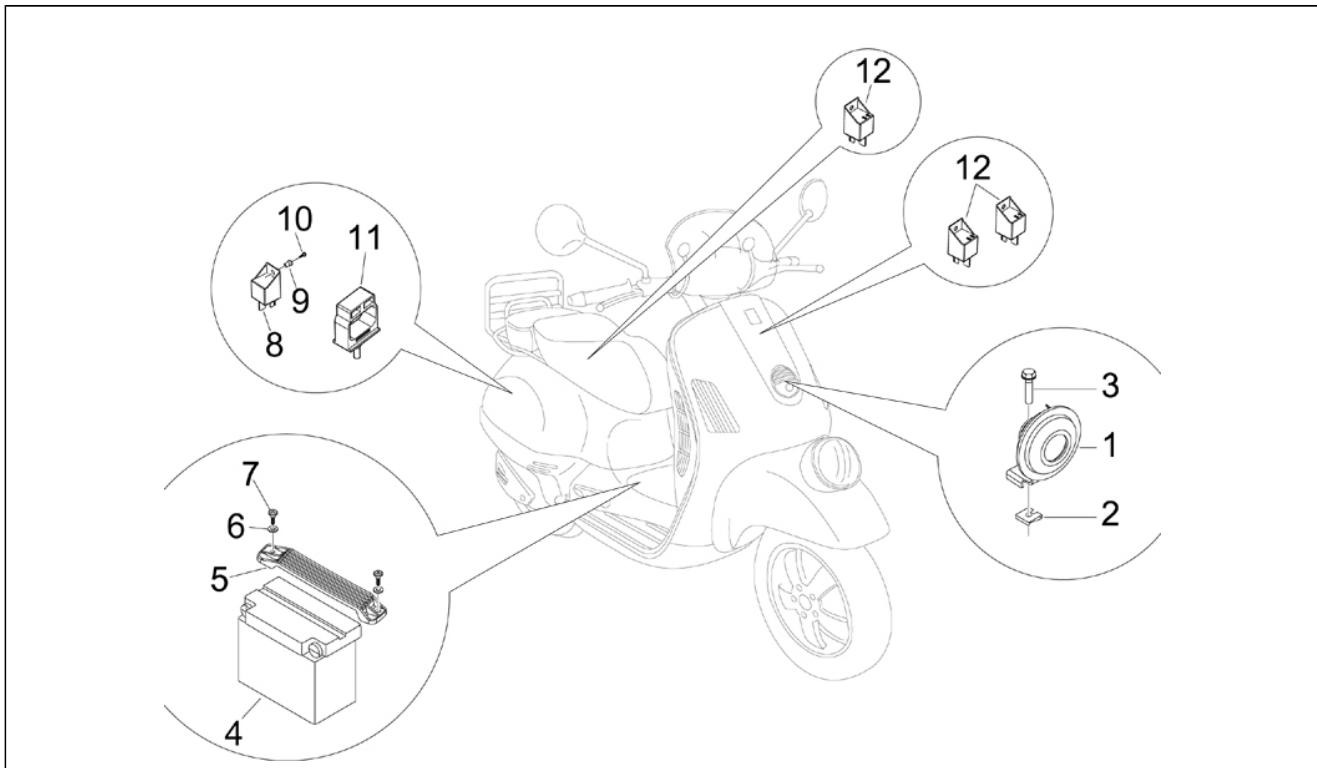
Pos.	Code	Description	Q.ty	Variants
1	639846	Reflector, assy.	1	
2	253327	Lampholder	1	
3	292022	Lamp WY5W	1	
4	640280	Halogen Lamp H4 60/55W 12V	1	
5	006966	Spring washer 6,4x11x0,5	1	
6	830056	Bush	1	
7	648349	Nut	1	
8	638715	RH FF INDICATOR ASSY	1	
9	584332	Lamp, orange 12V-10W	1	
10	638716	LH TURN SIGNAL FRONT GT(OLD584971)	1	
11	584332	Lamp, orange 12V-10W	1	
12	250522	Cap	2	
13	297498	Screw	2	
14	CM017406	Plate	2	
15	008457	Self-tap screw m4,2x19	2	
16	647894	Staffa fiss. fanale ant.	1	
17	006078	Plain washer	1	
18	433800	Self-tapping screw	1	
19	584726	Fanalino posizione ant.	1	
20	292022	Lamp WY5W	1	
21	016405	Spring washer	4	
22	CM013203	Molletta bordi lamiera	1	
23	031056	Screw	4	

Assembly	Electrical system
Code	06.04
Description	Rear headlamps - Turn signal lamps
Revision	1



