

- Block clutch housing rotation using the specific tool.
- Tighten the clutch housing fixing nut.

**Specific tooling****020849Y Clutch lock**

- Insert the disc with friction material and the black tooth into the bell.



- Insert one of the metal discs into the bell.



- Insert the flat washer.
- Insert the spring washer with the concave side facing out.





- Insert the disc covered with friction material into the housing.



- Insert the nitrided metal disc into the clutch housing.



- Continue inserting, alternating a metal disc with one with friction material, ending with a friction material disc with a black tooth.





- Place the control rod together with the thrust bearing and the shim washer.
- Place the thrust plate.



- Fit the clutch springs (3).
- Insert the spring holder cap (2) onto the screws (1).