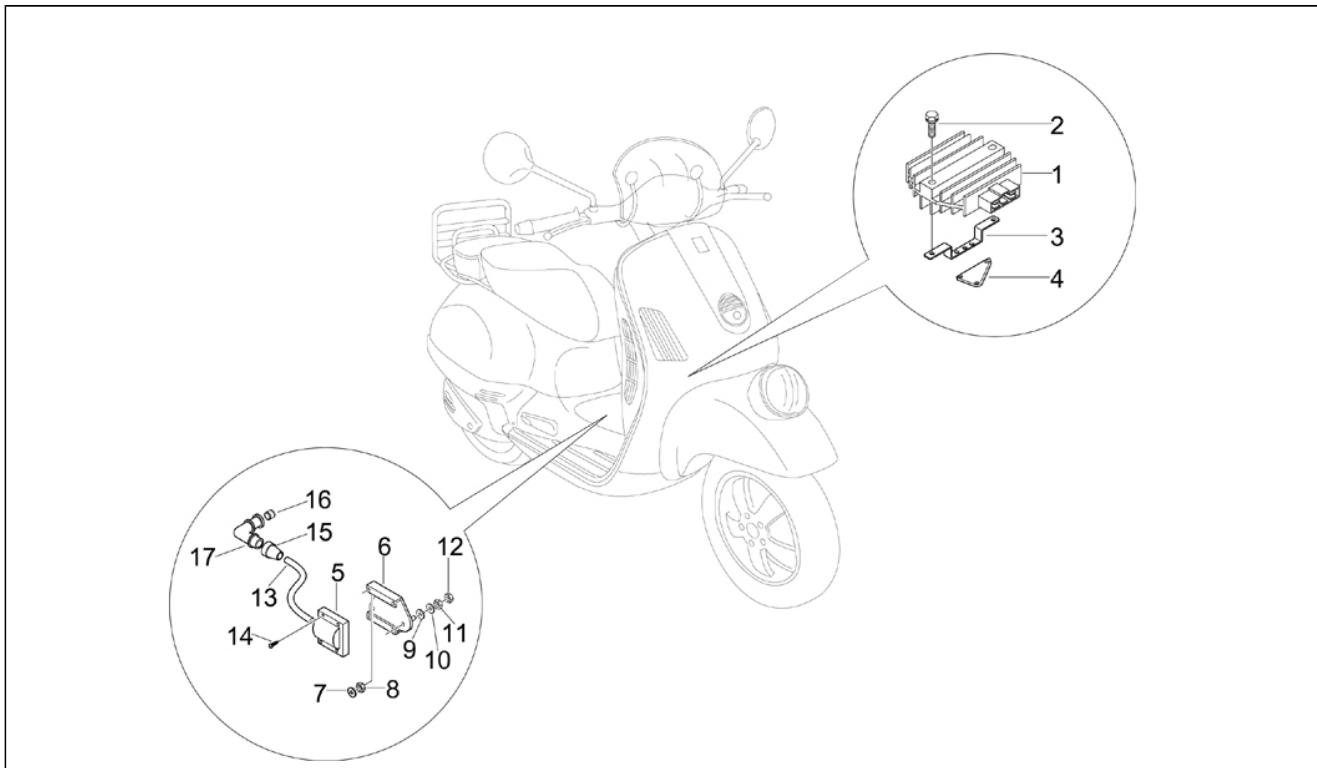
Pos.	Code	Description	Q.ty	Variants
1	639682	TAIL LAMP	1	
2	292022	Lamp WY5W	2	
3	638536	Lamp 12V-16W	1	
4	006976	Spring washer	1	
5	272836	Screw	1	
6	638717	Turn signal lamp	1	
7	584679	RH gasket	1	
8	584332	Lamp, orange 12V-10W	1	
9	638718	Turn signal lamp	1	
10	584678	LH gasket	1	
11	584332	Lamp, orange 12V-10W	1	
12	622357	Rivet	2	
13	250522	Cap	2	
14	CM017406	Plate	2	
15	008457	Self-tap screw m4,2x19	2	

Assembly	Electrical system
Code	06.05
Description	Remote control switches - Battery - Horn
Revision	1



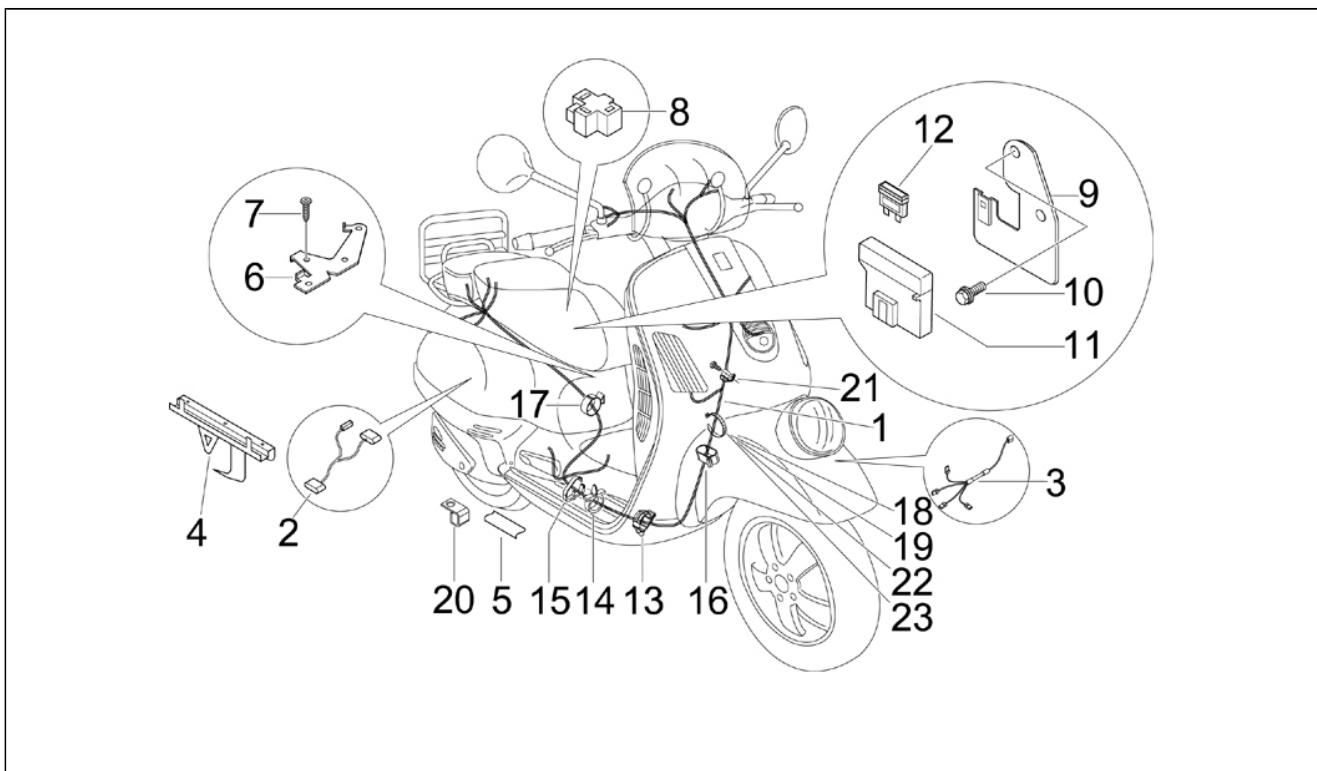
Pos.	Code	Description	Q.ty	Variants
1	CM071805	Horn	1	
2	254485	Spring plate M6	1	
3	434541	Screw w/ flange M6x16	1	
4	638733	Battery 12v-12ah	1	
5	621830	Battery bracket	1	
6	016406	Washer	2	
7	259830	Screw m6x22	2	
8	58115R	Relay 12V-80A	1	
9	199190	Slide piece	1	
10	576189	Screw d4,2x16	1	
11	291017	Flexible support	1	
12	58099R	Rem. control switch	3	

Assembly	Electrical system
Code	06.06
Description	Voltage Regulators - Electronic Control Units (ecu) - H.T. Coil
Revision	1



Pos.	Code	Description	Q.ty	Variants
1	58086R	Voltage regulator	1	
2	289731	Screw w/ flange M6x30	2	
3	621157	Sta supporto regolatore	1	
4	622838	Piastra fiss. regolatore	1	
5	58120R	Coil	1	
6	623361	H.T. COIL BRACKET WITH I.P.	1	
7	012554	Washer	4	
8	020003	Nut m3	4	
9	013880	Washer	1	
10	016406	Washer	2	
11	020106	Nut M6	2	
12	969224	Nut	2	
13	080341	HT wire	1	
14	583236	Screw M3x20	4	
15	071671	Insulating cap	1	
16	828210	Spark plug prot.collar	1	
17	969348	Scr. sparkplug cap	1	

Assembly	Electrical system
Code	06.08
Description	Main cable harness
Revision	1



Pos.	Code	Description	Q.ty	Variants
1	640771	WIRE GROUP OF FRAME	1	
2	640026	CABLE HARNESS	1	
3	640025	Gruppo cavetti proiettore	1	
4	639843	Clamp	1	
5	580160	Protection	2	
6	624998	Staffa supporto connettori	1	
6	639026	BRACKET	1	
7	272836	Screw	1	
8	156205	Connector	1	
9	638934	BRACKET	1	
10	969296	Screw w/ flange	1	
11	580653	Fuse holder	2	
12	252945	Fuse 7,5A	5	
12	290860	Fuse 15A	1	
12	292507	Fuse 10A	2	
12	581440	Fusibile 30A	1	
13	CM006903	Fairlead	1	
14	CM006904	Non return spring	2	
15	CM006906	Non return spring	1	
16	CM013202	Fairlead	1	
17	140435	Spring	1	
18	145298	Fascetta a strappo	9	
19	257134	Fascetta a strappo	5	
20	271451	Hose clamp	1	
21	638792	Hose clamp	1	
22	145298	Fascetta a strappo	1	
23	145298	Fascetta a strappo	1	